

GLOBAL STONE
LANDSCAPING SUPPLIES

23
24





Venice Range Dove Dignité

WELCOME

TO OUR 2023-24 LANDSCAPING SUPPLIES BROCHURE

Global Stone has been the brand that people trust. We offer distinctive, trendy, and fascinating new products every year to sit alongside our old favourites.

Since 2003, Global Stone has been a trusted source of unique and high-quality natural stone and porcelain products. Each year, we introduce new, trendy offerings alongside tried-and-true favourites to provide something for every taste. We are dedicated to creativity, integrity, and professionalism, and our continuously evolving precise product selection reflects this commitment. Our inventory is always fully stocked and ready to meet the needs of our customers, even during times of global supply chain disruption.

In addition to providing top-quality products, Global Stone is also committed to reducing our carbon footprint. We have

invested in solar and wind power at our production facilities and use an on-site water filtration plant to recycle water. Our dedication to excellence and responsibility sets us apart as a trusted brand that prioritizes sustainability.

For those looking to elevate their outdoor space, Global Stone has a range of natural stone, clay, and porcelain products to choose from. From enhancing gardens and driveways to creating a seamless indoor-outdoor flow, we have the products you need to bring your vision to life. Browse our offerings and start transforming your outdoor space today.



Porcelain Jewell Range Camel

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ETHICAL TRADING

The Global Stone Group's Commitment to the Sustainability and Ethical Responsibility

The Global Stone Group is a leading provider of natural stone and porcelain products for the construction and landscaping industries. With a secure supply chain and strict quality control measures, the group offers the UK's widest range of paving products that are ethically sourced and packaged with care.

As part of its commitment to sustainability, the Global Stone Group has invested in a number of initiatives to decrease its carbon footprint and improve environmental awareness. This includes the installation of a 4.75 Mega Watts wind turbine and a photovoltaic solar power plant at production facilities, as well as the use of hybrid or 100% battery-powered company vehicles.

The group is also actively working to reduce waste packaging in both India and the UK and has implemented a water filtration plant on-site to recycle water. Furthermore, 100% of the group's energy usage

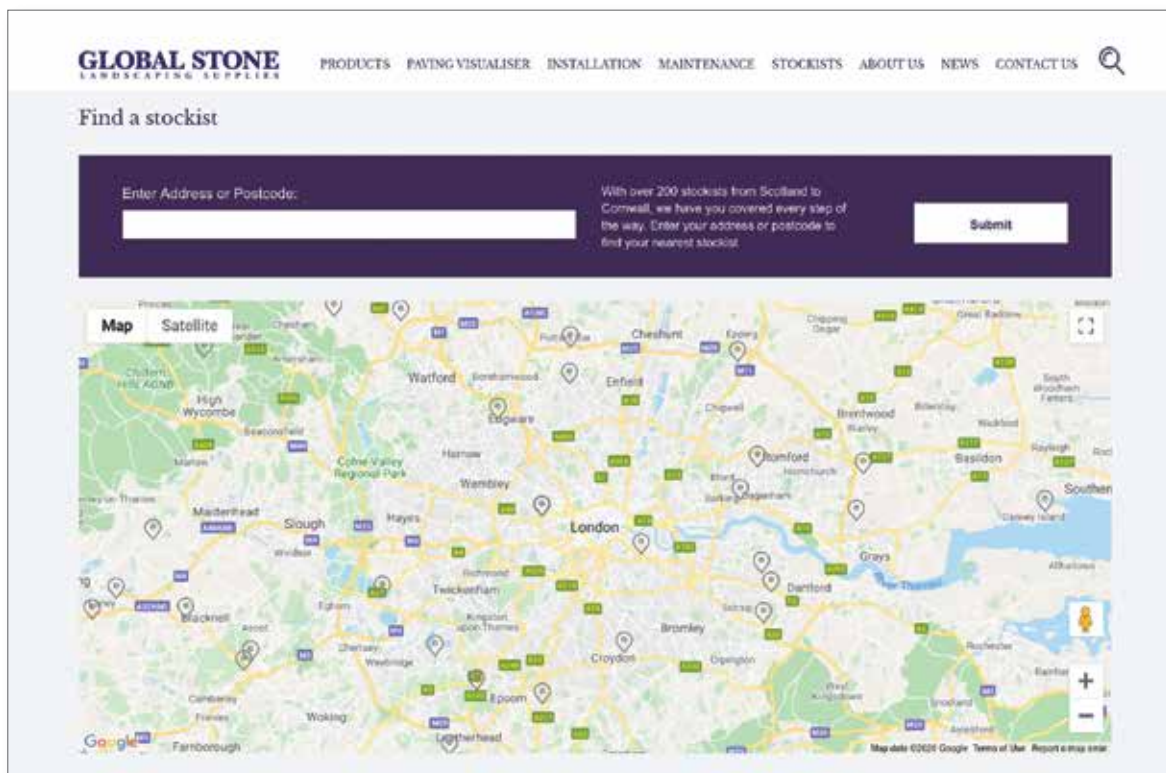


in India is met through sustainable means, with any overuse being sold to the Indian State Government. The Global Stone Group is dedicated to promoting sustainable practices and ensuring the health and safety of its employees and suppliers. With senior management in both the UK and India, the group regularly audits both its own sites and those of its suppliers to ensure that its sustainability, health and safety, and ethical trading and modern slavery policies are strictly followed. The group is also working to become fully UKCA-compliant by 2023.

The Global Stone Group strives to offer a majority of its products from ethical and sustainable sources, using BSCI/SA 8000-certified factories. This certification verifies that the production process adheres to standards for fair labour practices, human rights, and environmental protection. As a result, customers can have confidence in the quality and responsible sourcing of the products they receive from the Global Stone Group.

CHOOSE YOUR PRODUCTS

Check out our stockist locator on our website www.globalstonepaving.co.uk/find-stockist



TOP TIP

*Did you know that the cost of your paving (the bit you see!) generally equates to **only 20-30%** of your project. So make sure you pick a product you love.*

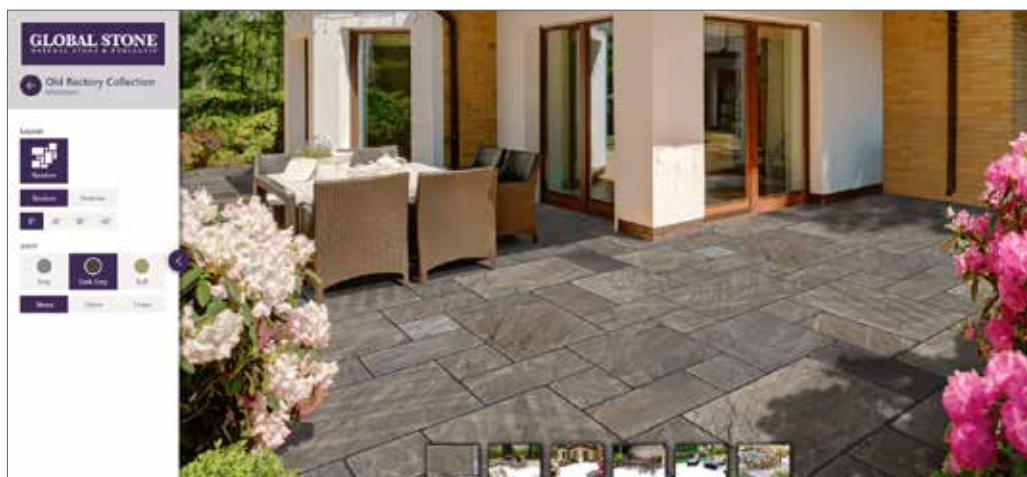


Porcelain Jewell Range Ashen

PAVING VISUALISER

Planning, quantifying, and designing your outdoor project is made easy by our Paving Visualiser tool. This easy-to-use tool allows you to create different laying patterns along with the choice of grout and mortar colours as well as garden settings.

Visit www.globalstonepaving.co.uk to use our Paving Visualiser tool.



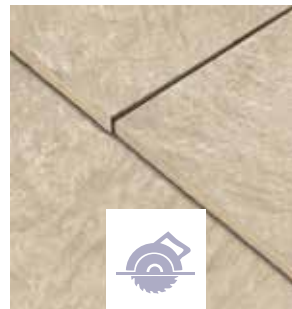


Porcelain Station Range White



PORCELAIN COLLECTION

Our versatile range of Porcelain Paving is manufactured from natural materials, including highly refined and purified clay and finely ground sand. A very strong, long-lasting, and low-maintenance product is produced by pressing the materials together and then heating them to extremely high temperatures to fuse the clays together to produce the finished product. All of our products are sourced from suppliers who use environmentally friendly manufacturing techniques and have environmental product declarations to back them up.



RECTIFIED

Rectified tiles have their edges precisely cut and finished to ensure uniformity in size and shape.



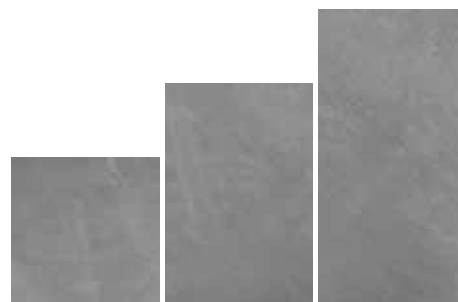
Keep an eye out for the symbol mentioned above throughout the brochure.

STATION RANGE

Resembles the look of Slate, our Station Range offers high-performance paving slabs with attractive colours and different sizing options.



STATION BLACK



STATION IRON



STATION PEARL



STATION WHITE

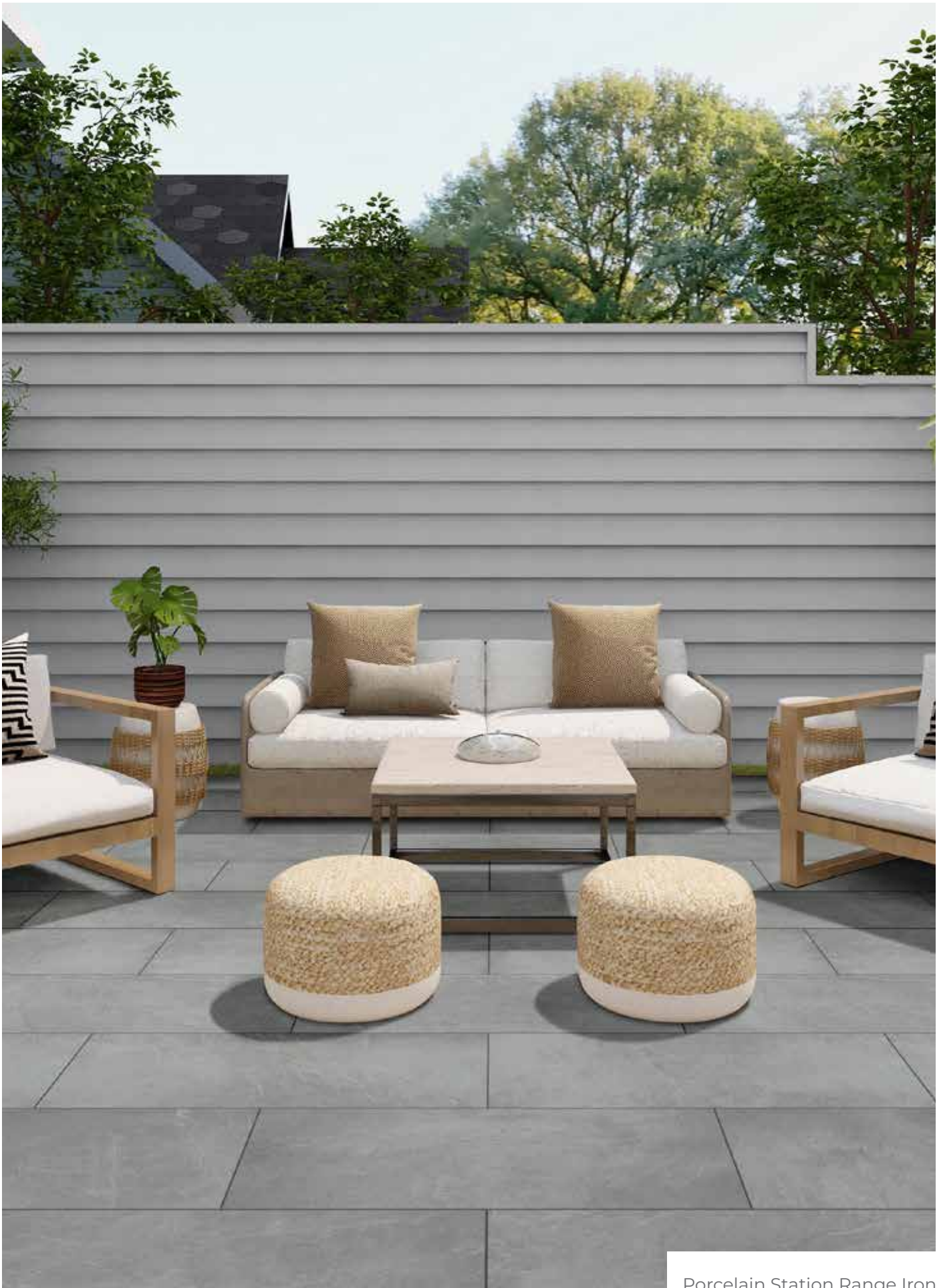


LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)
600	600	20
600	900	20
600	1200	20



STATION RANGE ACCESSORIES

If you want to create a unique patio design featuring small sizes but still using same paving material, then why not head to page 72 to see our Station Range Finishing Accessories Collection.



Porcelain Station Range Iron



Porcelain Station Range Pearl



Porcelain Station Range White





Porcelain Station Range Black

JEWELL RANGE

Our Jewell Range is evocative of beautiful British Natural Stone quarried from the heart of the Lake District.



ASHEN



CAMEL



SMOKEY



LENGTH
(MM)

WIDTH
(MM)

THICKNESS
(MM)

900

600

20



PORCELAIN CLADDING

If you want to create a unique walling design, featuring varying sizes but still using porcelain material, then why not head to page 68 to see our Porcelain Cladding range inspired by natural stone colours.



Porcelain Jewell Range Camel





Porcelain Jewell Range Ashen

SERAN RANGE

Our Seran Range is all about a clean and simple look with the use of the latest and most innovative porcelain technology.



CHARCOAL



OATMEAL



SILVER



LENGTH
(MM)

WIDTH
(MM)

THICKNESS
(MM)

900

600

20



ULTIMATE UNIVERSAL PAVING JOINT COMPOUND

Give your patio the perfect finish with the Ultimate Universal Paving Joint Compound. Go to page 146 to see the full range.



Seran Range Oatmeal





Seran Range Silver

SIENA RANGE

Discover our beautiful Siena Range, available in a wide of beautiful colours to enhance your garden and infuse new life into your outdoor space.



ANTICA



BEAUTY



DARK STONE



DESERT



DOVER



GERUSALEM



HUDSON



PLATINUM



ROOK STONE



PORTLAND



LAVA



SAHARA



HEMATITE



ALTIC

LENGTH
(MM)

500

WIDTH
(MM)

1000

THICKNESS
(MM)

20

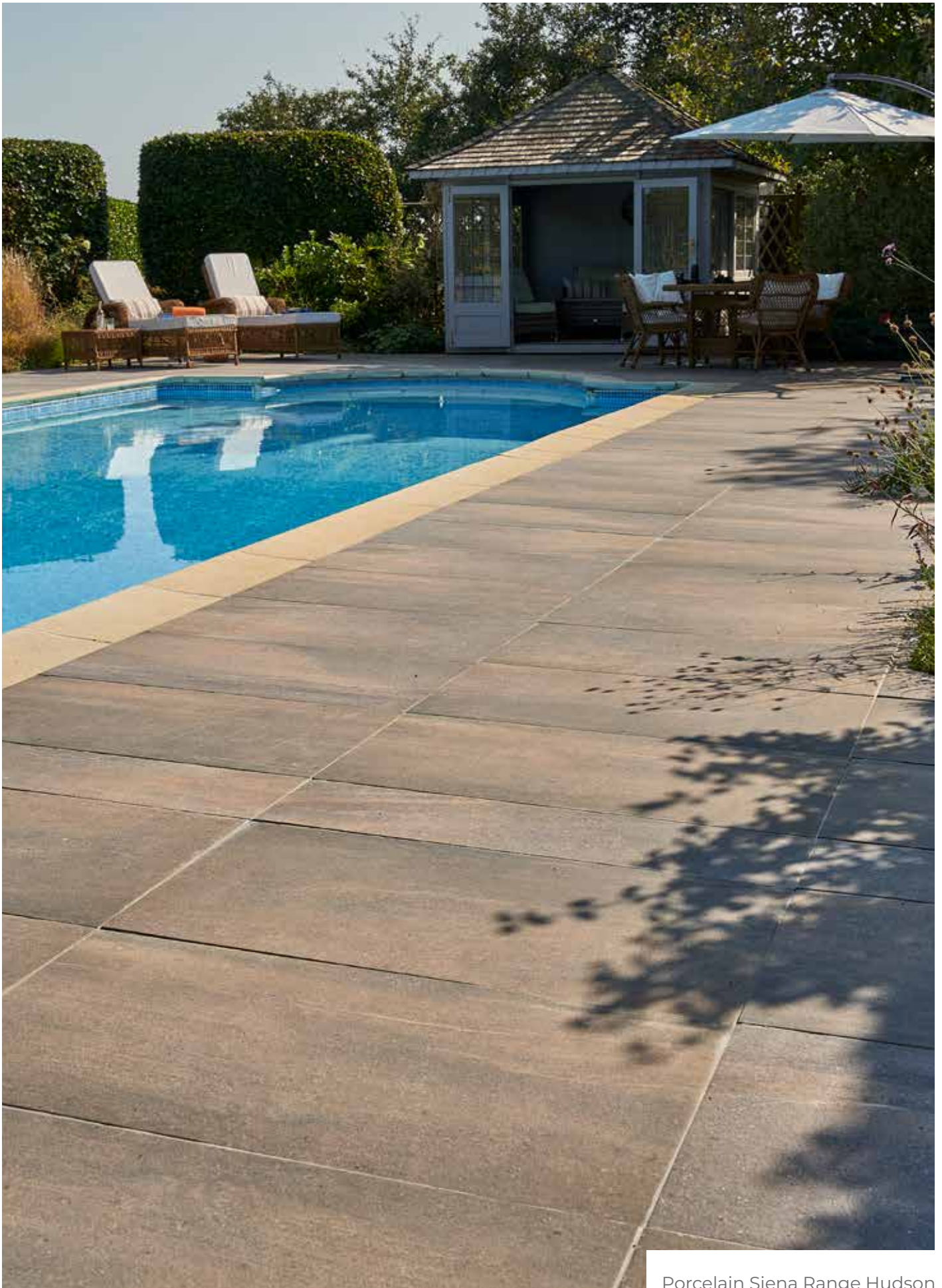
SIZES : The actual dimensions have a tolerance of +/- 5mm



Porcelain Siena Range Rook Stone



Porcelain Siena Range Dover



Porcelain Siena Range Hudson



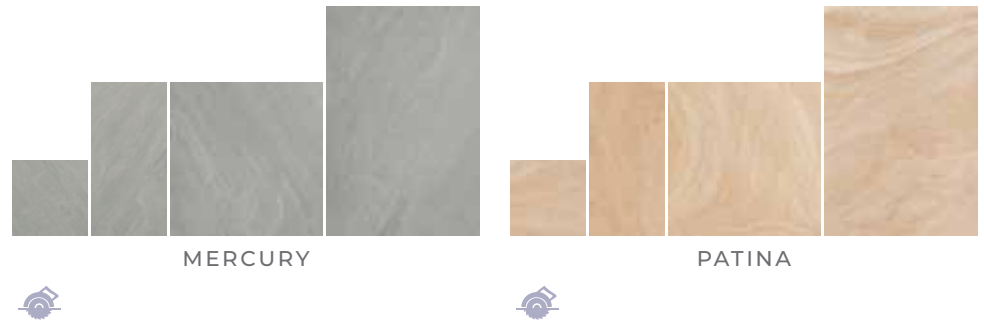
Porcelain Siena Range Lava



Porcelain Siena Range Sahara

SANDSTONE PORCELAIN RANGE

The Sandstone Porcelain Range boasts porcelain-like qualities and a sandstone-like appearance, making it one of the top choices in our collection.



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	SINGLE SIZE PACK	PROJECT PACK
			(25.92 M ²)	(14.78 M ² APPROX)
300	300	20		9
300	600	20		13
600	600	20		13
900	600	20	48	13



PORCELAIN CLADDING

If you want to create a unique walling design, featuring varying sizes but still using porcelain material, then why not head to page 68 to see our Porcelain Cladding range inspired by natural stone colours.



Sandstone Porcelain Range Mercury

GRANDE RANGE

Introducing our Grande Range of porcelain paving collection. These modern "cement" effect tiles come in four gorgeous colourways.



CINDER



MODELLA



PEPPER



PUTTY



LENGTH
(MM)

WIDTH
(MM)

THICKNESS
(MM)

500*

1000*

20*

1000

1000

20

*Size 500 x 1000mm is only available in Modella.



ULTIMATE STAINLESS STEEL TRIM RANGE

Add an elegant finish to the edge of your porcelain paving with stainless steel trims from our Ultimate range of trims. Go to page 148 to see the full range.



Porcelain Grande Range Putty and Modella

VENICE RANGE

Our Porcelain Venice Range comes with delicate, subdued patterns that evoke beauty and uniqueness in contemporary and classic settings.



DOVE DIGNITÉ



DOVE PLAIN



CREAM DIGNITÉ



CREAM PLAIN



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)
900	900	20



Venice Range Cream Dignité

FOCUS RANGE

Keeping customer demand for quality and value in mind, we introduced our Porcelain Focus Range, which comes in five exciting colourways.



CREMA*



CLAY*



STORM*



BRAZILIAN GOLD°



MISTY GREY°



LENGTH
(MM)

WIDTH
(MM)

THICKNESS
(MM)

400*

800*

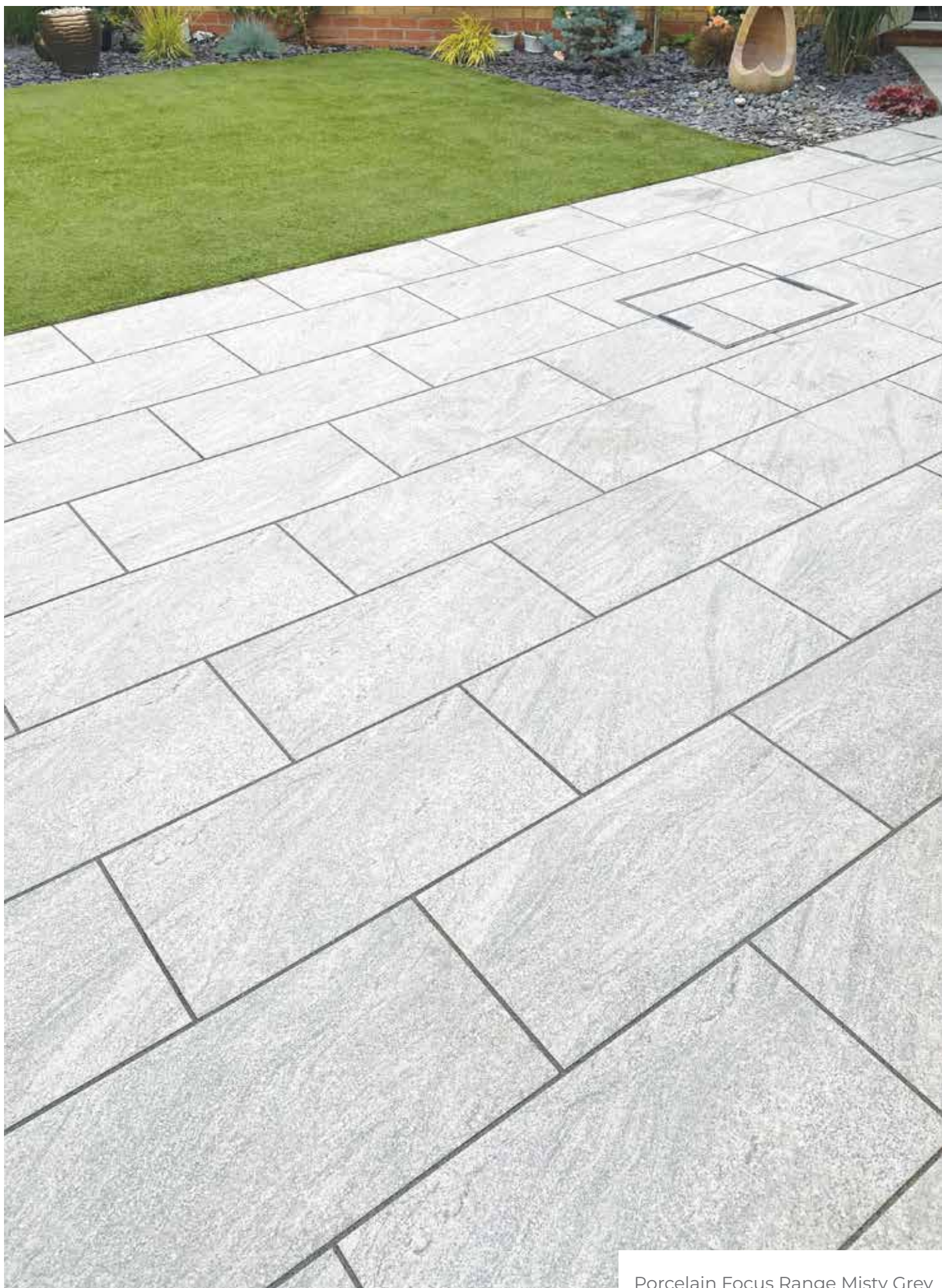
20*

400°

800°

18°

Clay, Crema and Storm are only available in size marked with (*)
Brazilian Gold and Misty grey are only available in size marked with (°)



Porcelain Focus Range Misty Grey



Porcelain Focus Range Crema



Porcelain Focus Range Clay

SMALL SIZE SERIES

Our Small Size Series is specifically created to bring all the porcelain benefits with the flexibility and adaptability of a small format.



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	PIECES PER PACK
200	200	20	6
200	300	20	4

SIZES : The actual dimensions have a tolerance of +/- 2mm



PORCELAIN CLADDING

If you want to create a unique walling design, featuring varying sizes but still using porcelain material, then why not head to page 68 to see our Porcelain Cladding range inspired by natural stone colours.



Porcelain Small Size Series Texture Beige

SIX & EIGHT SERIES

Our Six & Eight helps achieve the look of natural stone with the low-maintenance properties of porcelain.



ARDESIA SILVER*



DOVE GREY*



TERRACOTTA*



SILVERSTONE GREY°



CREMA RUSTICA°

LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)
600*	600*	20*
800°	800°	20°

Ardesia Silver, Dove Grey and Terracotta are only available in size marked with (*)
Silverstone Grey and Crema Rustica are only available in size marked with (°)

SIZES : The actual dimensions have a tolerance of +/- 5mm

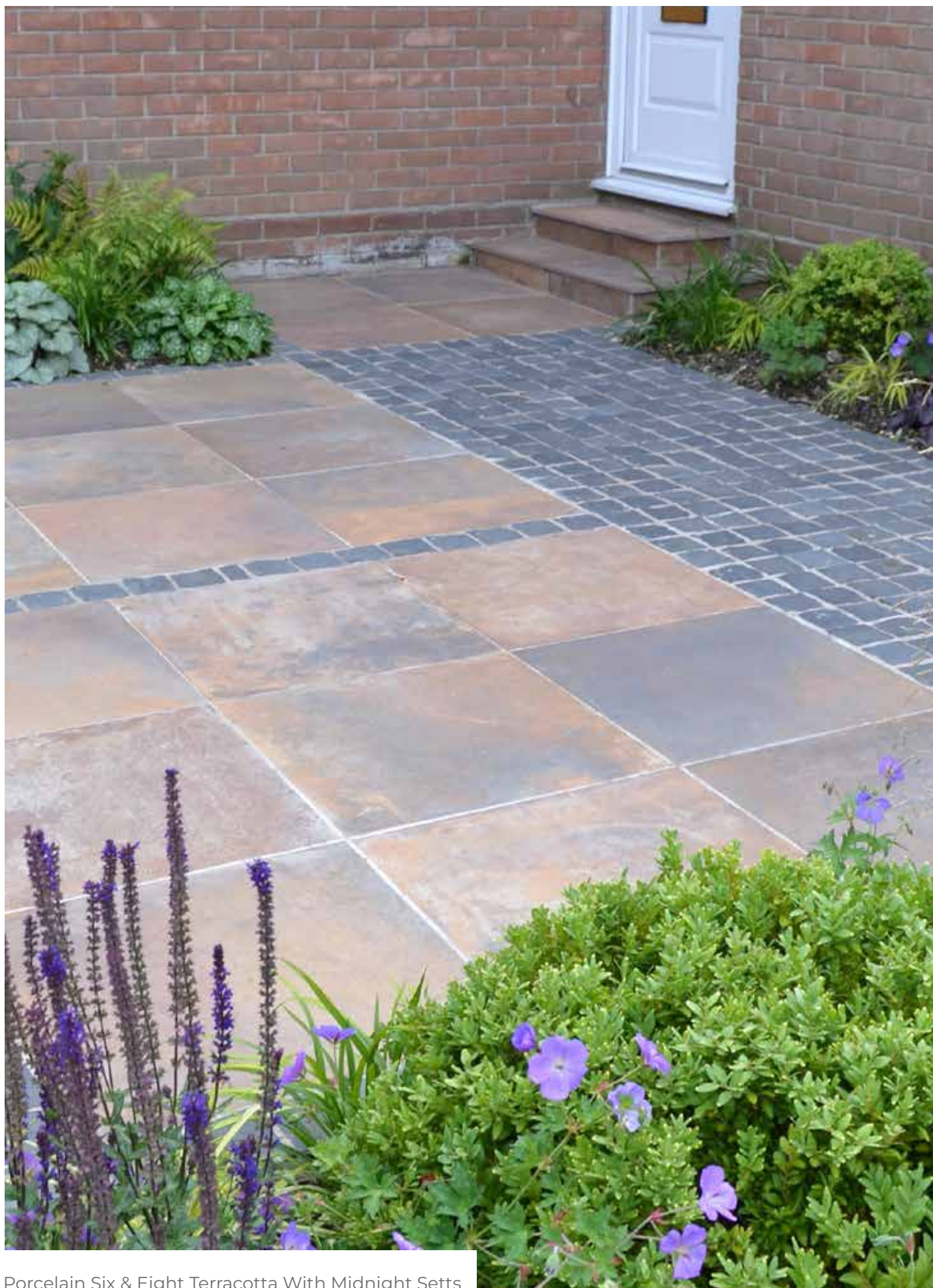


ULTIMATE STAINLESS STEEL TRIM RANGE

Add an elegant finish to the edge of your porcelain paving with stainless steel trims from our Ultimate range of trims. Go to page 148 to see the full range.



Porcelain Six & Eight Dove Grey



Porcelain Six & Eight Terracotta With Midnight Setts



Porcelain Six & Eight Ardesia Silver

SIX NINE SERIES

Our Six Nine Series was introduced to meet customer desire for larger format porcelain products with the look of natural stone.



QUARTZ



RUSTIC SLATE



TRAVERTINE



LENGTH
(MM)

WIDTH
(MM)

THICKNESS
(MM)

900

600

20

SIZES : The actual dimensions of Quartz and Travertine have a tolerance of +/- 5mm

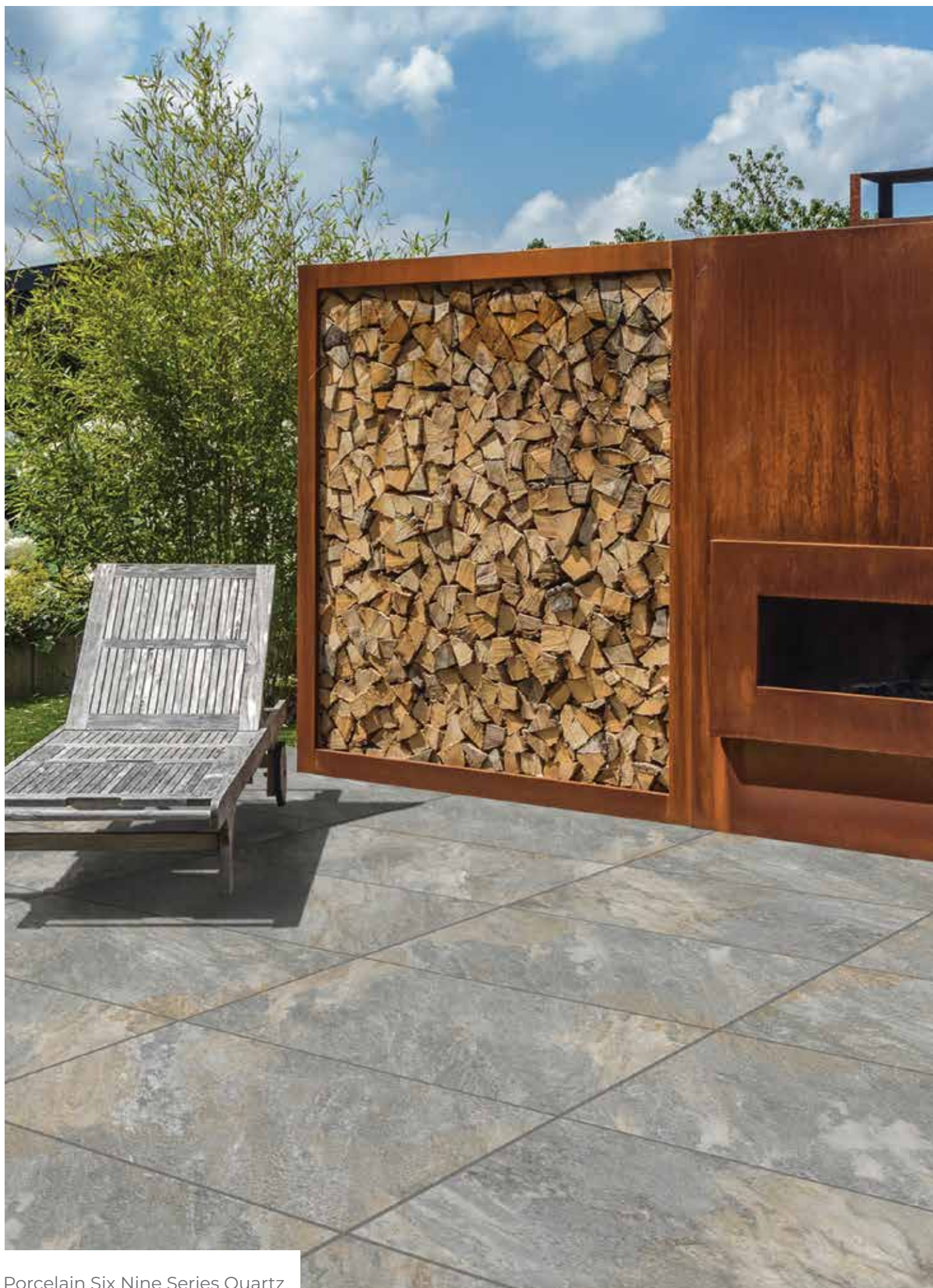


ULTIMATE UNIVERSAL PAVING JOINT COMPOUND

Give your patio the perfect finish with the Ultimate Universal Paving Joint Compound. Go to page 146 to see the full range.



Porcelain Six Nine Series Rustic Slate



Porcelain Six Nine Series Quartz



Porcelain Six Nine Series Travertine

MIXED SIZE SERIES

Our Mixed Size Series, featuring striking colours is popular among homeowners and designers, it works well in any outdoor setting.



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)
400	800	20
600*	1200*	20*

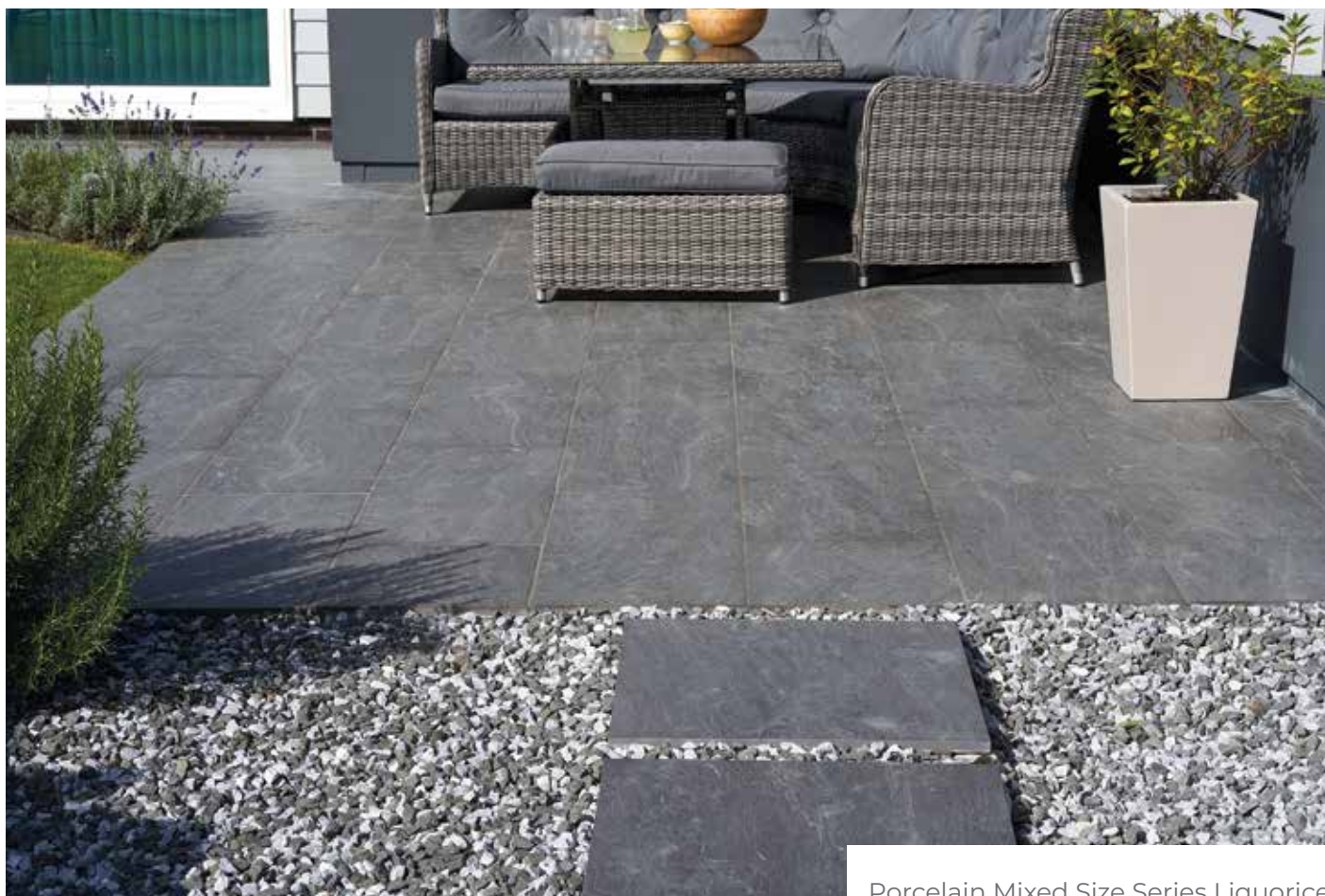
Bianco Marble is only available in Size marked with star(*)

SIZES : The actual dimensions have a tolerance of +/- 5mm

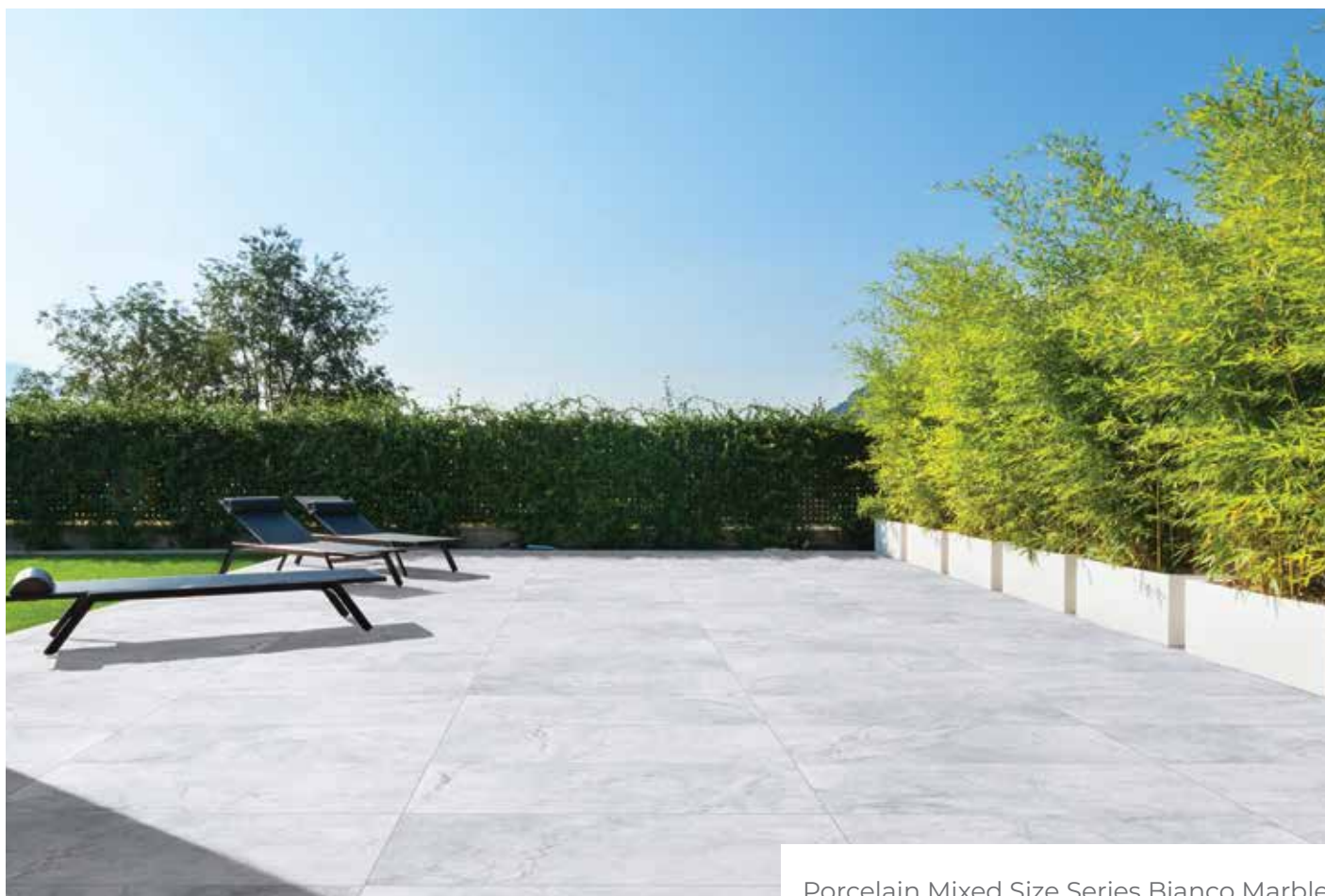


PORCELAIN CLADDING

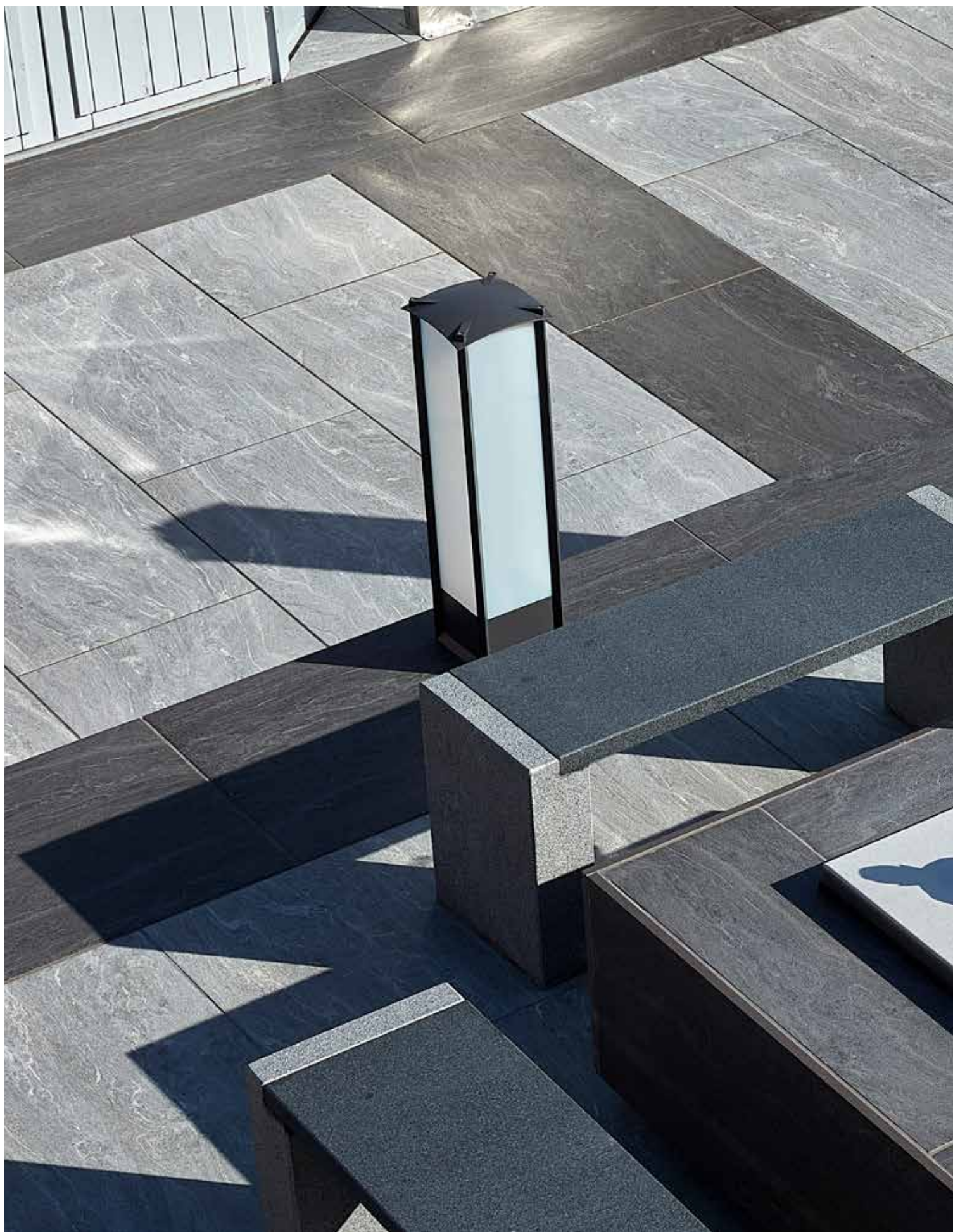
If you want to create a unique walling design, featuring varying sizes but still using porcelain material, then why not head to page 68 to see our Porcelain Cladding range inspired by natural stone colours.

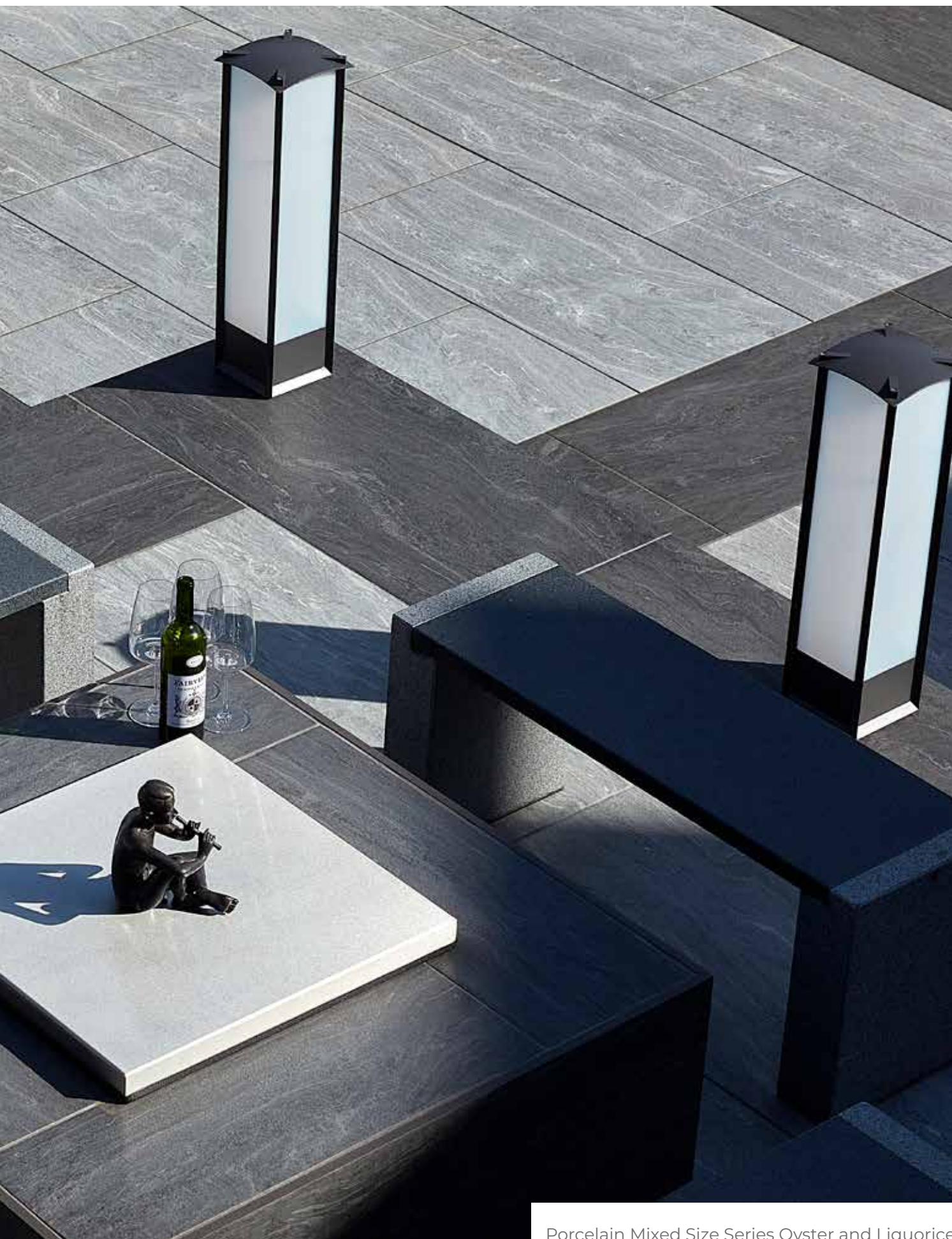


Porcelain Mixed Size Series Liquorice



Porcelain Mixed Size Series Bianco Marble





Porcelain Mixed Size Series Oyster and Liquorice

FLORENCE

RANGE

Inspired by traditional paving trends, our Florence Range is unique in our porcelain collection with its aged and tumbled effect edges.



BLACK SLATE



THATCH

LENGTH
(MM)

WIDTH
(MM)

THICKNESS
(MM)

800

400

20

SIZES : The actual dimensions have a tolerance of +/- 5mm



Porcelain Florence Range Thatch

ALBERO RANGE

This porcelain range offers realistic natural wood effect and colours, featuring intricate details such as ridges, knots, and wood grain.



CHESTNUT



OAK



SILVERED



LENGTH
(MM)

1200

WIDTH
(MM)

300

THICKNESS
(MM)

20



ULTIMATE STAINLESS STEEL TRIM RANGE

Add an elegant finish to the edge of your porcelain paving with stainless steel trims from our Ultimate range of trims. Go to page 148 to see the full range.



Porcelain Albero Range Silvered



Porcelain Albero Range Chestnut



Porcelain Albero Range Oak (Wet)

EXQUISITE RANGE

Our Exquisite porcelain paving collection features unique colours to add real depth and warmth to your space.



COCOA



CORAL



OLIVE



SILVER



LENGTH
(MM)

WIDTH
(MM)

THICKNESS
(MM)

900

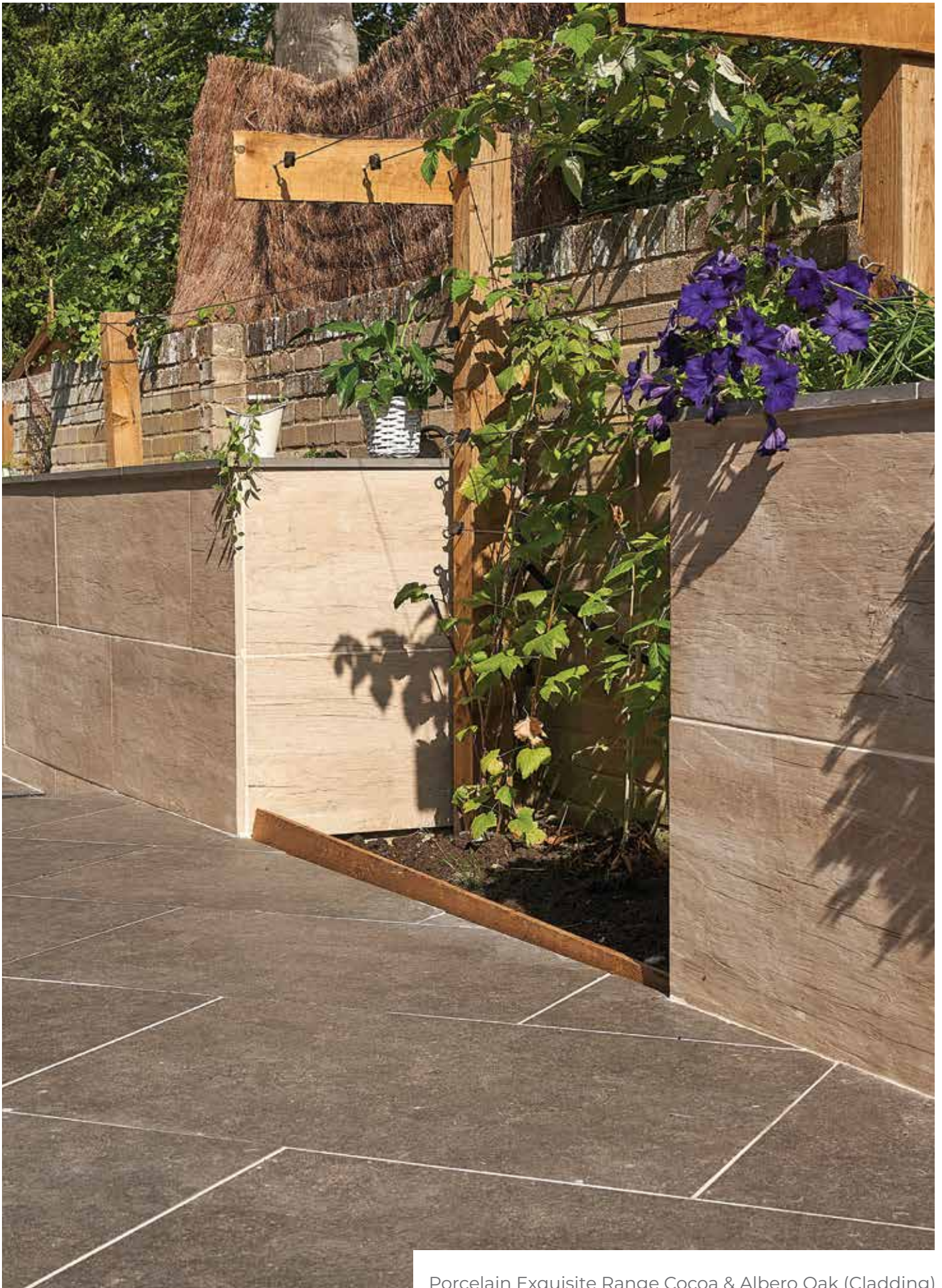
600

20



ULTIMATE STAINLESS STEEL TRIM RANGE

If you want to add a finishing touch and a layer of protection to your porcelain steps and edges, then why not head to page 148 to see our Ultimate Stainless Steel Trim range.



Porcelain Exquisite Range Cocoa & Albero Oak (Cladding)



Porcelain Exquisite Range Coral



Porcelain Exquisite Range Olive



Porcelain Cladding Quartz Grey



PORCELAIN FINISHING ACCESSORIES

Introducing our premium selection of porcelain finishing accessories for your patio! We offer a wide range of products including porcelain wall cladding, setts, edgings, and steps/copings to enhance the look and durability of your outdoor living space. Our high-quality porcelain materials are designed to withstand the elements and provide a low-maintenance option for your patio. Upgrade your outdoor area with our porcelain finishing accessories today!

PORCELAIN CLADDING

Our Porcelain Cladding range combines premium designs and colours with the lightweight advantages of porcelain.



AMBER



CHROME



GRAPHITE



SILVER



ZINC

LENGTH (MM)	385
WIDTH (MM)	75
THICKNESS (MM)	9
NUMBER OF UNITS	34



QUARTZ GREY



QUARTZ IRON



QUARTZ GOLD

LENGTH (MM)	400
WIDTH (MM)	160
THICKNESS (MM)	10 - 12
NUMBER OF UNITS	15



CHARCOAL



LADY GREY



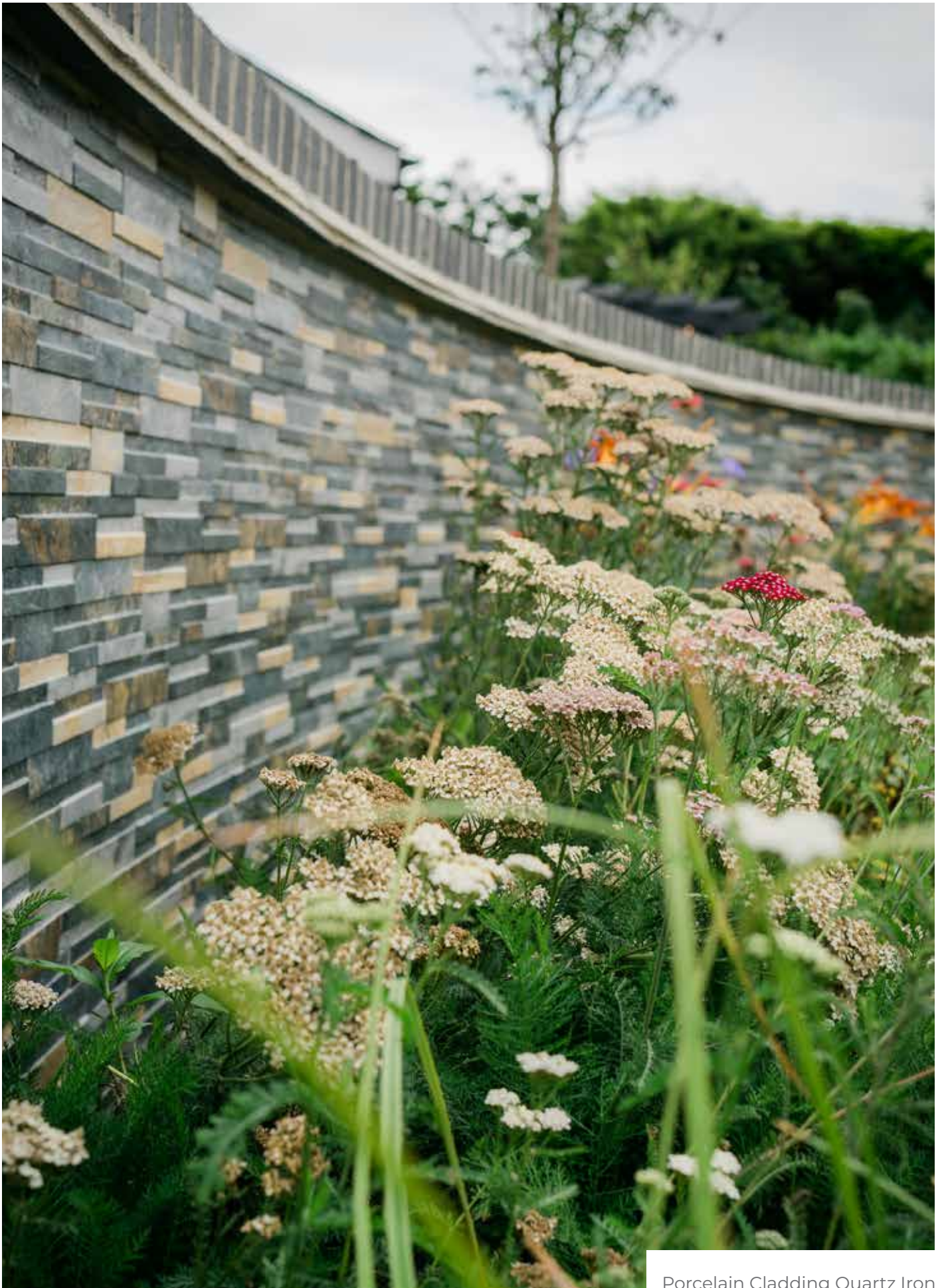
PEBBLE

LENGTH (MM)	380
WIDTH (MM)	75
THICKNESS (MM)	8 - 12
NUMBER OF UNITS	26



PORCELAIN PAVING

If you want to create a unique patio design, featuring varying sizes but still using porcelain material, then why not head to page 10 to see our Porcelain Paving range inspired by natural stone colours.



Porcelain Cladding Quartz Iron



Porcelain Cladding Quartz Grey



Porcelain Cladding Pebble



Porcelain Cladding Graphite



Porcelain Cladding Silver

STATION RANGE ACCESSORIES

With our Station Range Accessories, you can add a touch of elegance to your outdoor space. Whether you want to edge your pool, border a pathway, decorate your steps, or design a beautiful garden, our accessories have got you covered. These high-quality porcelain materials are perfect for creating a seamless and stylish look for your patio or garden.



STATION BLACK EDGING STRIP



STATION IRON EDGING STRIP



STATION WHITE EDGING STRIP

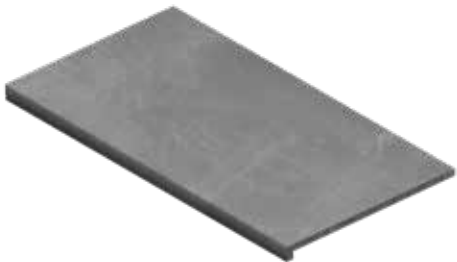


EDGING STRIP

LENGTH (MM)	140
WIDTH (MM)	900
THICKNESS (MM)	20



STATION BLACK 40MM DEEP DOWNSTAND
ON THE COPING/STEP



STATION IRON 40MM DEEP DOWNSTAND
ON THE COPING/STEP



STATION WHITE 40MM DEEP DOWNSTAND
ON THE COPING/STEP

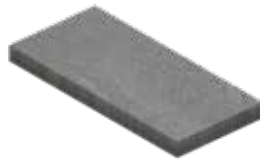


DOWNSTAND COPING

LENGTH (MM)	600
WIDTH (MM)	350
THICKNESS (MM)	20



STATION BLACK SETTS



STATION IRON SETTS



STATION WHITE SETTS



SETTS

LENGTH (MM)	100
WIDTH (MM)	200
THICKNESS (MM)	20



Porcelain Station Range Iron Setts



Old Rectory Paving York Green

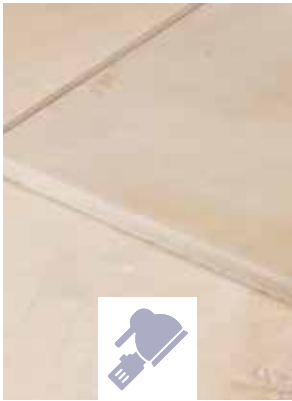


NATURAL STONE COLLECTION

Our Natural Stone Collection is the perfect blend of distinctive style, affordability, and durability. Natural stone is unique and beautiful, and it can be used for a variety of different applications. Additionally, by processing it, we can provide a variety of different surface finishes, making it compatible with a wide range of landscape settings. Whether you are looking to enhance the look of your patio, garden, or pool area, our Natural Stone Collection has something for everyone.

SURFACE & EDGE FINISHES FOR NATURAL STONE

We have outlined the "finishes" available and provided illustrations of our products that have undergone the specified treatment. Additionally, we have included symbols to easily identify the finishes throughout our collection. Some of our products are crafted by combining multiple treatments to achieve the final result.



HONED

We achieve a honed finish by using an abrasive to bring out the reflection of the stone creating a stunning smooth surface.



SHOTBLASTED

The process involves honing the product first, then peppering the units with shots (small beads of steel), fired at a high velocity with compressed air to achieve a stippled surface.



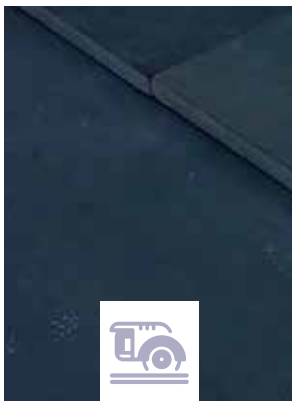
TUMBLLED

Stone is tumbled in a machine (similar to a cement mixer) which gives the product a smooth surface with edges that have natural aged look.



BRUSHED

The surface of the stone is rubbed with hard bristle brushes, giving a worn down appearance that looks like it has naturally occurred over time.



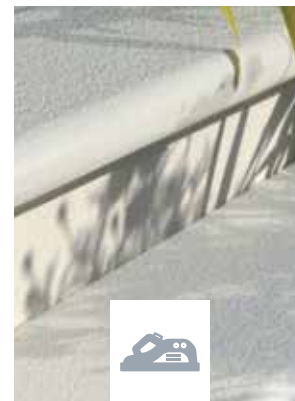
SAWN EDGE

A sawn edge is achieved by using a machine to saw the side of the paving, thus creating a smooth, straight edge.



NATURAL // HANDCUT

Natural stone is split along the natural lines. The edges of products are handcut using a chisel or hammer giving it its natural look. This results in surfaces that are riven and undulating in texture.



BULLNOSED

This process can be done by both machine and hand, making the edge of the product rounded, perfect for steps.



Keep an eye out for the symbols mentioned above throughout the brochure.

OLD RECTORY PAVING

Bring a sense of old-world charm with our Old Rectory Paving that works well with any traditional garden setting.



MONSOON



YORK GREEN



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	PROJECT PACK (13.65 M ² APPROX)
285	285	22	15
285	570	22	15
570	570	22	13
855	570	22	12

JOINT WIDTH : 10-15mm

SIZES : Are nominal, with a tolerance of +/-3mm.

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



OLD RECTORY COBBLES

If you want to create a unique patio design featuring small sizes but still using same paving material, then why not head to page 80 to see our Old Rectory Cobbles Collection.



Old Rectory Paving Monsoon

OLD RECTORY COBBLES

Our Old Rectory Cobbles are the perfect addition to any vintage or traditional outdoor setting. These cobbles are sure to create a stunning impression and add a touch of elegance to any patio, garden, or walkway.



MONSOON

YORK GREEN

LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	PROJECT PACK (10.71 M ² APPROX)
200	150	30	41
200	200	30	57
200	300	30	38
300	400	30	41

JOINT WIDTH : 10-15mm

SIZES : Are nominal, with a tolerance of ± 3 mm.

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



OLD RECTORY WALLINGS

If you want to create a unique walling design complementing same paving material, then why not head to page 122 to see our Natural Stone Walling Collection.



Old Rectory Cobbles York Green



Old Rectory Cobbles Monsoon

OLD RECTORY

VICTORIAN PAVING

Our Victorian Paving Range features a beautiful, brushed surface that gives your outdoor space a lovely aged aspect, adding a touch of elegance to any patio, garden or walkway.



BUFF BROWN



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	PROJECT PACK (12.96 M ² APPROX)
600	600	25	8
600	900	25	8
600	1200	25	8

JOINT WIDTH : 10mm

SIZES : Are nominal, with a tolerance of +/-3mm.

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



OLD RECTORY VICTORIAN PAVERS

If you want to create a unique patio design featuring small sizes but still using same paving material, then why not head to page 84 to see our Old Rectory Victorian Pavers Collection.



Old Rectory Victorian Paving Buff Brown

OLD RECTORY VICTORIAN PAVERS

Our Victorian pavers go through an ageing process to produce a surface that looks naturally weathered and aged.



BUFF BROWN



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	NUMBER PER PACK	COVERAGE (M ²)
240	120	30	350	10.08

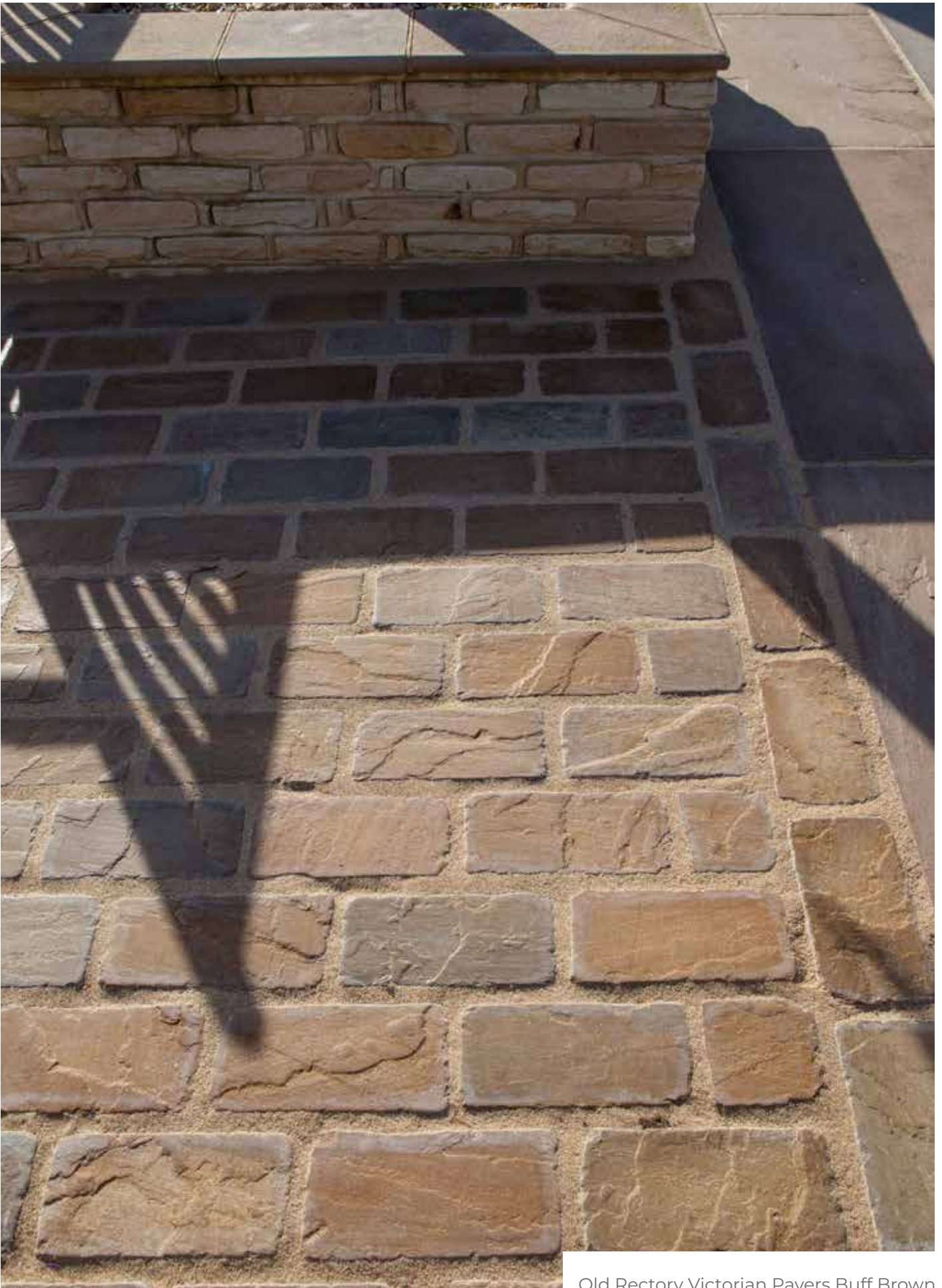
SIZES : Are nominal, with a tolerance of ± 3 mm.

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



OLD RECTORY YORK GREEN COPING / STEPS

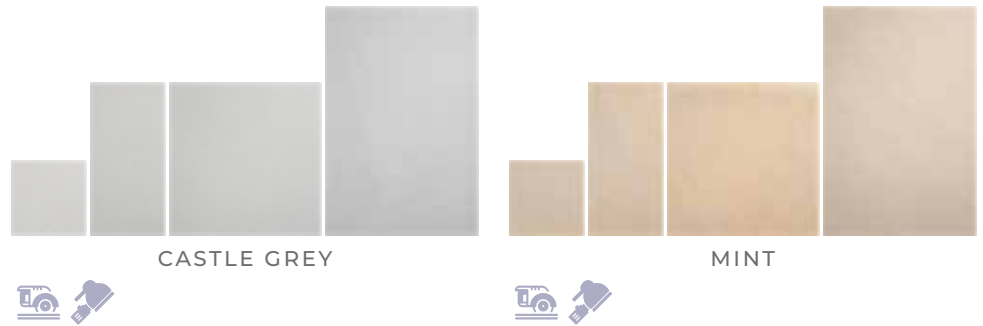
If you want to create a feature flower bed complementing similar paving material, then why not head to page 134 to see our Finishing Accessories.



Old Rectory Victorian Pavers Buff Brown

ARTISAN MIRAGE PAVING

A beautiful honed finish, smooth texture and muted colours make our Artisan Mirage Paving range ideal for both indoor and outdoor use.



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	SINGLE SIZE PACK	PROJECT PACK (15.3 M ² APPROX)
(16.2 M ²)				
300	300	20		9
300	600	20		13
600	600	20		13
900	600	20	30	13

JOINT WIDTH : 5-10mm

SIZES : Are nominal, with a tolerance of ± 3 mm.

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



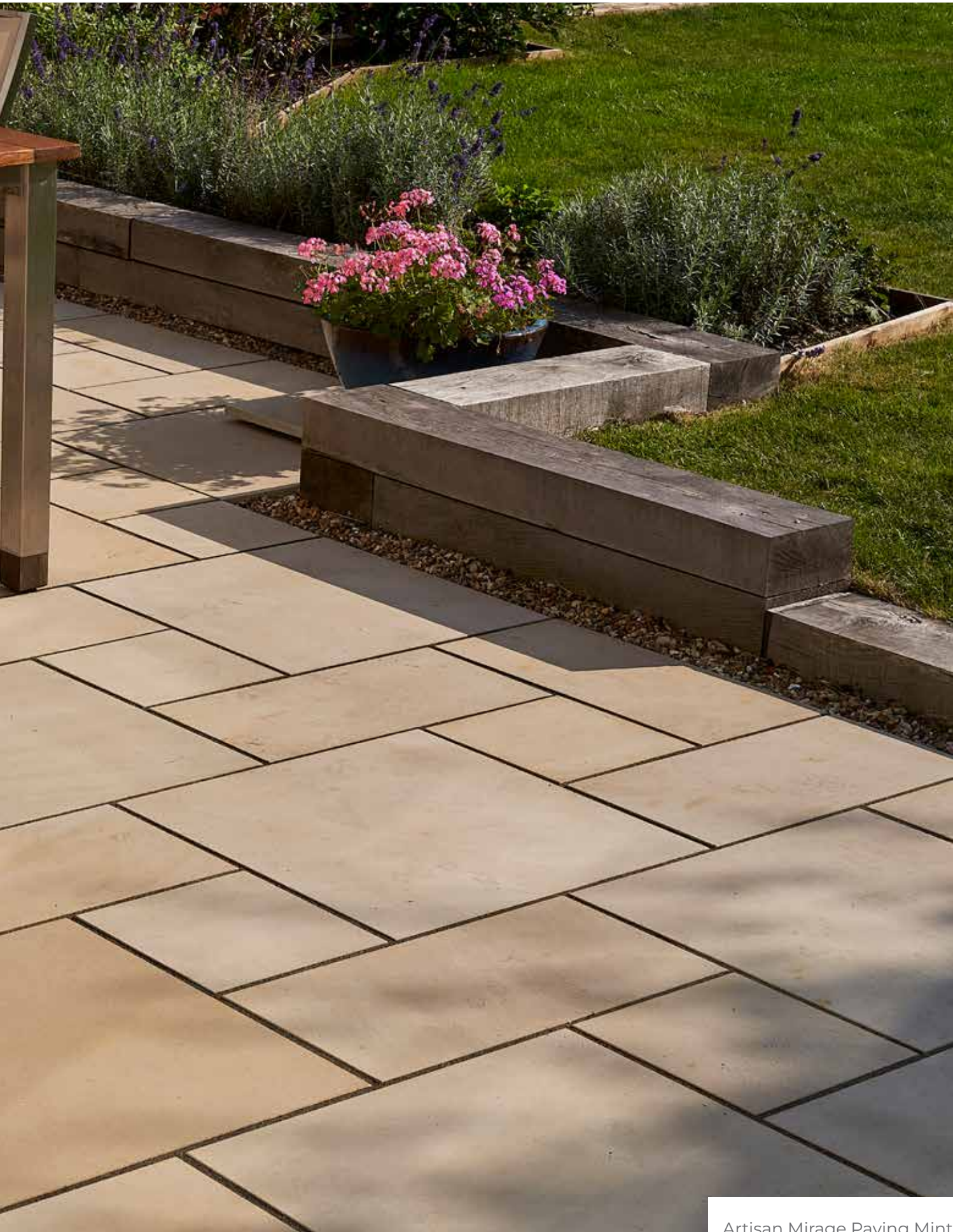
ARTISAN SERENITY SETTS

If you want to create a unique patio design featuring small sizes complementing artisan paving material, then why not head to page 126 to see our Artisan Serenity Setts Collection.



Artisan Mirage Paving Castle Grey

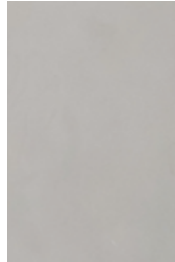




Artisan Mirage Paving Mint

ARTISAN SERENITY PAVING

Our Artisan Serenity Paving has a textured finish with earth tones and sawn edges, making it ideal for contemporary garden designs.



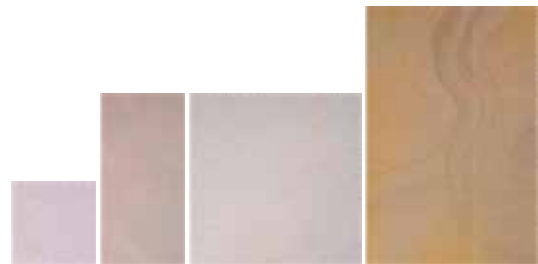
ALLENDALE GREY*



BUFF BROWN°



DUNMORE CREAM*



MANDANA BLEND°



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	SINGLE SIZE PACK	°PROJECT PACK (15.3 M² APPROX)
*(16.2 M²)				
300	300	20		9
300	600	20		13
600	600	20		13
900	600	20	30	13

Allendale Grey and Dunmore Cream are only available in pack size marked with star (*).
Buff Brown and Mandana Blend is only available in pack size marked with star (*) and (°).

JOINT WIDTH : 5-10mm

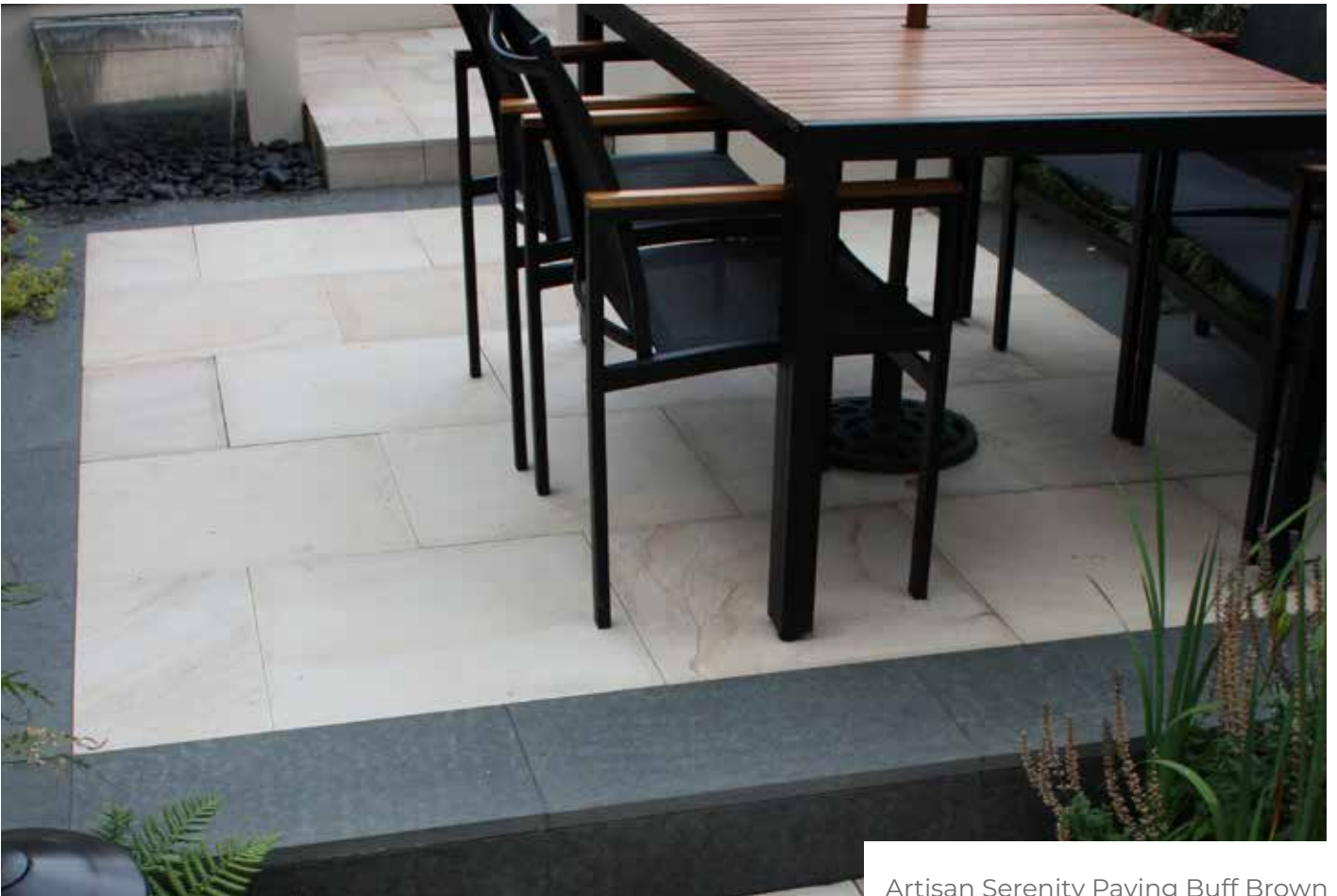
SIZES : Are nominal, with a tolerance of +/-3mm.

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



ARTISAN SERENITY SETTS

If you want to create a unique patio design featuring small sizes complementing artisan paving material, then why not head to page 126 to see our Artisan Serenity Setts Collection.



Artisan Serenity Paving Buff Brown



Artisan Serenity Paving Mandana Blend



Artisan Serenity Paving Allendale Grey



Artisan Serenity Paving Dunmore Cream

PREMIUM SANDSTONE PAVING

Premium Sandstone Paving is a high-quality paving material that is hand-selected, hand-cut, and calibrated to ensure that each piece is unique and has its own distinct tonal diversity and veining. This adds to the beauty and character of the paving.



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	SINGLE SIZE PACK				PROJECT PACK
			(7.15 M ²)	(14.79 M ²)	(15.2 M ²)	(15.3 M ²)	(15.3 M ²) * (16.89 M ²)
300	300	22	85				9
300	600	22	85				13
600	600	22				40	13
900	600	22			28		13
285	285	22					16
285	570	22					17
570	570	22					17
855	570	22					15

Country Green, Mint, Country Buff, Monsoon, Ravenna and Modak Rose are not available in pack size marked with star (*).

JOINT WIDTH : 10-15mm

SIZES : Are nominal, with a tolerance of +/-3mm.

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



Premium Sandstone Paving York Green



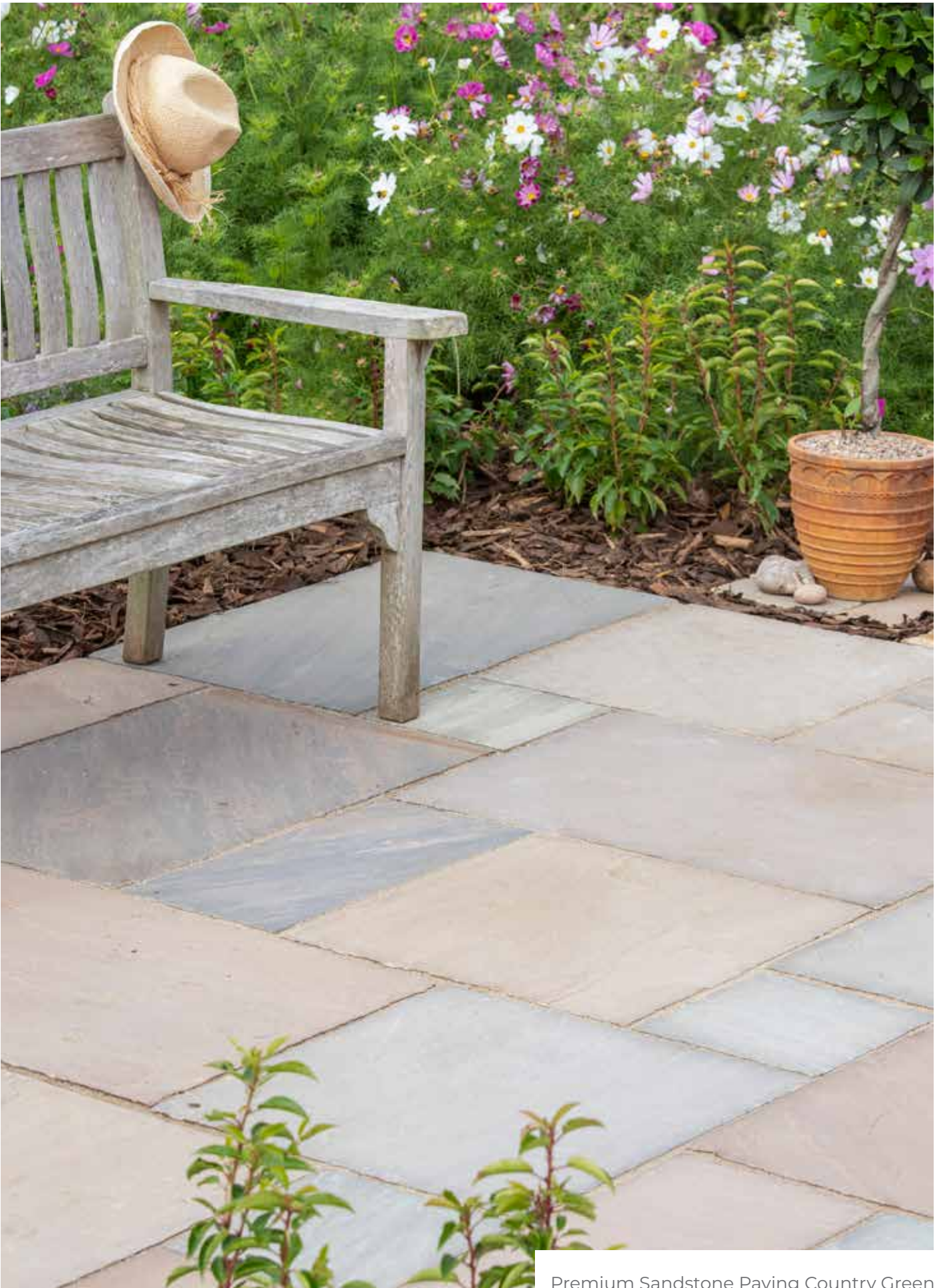
Premium Sandstone Paving Castle Grey



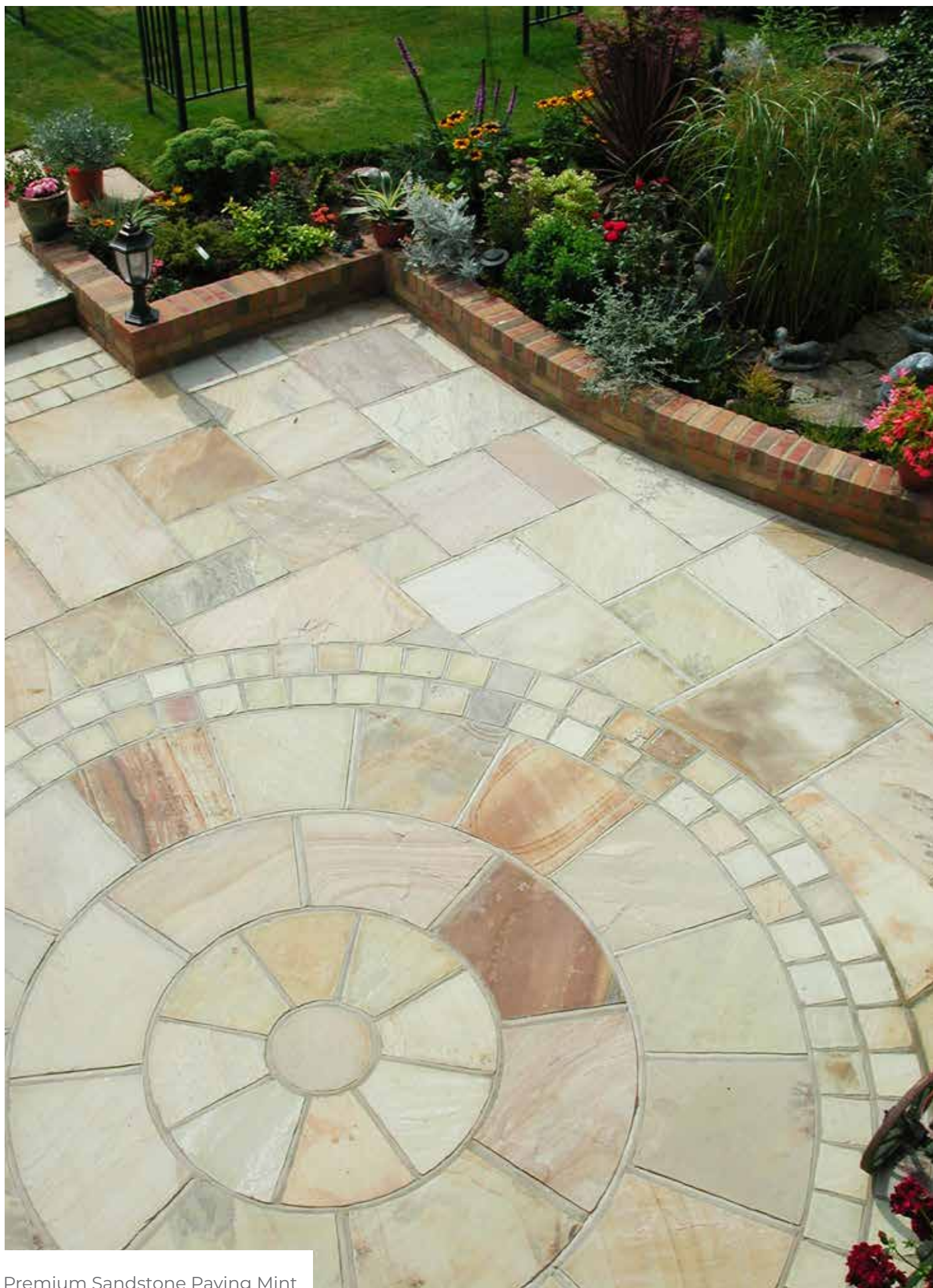
Premium Sandstone Paving Monsoon



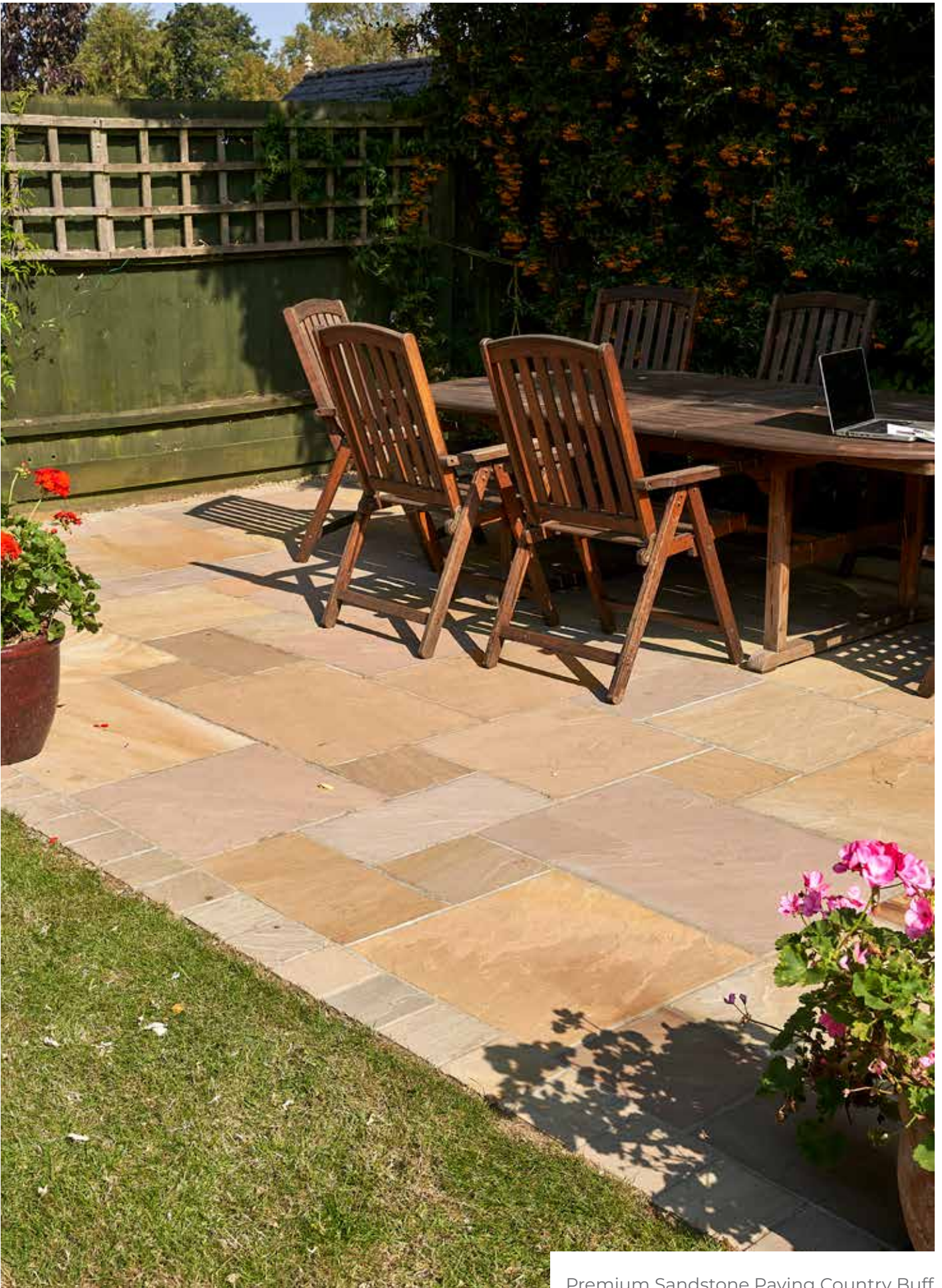
Premium Sandstone Paving Buff Brown



Premium Sandstone Paving Country Green

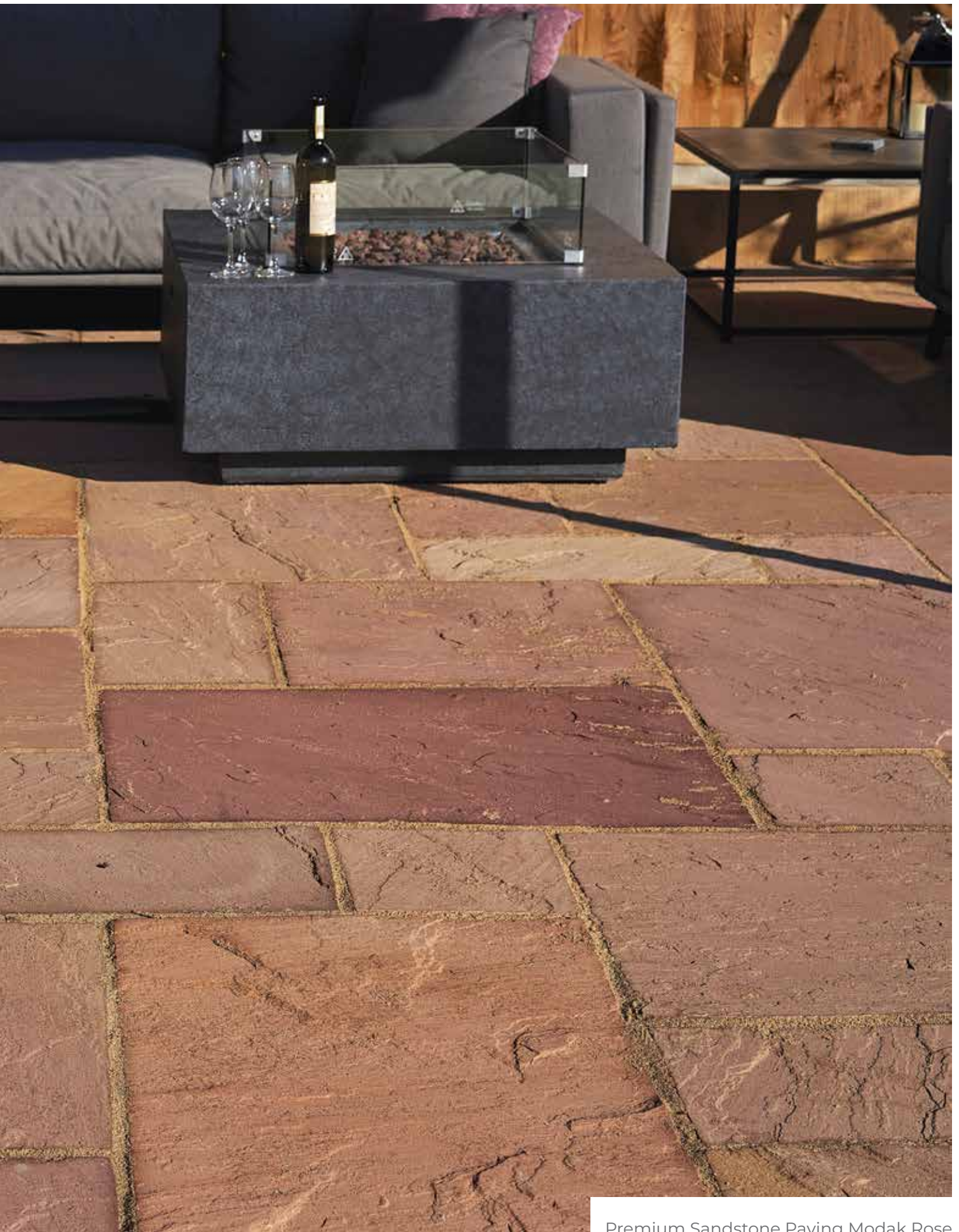


Premium Sandstone Paving Mint



Premium Sandstone Paving Country Buff

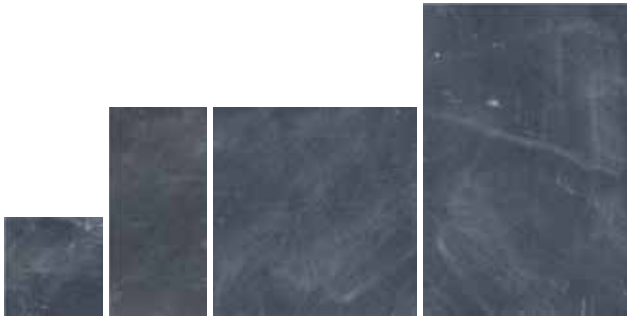




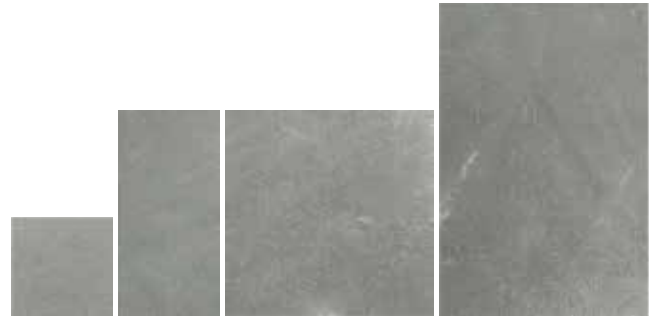
Premium Sandstone Paving Modak Rose

SLATE PAVING

Our Slate Collection offers the perfect combination of functionality, durability and natural textured finish, making it a great choice for any patio.



CARBON



SILVER GREEN



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	SINGLE SIZE PACK (14.4 M ²) (15.12 M ²)		PROJECT PACK (15.3 M ² APPROX)
300	300	20			9
300	600	20			13
600	600	20	40		13
900	600	20		28	13

JOINT WIDTH : 5-10mm

SIZES : Are nominal, with a tolerance of +/-3mm.

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



NATURAL STONE CLADDINGS

If you want to create a unique walling design complementing same paving material, then why not head to page 124 to see our Natural Stone Cladding.



Slate Paving Silver Green



Slate Paving Carbon

LIMESTONE PAVING

With exceptional visual appeal, subtle shading and natural veining, our Limestone Paving will make a bold statement to your outdoors.



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	SINGLE SIZE PACK		PROJECT PACK (15.3 M ² APPROX)
			*(14.4 M ²)	*(15.12 M ²)	
300	300	22			9
300	600	22			13
600	600	22	40		13
900	600	22		28	13

Single Size Packs are only available in Midnight.

JOINT WIDTH : 5-10mm

SIZES : Are nominal, with a tolerance of +/-3mm.

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



Limestone Paving Honey Blend



Limestone Paving Imperial Blue



Limestone Paving Midnight

GARDENSTONE PAVING

The exquisite mixed colours of our Gardenstone Paving, which are calibrated and hand-cut, will give warm tones and texture to your garden.



WILLOW BLEND*



SUNSET BUFF



PURE GREY



AUTUMN BROWN



RAJ BLEND



RAJ BLEND TUMBLED*



LIMESTONE CHARRED OAK**



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	SINGLE SIZE PACK				PROJECT PACK
			(15.12 M ²)	(16.70 M ²)	(18.00 M ²)	(19.52 M ² APPROX)*	
290	290	18					16
600	290	18		96			18
600	600	18			50		15
900	600	18	28				16

Limestone Charred Oak, Tumbled Raj Blend and Willow Blend are only available in pack size marked with star(*)

#Limestone Charred Oak is not calibrated.

JOINT WIDTH : 10-15mm

SIZES : Are nominal, with a tolerance of +/-3mm.

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



Gardenstone Sunset Buff



Gardenstone Willow Blend



Gardenstone Pure Grey



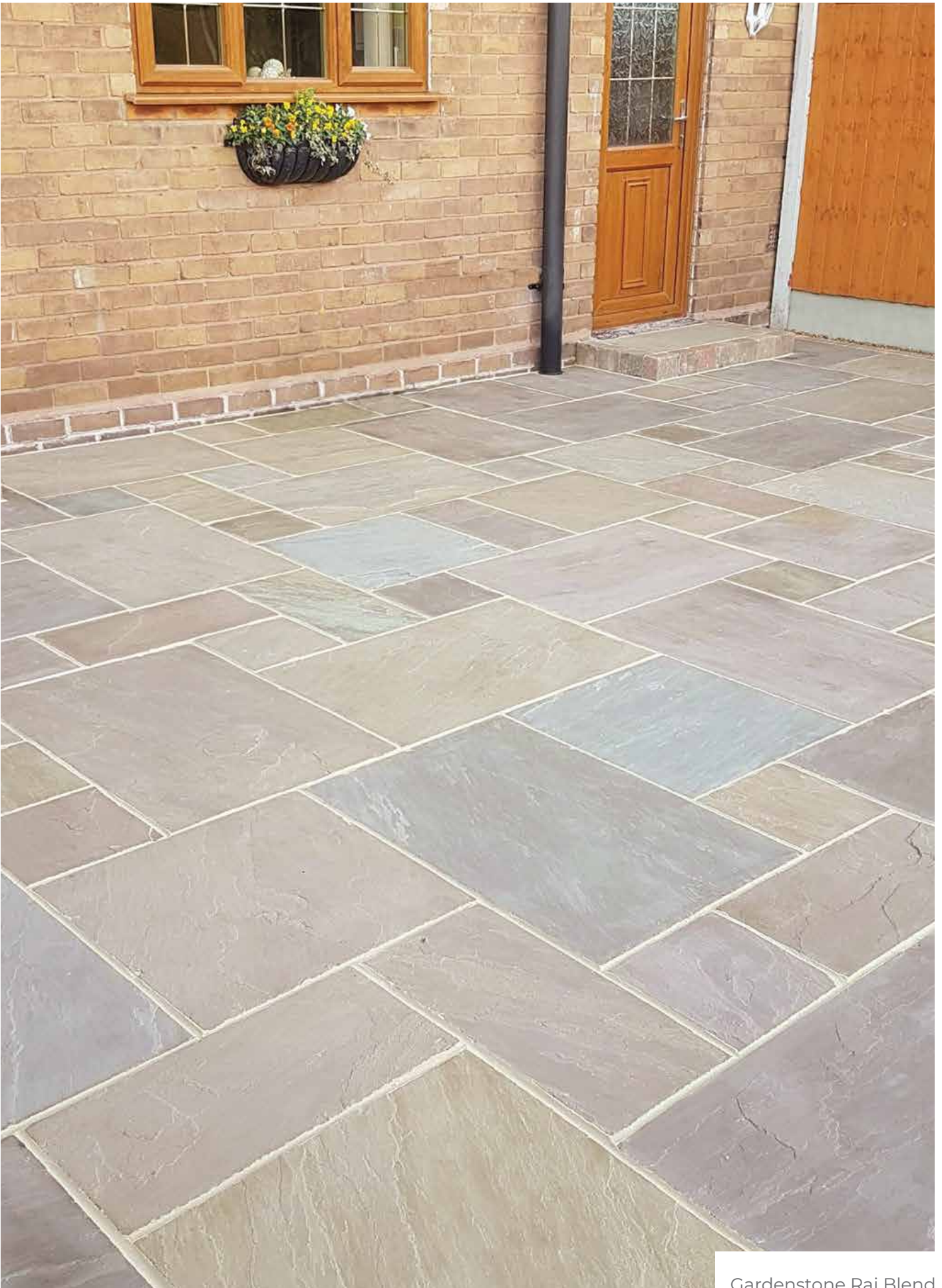
Gardenstone Autumn Brown



Gardenstone Charred Oak



Gardenstone Raj Blend Tumbled



Gardenstone Raj Blend

SANDSTONE CIRCLES

Sandstone Circles are a great way to add an attractive focal point to any garden, regardless of its size. They come in a variety of five beautiful colours and three different sizes.



BUFF BROWN



CASTLE GREY



MINT



MODAK ROSE



YORK GREEN



PACK TYPE	SIZES (MM)	THICKNESS (MM)	NUMBER OF SLABS				
			R0 (300MM)	R1 (350MM)	R2 (400MM)	R3 (500MM)	R4 (400MM)
Double Ring Project Pack	1800	22	1	8	8		
Triple Ring Project Pack	2800	22	1	8	8	16	
Extension Pack	3600	22					16

R0 indicates the inner segment of the circle.

JOINT WIDTH : 5-10mm

SIZES : Are nominal, with a tolerance of ± 3 mm.

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.

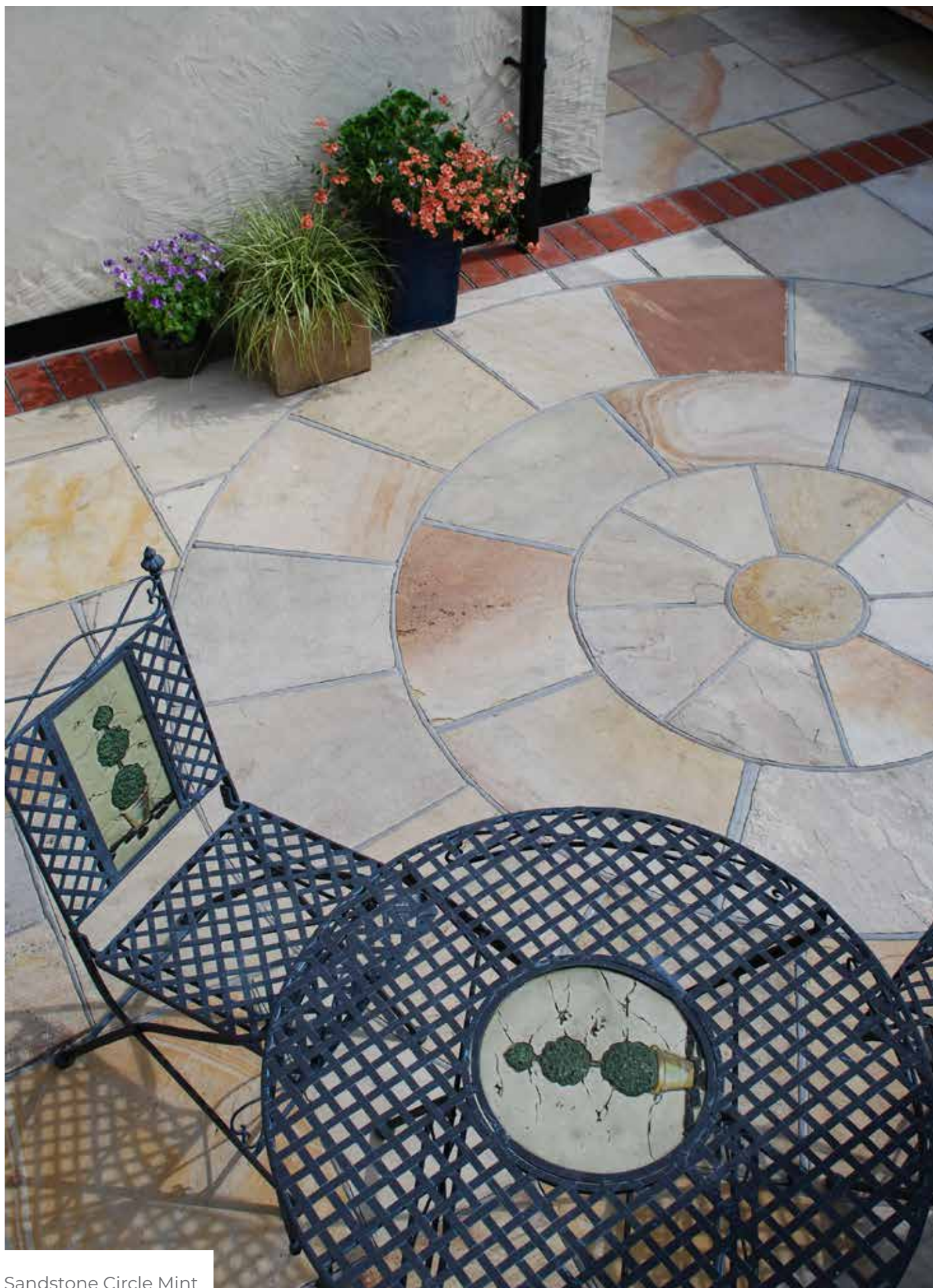


SETTS

If you want to finish the circle in a unique way, then why not head to page 128 to see our Pathway Setts or if you want to use in conjunction with our Premium Sandstone Paving see page 94.



Sandstone Circle York Green



Sandstone Circle Mint



Sandstone Circle Buff Brown

NATURAL STONE WALLING

Our walling can be laid using just a single size to create a simple classic stone wall or try both sizes to create a delightful feature.



OLD RECTORY WALLING
MONSOON



OLD RECTORY WALLING
YORK GREEN



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	SINGLE SIZE PACK (4.5M ²)
215	100	55-75	280
325	100	55-75	185



GARDENSTONE WALLING
MIXED COLOUR



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	PROJECT PACK (12.96 M ² APPROX)
215	100	55-75	94
270	100	55-75	74
325	100	55-75	60

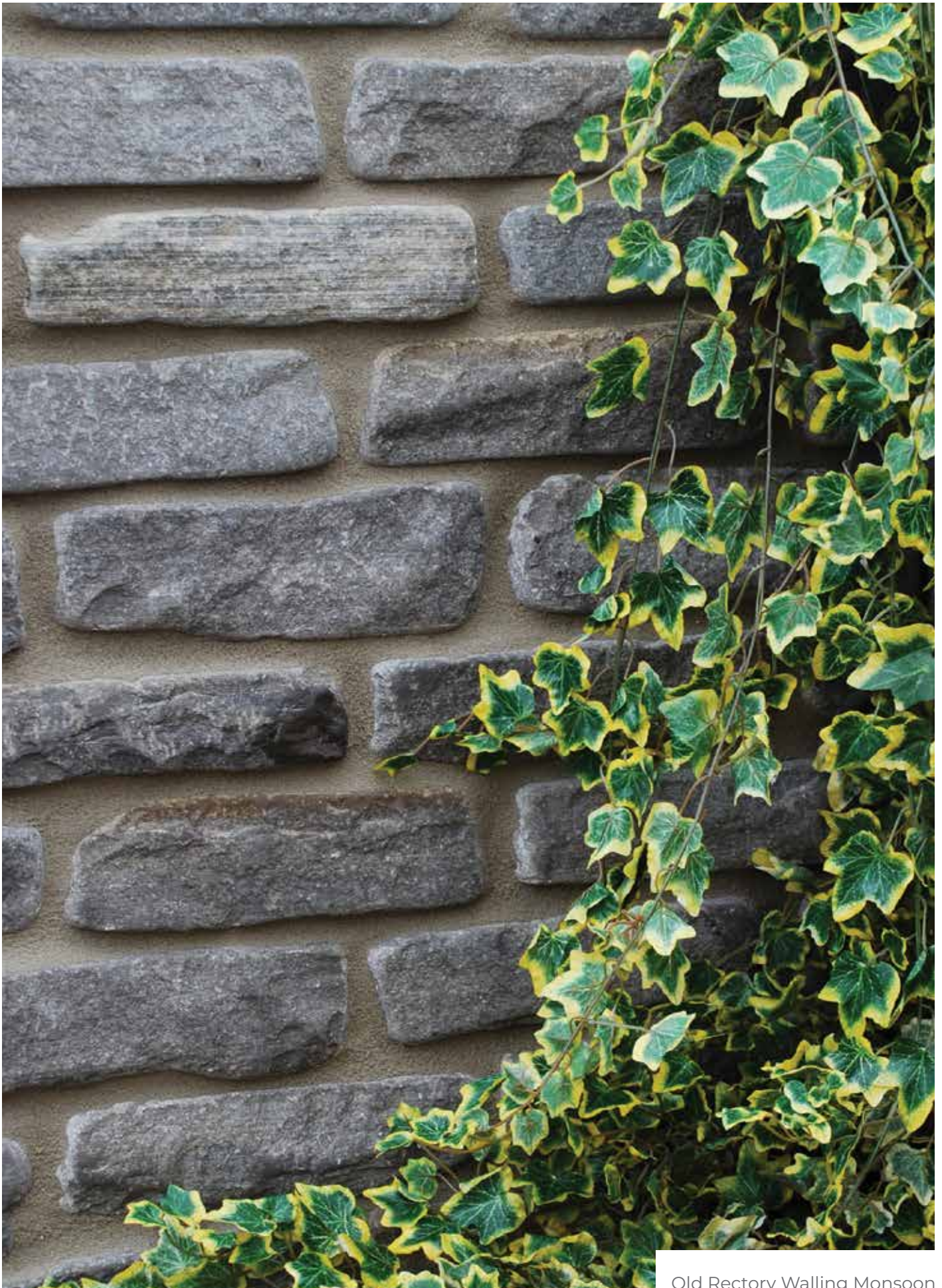
SIZES : Are nominal, with a tolerance of +/- 15mm.

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



FINISHING ACCESSORIES

Use the coping stone on a walled section to finish off the wall and provide protection below, Go to page 134 for the Finishing Accessories.



Old Rectory Walling Monsoon

NATURAL STONE CLADDING

Our natural stone cladding is the perfect addition to enhance any garden design. Whether you want to add character to a garden wall or elevate a water feature, our cladding options are sure to impress.



SANDSTONE BUFF BROWN



SANDSTONE CASTLE GREY



SLATE CARBON



SLATE RUSTIC

LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	PIECES PER BOX	COVERAGE (M ²)
600	150	10-30	6	0.54

The thickness of the product is a guide measurement only as the product being made up of split pieces.

JOINT WIDTH : 5-10mm

SIZES : Are the actual dimensions.

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



PREMIUM SANDSTONE PAVING

All Stone Claddings have external paving counterparts. Why not take a look at our Premium Sandstone Paving on page 94 and Slate Paving on page 104 to match your walling choice.



Sandstone Cladding Buff Brown



Slate Cladding Carbon

ARTISAN SERENITY SETTS

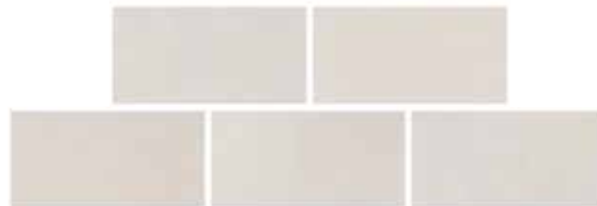
The Artisan Serenity Setts are ideal for designing a gorgeous outdoor space. Combine these setts with our Artisan Serenity Paving to complete the look.



ALLENDALE GREY



BUFF BROWN



DUNMORE CREAM



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	NUMBER PER PACK	COVERAGE (M ²)
200	100	20	300	6

SIZES : Are the actual dimensions.

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



ARTISAN SERENITY PAVING BUFF BROWN

If you want to create a unique patio design, then why not head to page 90 to see our Artisan Serenity range.



Artisan Serenity Setts Buff Brown

PATHWAY SETTS

Our Pathway Setts are perfect for creating curves, charming features and unique designs, making them popular with landscapers and homeowners.



LIMESTONE
CATHEDRAL



SANDSTONE
MINT



SANDSTONE
MONSOON



LIMESTONE
HONEY BLEND



SANDSTONE
MODAK ROSE



SANDSTONE
YORK GREEN



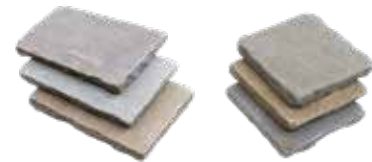
LENGTH (MM)	150
WIDTH (MM)	150
THICKNESS (MM)	25-40
NUMBER OF UNITS	500
COVERAGE (M ²)	11.25



SANDSTONE MINT#



SANDSTONE COUNTRY BUFF#



SANDSTONE MIXED COLOURED*



Mixed Coloured Setts are only available in size marked with star (*).
Country Buff and Mint Setts are only available in size marked with star (#).

LENGTH (MM)	200#	140*	280*
WIDTH (MM)	100#	140*	140*
THICKNESS (MM)	25-40#	25-40*	25-40*
NUMBER OF UNITS	530#	800*	400*
COVERAGE (M ²)	10.6#	15.68*	15.68*

SIZES : Are the actual dimensions, with a tolerance of ± 5 mm

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



ARTISAN SERENITY PAVING BUFF BROWN

If you want to create a unique patio design, then why not head to page 90 to see our Artisan Serenity range.



Sandstone Pathway Mint Setts

DRIVEWAY SETTS

Our Driveway Setts Collection is both striking and extremely hard-wearing. They are made from specially selected granite, limestone and sandstone.



SANDSTONE
BUFF BROWN°



SANDSTONE
CASTLE GREY°



SANDSTONE
COUNTRY BUFF°



SANDSTONE
MINT°



LIMESTONE
CATHEDRAL°



LIMESTONE
HONEY BLEND°



LIMESTONE
MIDNIGHT°



GRANITE
SILVER GREY*



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	NUMBER PER PACK	COVERAGE (M²)
100*	100*	50*	715*	7.12*
100°	100°	50°	800°	8°
100*	100*	100*	360*	3.6*
200*	100*	50*	360*	7.2*

Granite Silver Grey is only available in sizes marked with star (*).
All other Driveway Setts are only available in size marked with circle (°).

SIZES : Are the actual dimensions, with a tolerance of +/- 10mm

COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



Sandstone Driveway Castle Grey Setts



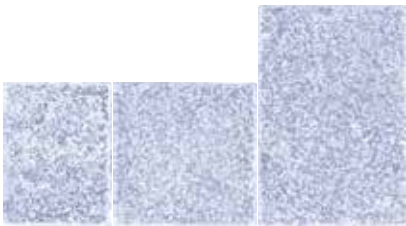
Granite Setts Silver Grey

NATURAL STONE BLOCK PAVERS

These Natural Stone Block Pavers are well known for their strong, long-lasting performance and are ideal for creating pathways and driveways.



LIMESTONE HONEY BLEND



LIMESTONE CATHEDRAL



LIMESTONE MIDNIGHT



SANDSTONE BUFF BROWN

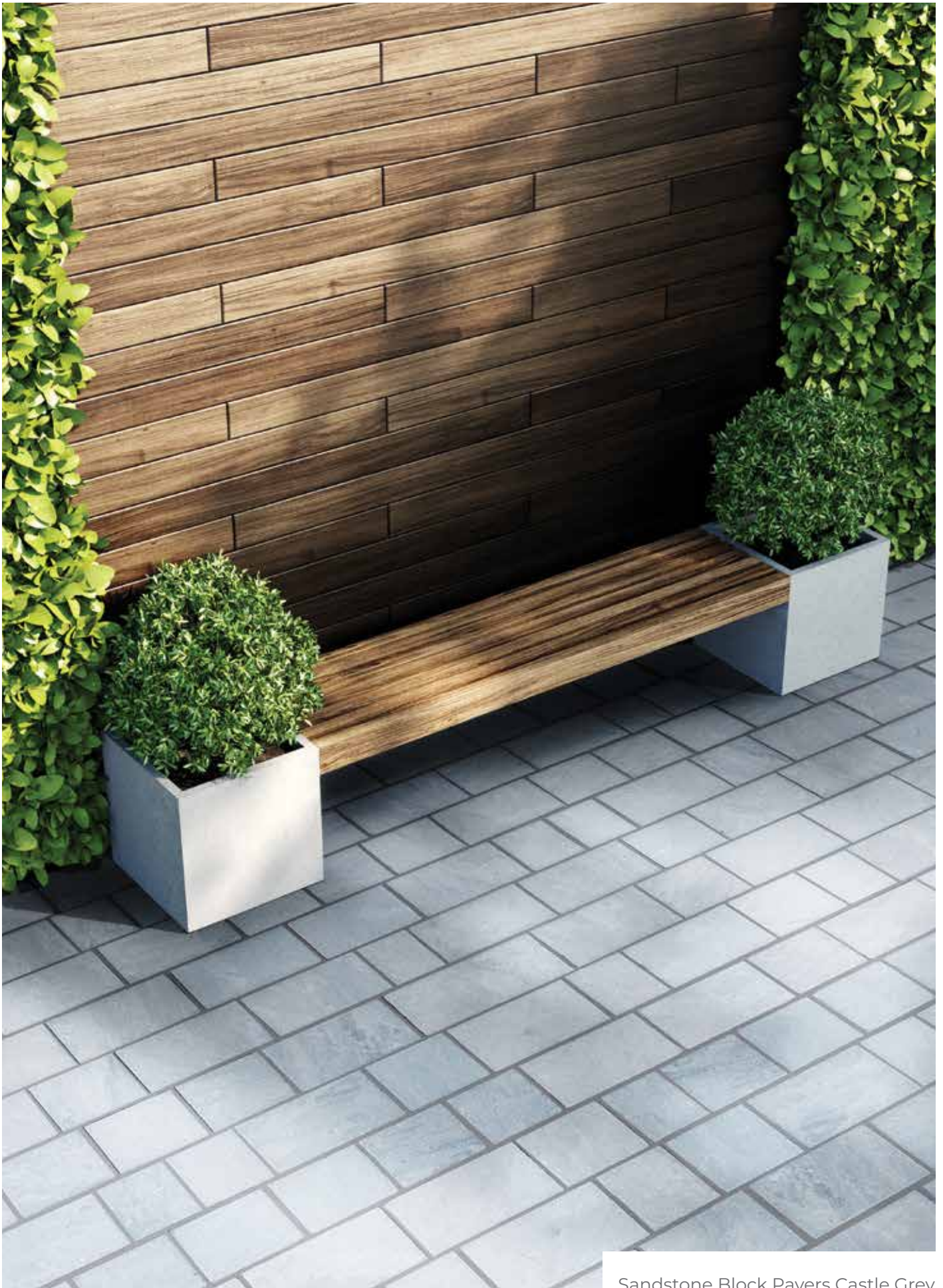


SANDSTONE CASTLE GREY



LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	PROJECT PACK (7.08 M ²)
160	120	50	26
160	160	50	80
240	160	50	118

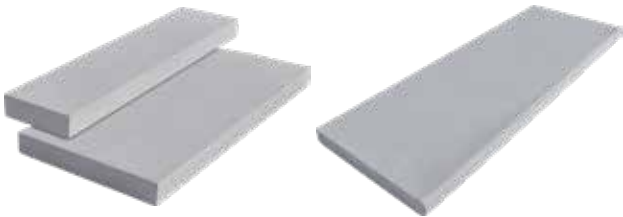
SIZES : Are the actual dimensions, with a tolerance of +/- 2-3mm
COLOURS : Vary in all natural stone products, All the images shown are as a guide only. Please refer to General Information on page 162.



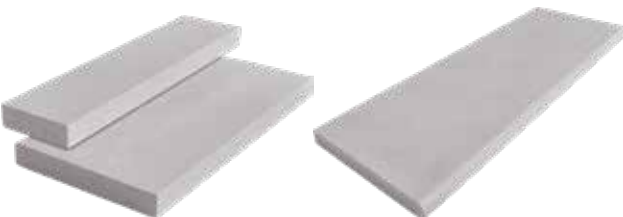
Sandstone Block Pavers Castle Grey

FINISHING ACCESSORIES

Every project needs finishing touches to complete the task. We have a variety of handcrafted accessories that match our Natural Stone Paving.



ARTISAN SERENITY ALLENDALE GREY
COPING / STEP



ARTISAN SERENITY DUNMORE CREAM
COPING / STEP



ARTISAN SERENITY BUFF BROWN
COPING / STEP



	SQUARE EDGE		BULLNOSED STEP SINGLE	BULLNOSED
LENGTH (MM)	600	600	600	1000
WIDTH (MM)	140	280	450	350
THICKNESS (MM)	40	40	32	40
NUMBER PER PACK	30	30	35	12



OLD RECTORY
YORK GREEN COPING*



MINT EDGING



YORK GREEN EDGING



	COPING / STEP		EDGING
LENGTH (MM)	560*	560*	560
WIDTH (MM)	140*	280*	140
THICKNESS (MM)	40*	40*	25-40
NUMBER PER PACK	60*	30*	100



BUFF BROWN
HOLLOWED STEPS



GREY HOLLOWED
STEPS



HOLLOWED STEP

LENGTH (MM)	1000
WIDTH (MM)	350
THICKNESS (MM)	150
NUMBER PER PACK	6

Bullnosed Step Single 600x450mm only available in Buff Brown.

Square Edge finish pack is only available in Artisan Serenity Allendale Grey and Artisan Serenity Dunmore Cream.

Sizes marked with star (*) are only available in Old Rectory York Green Copings.



BUFF BROWN
STEPPING STONES



YORK GREEN
STEPPING STONES



STEPPING STONE

LENGTH (MM)	450
WIDTH (MM)	(DIAMETER)
THICKNESS (MM)	22
NUMBER PER PACK	50

SIZES : Are the actual dimensions, with a tolerance of ± 3 mm.

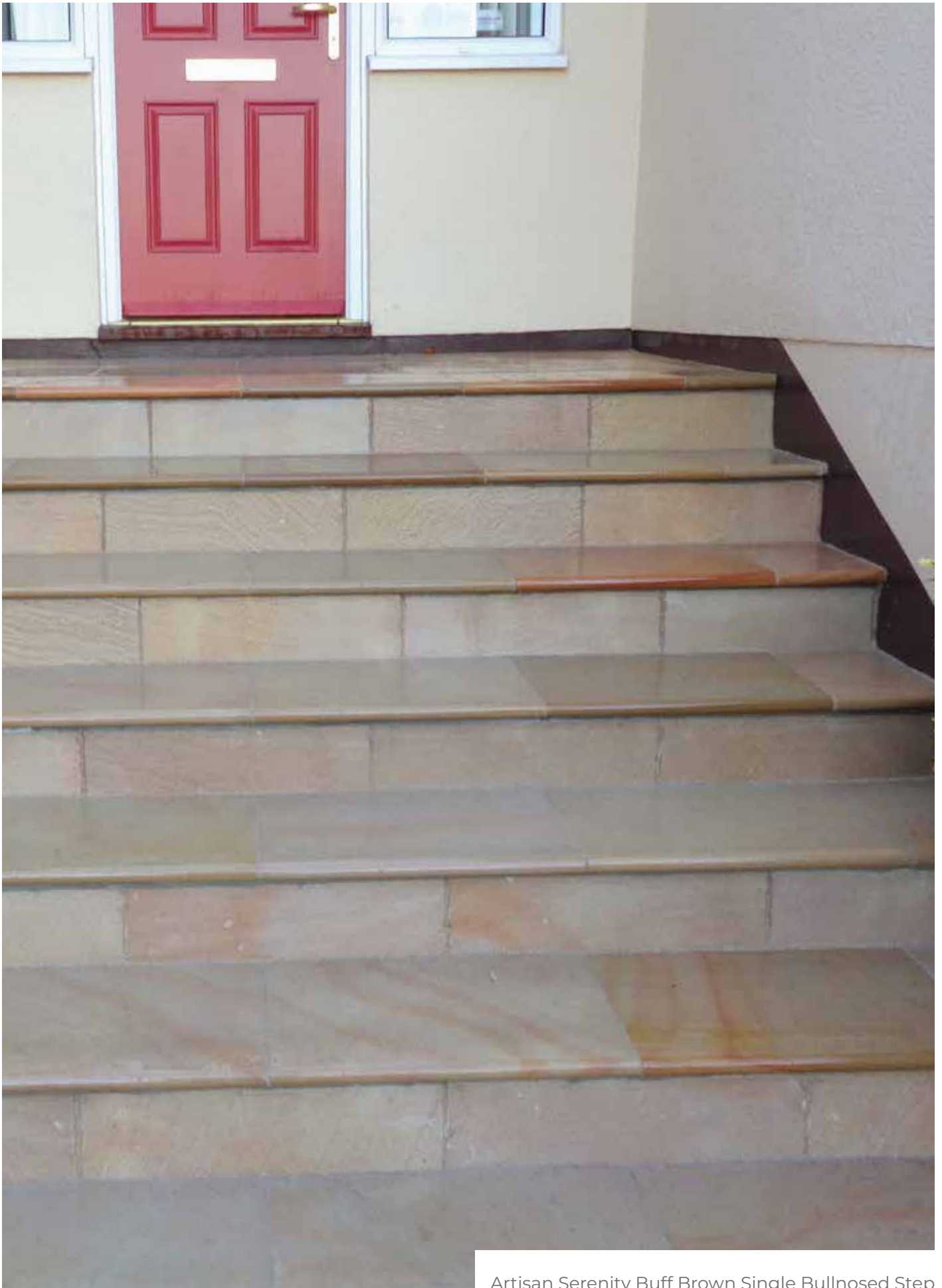
COLOURS : Vary in all natural stone products, all the images shown are as a guide only. Please refer to General Information on page 162.



Old Rectory York Green Copings / Steps



Sandstone Castle Grey Hollowed Steps



Artisan Serenity Buff Brown Single Bullnosed Step



Clay Paver Mellow Blend



CLAY PAVERS

COLLECTION

Our Clay Pavers collection is perfect for courtyard-style spaces since it can be used to make circles and smaller focal sections within a larger patio. It also makes modest spaces elegant and timeless. Clay paving can be used as borders for grass and flower beds or to enhance an area completely. They are a preferred option for both gardeners and landscape designers due to their diversity.

Please be aware that we don't recommend using Clay Pavers for driveways.

CLAY PAVERS

Our Clay Pavers come in a wide range of colour choices, allowing you to design your garden that suits your style and taste.



CHERRY BLEND°



MELLOW BLEND*



ROSE COTTAGE°



RUSTIC FLAME°



TUDOR°

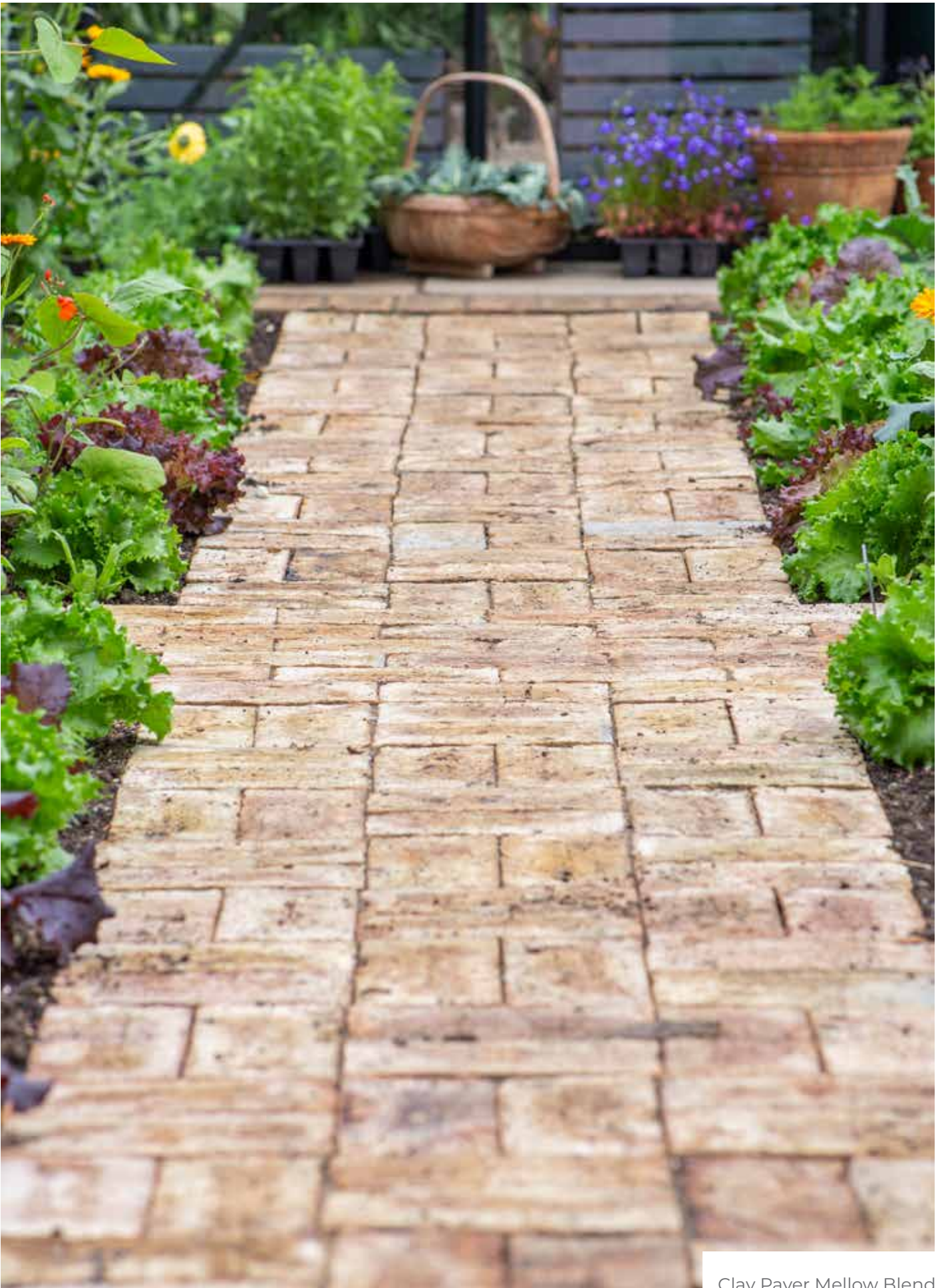


LENGTH (MM)	WIDTH (MM)	THICKNESS (MM)	SINGLE SIZE PACK	
			(15.2 M ²)	(16.8 M ²)
210°	100°	50°	720°	
210*	100*	50*		800*

Mellow Blend is only available in the size marked with a star (*).
All other Clay Pavers are only available in the size marked with a circle (°).

SIZES : Are the actual dimensions.

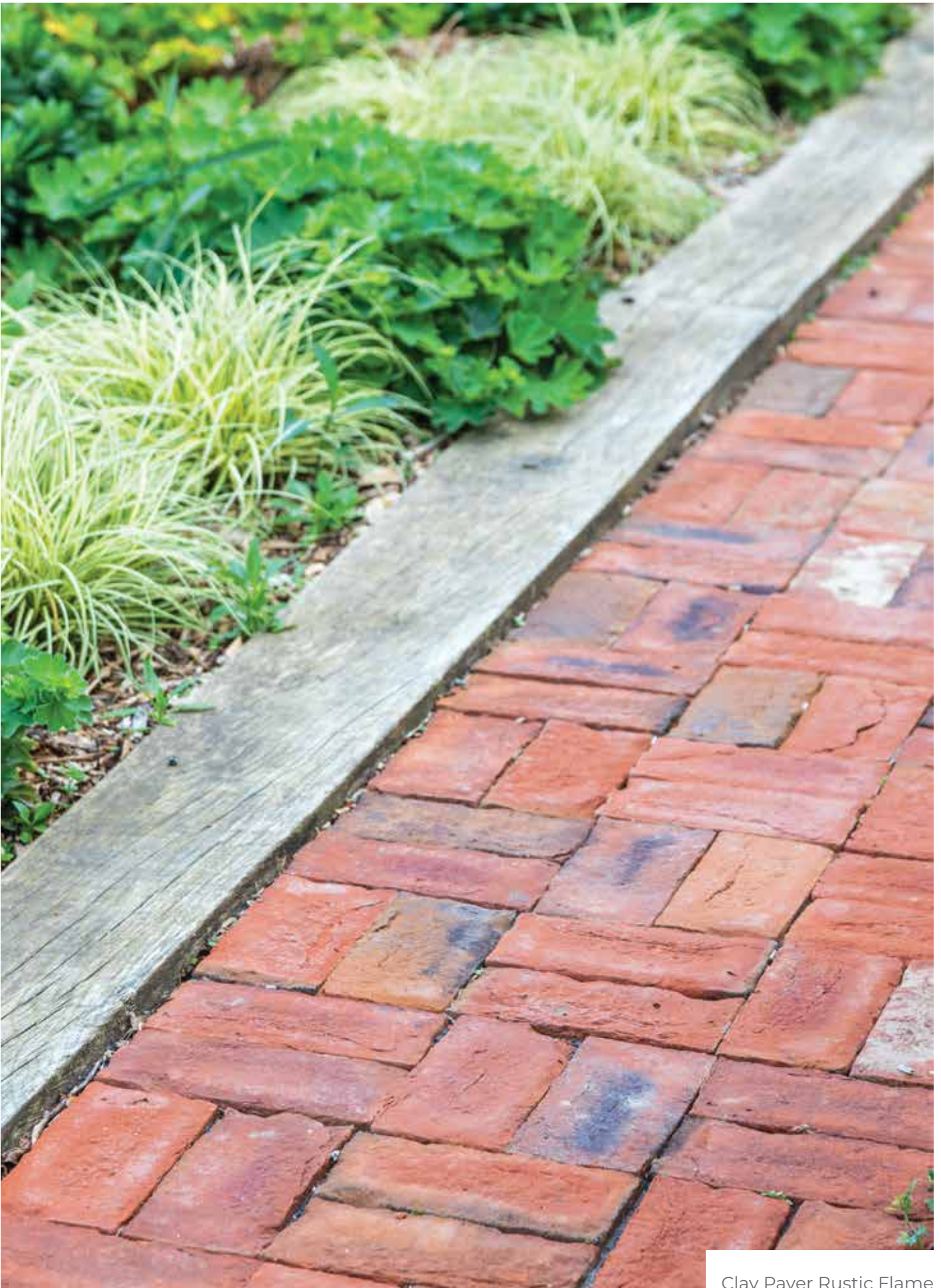
COLOURS : Vary in all natural stone products, All the images shown are as a guide only.



Clay Paver Mellow Blend



Clay Paver Rose Cottage



Clay Paver Rustic Flame



Ultimate Universal Paving Joint Compound



INSTALLATION RANGE

Welcome to our installation range, where we offer a selection of products designed to help you complete your paving project to the highest standards. Our new line of products includes the Ultimate paving joint compound, Ultimate porcelain joint grout, Ultimate cladding adhesive, Ultimate slurry primer and Ultimate stainless steel paving trims. All of these products have been carefully selected to ensure that you have everything you need to create a beautiful, long-lasting and professional-looking finish on your paving project.

ULTIMATE PAVING JOINT RANGE

Global Stone supply a range of products for use when installing our porcelain and natural stone products.



ULTIMATE ELITE PAVING & WALLING TILE GROUT FOR PORCELAIN

A highly flexible, polymer modified tile grout for porcelain paving and porcelain wall cladding tiles.

Pack Size: 15kg



ULTIMATE UNIVERSAL CLADDING ADHESIVE

A high performance, polymer modified, rapid setting, non-slip adhesive for fixing porcelain patio tiles and natural stones to external bases and walls.

Pack Size: 15kg



ULTIMATE UNIVERSAL SLURRY PRIMER

A high performance, polymer modified, cementitious based slurry bond coat for bonding porcelain patio tiles, natural stone slabs and concrete slabs to bedding mortars.

Pack Size: 15kg



ULTIMATE ELITE PORCELAIN SEALER

A genuine one coat temporary sealer that protects external porcelain patio and wall tiles from being stained during the grouting process. Washes off during grout cleaning.

Pack Size: 2.5 litre



ULTIMATE UNIVERSAL PAVING JOINT COMPOUND

It is a ready-to-use, self-setting paving joint compound that offers an excellent bond between paving tiles/slabs.

Pack Size: 12.5kg



Ultimate Universal Paving Joint Compound

For more general information on these products please visit our website
www.globalstonepaving.co.uk

ULTIMATE STAINLESS STEEL TRIM RANGE

Global Stone offers a selection of Stainless Steel Trim items to finish and protect porcelain edges and steps.



**ULTIMATE UNIVERSAL
TRIM 22.5MM -
DCESS304SE225**

Brushed Stainless Steel Grade 304
Straight Edge 2.5m



**ULTIMATE UNIVERSAL
TRIM 22.5MM -
DCESS304SE225 - FORMABLE**

Brushed Stainless Steel Grade 304
Straight Edge Formable 2.5m



**ULTIMATE UNIVERSAL
TRIM 22.5MM -
DCESS304SE225- CRN**

Brushed Stainless Steel Grade 304
Straight Edge Corner



**ULTIMATE ELITE
TRIM 22.5MM -
DCESQ316DP225**

Brushed Stainless Steel Grade
316 Quadrant 2.5m



**ULTIMATE ELITE
TRIM 22.5MM -
DCECQ316DP225-CRN**

Brushed Stainless Steel Grade
316 Quadrant Corner



**ULTIMATE ELITE
TRIM 22.5MM -
DCECQ316DP225-END CAP**

Brushed Stainless Steel Grade
316 Quadrant End Cap .

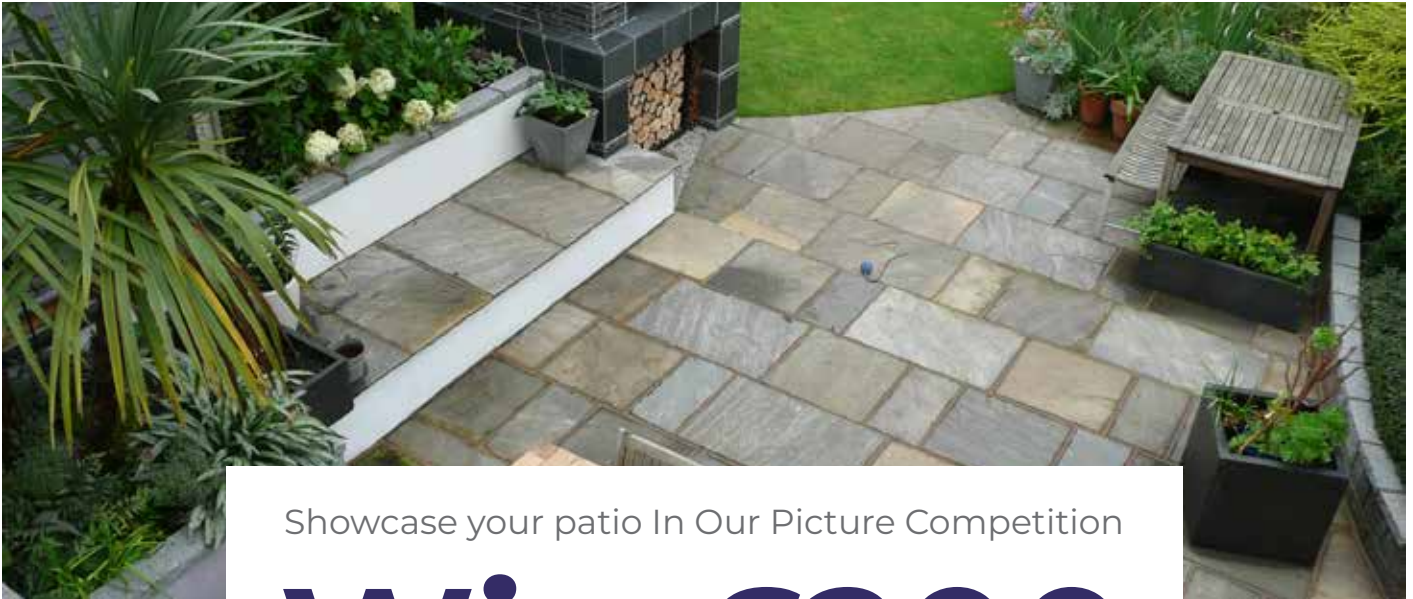
This end cap is designed to be used with Ultimate Trim Quadrant and is intended for situations where the end is exposed.



Ultimate Stainless Steel Universal Trim Range

For more general information on these products please visit our website
www.globalstonepaving.co.uk

GLOBAL STONE PICTURE COMPETITION



Showcase your patio In Our Picture Competition

Win £200

We'd love to see the patio you've built using Global Stone products.

Whatever you want to showcase; exceptional workmanship, superlative design, a professional finish. After the blood, sweat and toil to build your new patio it would be great to show your patio transformation so before and after photos are always a bonus.

There's a £200 Amazon Voucher or a £200 Charity donation, to a charity of your choice.

Send your photos or videos to marketing@globalstonepaving.co.uk or tag us on social media (images posted on social media will be posted onto the competition page of our website).

Send Us Your Pictures or Videos To Enter!

Need a little inspiration? Below are photos we have had from customers previously.





Global Stone Group Terms & Conditions

1. By entering the competition you are agreeing to these competition terms and conditions.
2. The competition is run by **Global Stone Group** and is open to entrants over 18 years of age, all Global Stone Group employees are excluded from the competition.
3. The competition is free to enter, you may enter as many times as you wish. By entering, you agree to allow Global Stone Group to use any media submitted online or offline for promotional and marketing purposes. If you wish to opt out of this, please let us know at the time of your submission.
4. The competition will be run every two months; winners will be announced at the end of March, May, July, September, November 2023. Go to our website to see the winning entry.
5. The winner will be notified within 2 days after the competition closes, via the email you provided/ social media.
6. To enter you must post your photos or video on our social media pages or email **marketing@globalstonepaving.co.uk**
7. The decision of Global Stone Group regarding any aspect of the competition is final and binding and no correspondence will be entered into about it.
8. You consent to any personal information you provide in entering the prize draw being used by Global Stone Group for the purposes of administering the prize draw, and for those purposes as defined within our privacy notice.
9. Winning entries will be posted on our social media pages.
10. Global Stone Group reserves the right to cancel the prize draw or amend these terms and conditions at any time, without prior notice.
11. The prize draw and these terms and conditions will be governed by English law and any disputes will be subject to the exclusive jurisdiction of the courts of England and Wales.

Thank you to the following for their contributions to the 2023 brochure

Archley Landscape Solutions Chessington GC CW Berry D.C Garden Designers Flawless Landscapes Francis Rose Landscapes Ltd Freshscapes GAP Photography GM Sharp Landscapes James Landscaping & Contracts Ltd JGM Landscapes Kent Blaxill Kate Marshall Garden Design Landscapes by Design Oak View Landscapes Lilly Gomm PKW Garden Designs Place Photography Portrait Landscapes Rebecca Wallman RGE Landscapes Rose Hill Design & Build Sam Keep Landscapes Stuart Ashworth Landscapes Caribbean Blinds UK Ltd

And all the customers who allowed us to photograph their gardens.

NATURAL STONE

- STEP BY STEP LAYING GUIDELINES

TOOLS NEEDED

- Gloves & eye protection
- Face mask
- Knee pads
- Steel toe boots
- Ear defenders
- Slate marker
- Spade
- Pointing tool
- Trowel
- Rubber mallet
- Soft broom
- Compactor plate
- Tape measure
- Pegs & line
- Spirit level
- Hammer
- Chisel/Disc cutter
- Tile cutter (Bench saw)

MATERIALS NEEDED:

- Paving slabs
- Sharp sand
- Mortar
- Watering can & rose
- Pointing material
- Slurry Primer
- SBR bonding agent

IMPORTANT:

All Global Stone products are designed for domestic landscaping use. Contact us for information on commercial projects. Ensure driveway laying guidelines are followed.

1. CHECK YOUR PRODUCT

Before any work is carried out, each piece of natural stone should be inspected, both wet and dry, prior to laying as pieces will vary. No returns can be accepted once the product is installed, so it is important to confirm you are happy with your product before proceeding. When work begins, ensure the area is cleared of all vegetation and debris. Then, ideally using a scaled drawing of your planned area, you can start plot pointing by marking out the space using pegs and a string line.

2. PREPARE YOUR BASE

Dig the ground to a depth of approximately 150mm below the finished patio level (or 200mm deep below the finished driveway level), making sure the soil is compact.

3. LAY YOUR HARDCORE

In the now excavated area, spread a layer approximately 100mm deep of hardcore (or 150mm deep for driveways). Remember to leave room for the thickness of the flags and 30-50mm of mortar. Compact the layer of hardcore thoroughly, ideally using a plate compactor. Foundations must not be laid on water saturated ground as they may sink in time, creating uneven paving. Extra drainage may be required.

4. LAY YOUR SLABS

Once happy with the layout, using your line and pegs as a reference, you can start laying your flags down on a full bed of slightly wet mortar mix 30-50mm deep. For the mortar mix we advise 1 part cement to 5 parts sharp sand (some contractors use a 50/50 mixture of building and sharp sand). All products must be laid on a full bed of mortar, especially when laying a driveway. A full bed of mortar is key to help reduce moisture transparency or discolouration, as well as to provide a solid base for the patio.

An SBR bonding agent is an adhesive, waterproof barrier that should be used to help the slabs adhere to the mortar bed and can be used in conjunction with our Slurry Primer. Only requires water to mix, see page 146 for details, (or a Slurry Primer mix using cement powder, water and an outdoor based SBR bonding agent to a creamy consistency) that is to be painted onto the back of each slab with a thickness of 1-2mm before laying when using natural stone (see overleaf for specific advice on laying porcelain). Use a rubber mallet to gently tap down the flags and a spirit level to check the patio is uniformly level, being careful to check you follow your slope level as you go along. To provide suitable run-off during wet weather, a fall angle must be considered. Falls must be angled away from buildings or structures at an incline of 1:60 or steeper. An adequate drainage outlet source should be present at the end of the patio's run off edge. A planning officer may need to be consulted for further advice. It is important to note that Global Stone products are not designed to be butt jointed, and a suggested joint of approx 10mm should be used. For products with an aged finish we suggest to increase the joint size accordingly in order to accommodate for any potential variations in edges (between 15 - 20mm approx).

5. CUTTING NATURAL STONE

Once the main area of the patio is laid down and there are slabs that need cutting, in the case of natural stone a disc cutter with a suitable attachment or a hammer and chisel is needed to shape your flags effectively (please see our porcelain laying advice overleaf for specific guidance on cutting porcelain tiles). Once happy with the shapes of the now cut flags, you may lay them down (refer to step 4) on a full bed of slightly wet mortar mix. Using a rubber mallet, gently tap down the flags and use a spirit level to check for a uniform flatness (taking into account a fall).

6. CHECK YOUR JOINTS

Once the patio has been fully laid, ideally allow a few days for the mortar to set. There are several ways of sealing the joints between paving slabs – the installer must determine the most appropriate method to use. Some use a cement based mortar mix and so create a solid, inflexible joint. Others use a modern jointing compound that brushes in and hardens with contact with the air, commonly known as paving jointing compound. See the porcelain laying guide overleaf for specific porcelain laying instructions. When using any jointing products always follow manufacturer's instructions.



CHECK
Are you mixing slabs from different packs as you lay?

Ensure that you mix slabs from different packs as you are laying, rather than laying one pack at a time. Mixing slabs from different packs is the only way to achieve a blended colour appearance and not create a patchwork look when using more than one pack.



CHECK
Are you laying the product the correct way facing up?

Our natural stone paving is designed to be laid with the largest surface area facing upwards. Calibration marks (straight grooves) and all perfectly sawn flat surfaces are designed to be laid this way down. Our porcelain is designed to be laid cross-hatched texture face down.

IMPORTANT INFORMATION

CIRCLE FEATURES

These should be dry laid before final positioning on a full bed of mortar, starting from the centre of the circle outward.

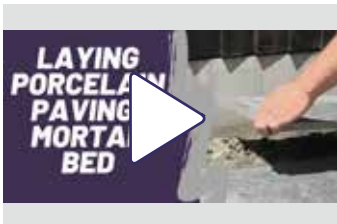
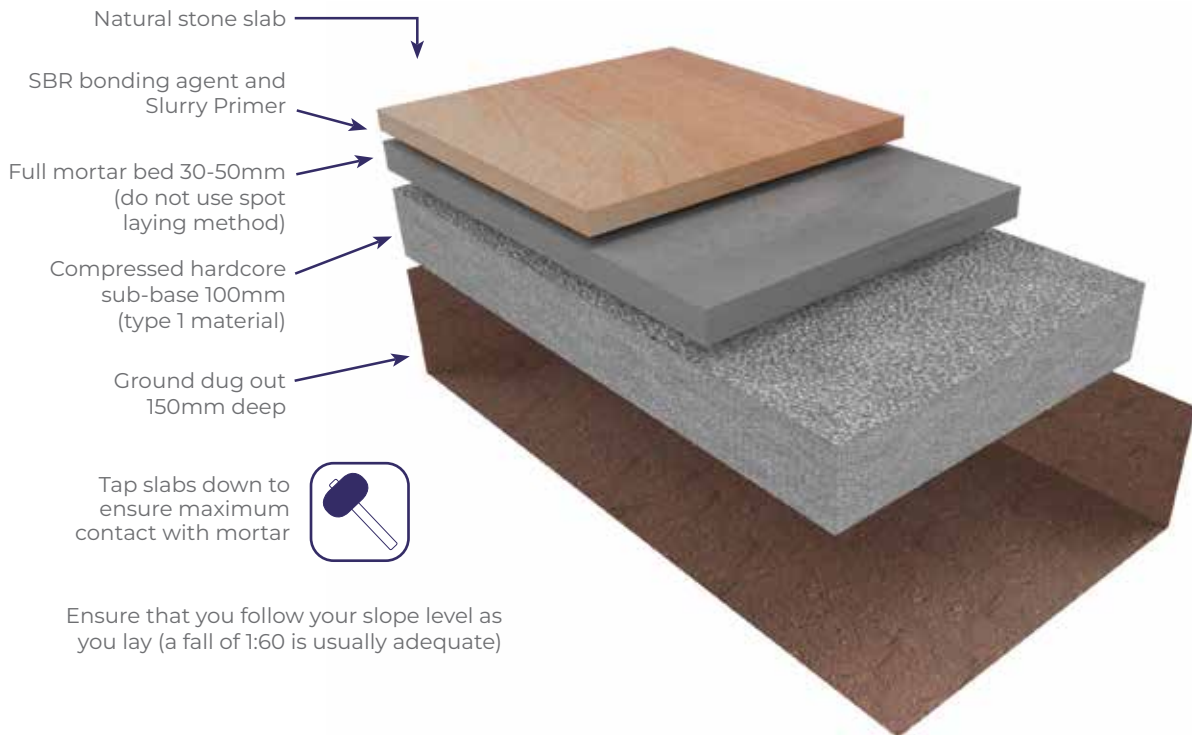
WHEN LAYING A DRIVEWAY

A minimum of 150mm compressed hardcore foundation must be used before laying products for a driveway (only suitable products to be used). It is essential that products are laid on a full bed of wet mortar for driveways. If you are unsure in anyway about how to lay a driveway then please consult your landscaper or call the Global Stone sales team for advice on best practice.

Calibrated products are subject to a minimum of $\pm 3\text{mm}$ variation. Due to the composition of natural stone, colour variations may occur after installation.

Some delamination (when riven parts of the stone flake off) may occur after laying – this is perfectly normal and tends to happen near the riven part of the slab.

As with all Global Stone products the spot-laying method is not suitable – always use a full bed of mortar.



For demos and helpful advice, check out the videos section of our website – we cover a range of topics including how to determine the right side of the slab and variations in natural stone.

<https://globalstonepaving.co.uk/installation>



We would strongly recommend that gloves, eye protection, face mask, knee pads, steel toe boots, suitable protective clothing & ear defenders are used accordingly. Training may be needed to operate certain equipment. Always work in a safe manner in accordance with current health and safety legislation. For advice, telephone 0300 003 1747 or visit www.hse.gov.uk



Always check the suitability of ANY cleaning solution with the manufacturer prior to use. Failure to do so may result in permanent damage to the product. Acidic cleaners or brick acid should never be used on natural stone products as they will damage the stone.

PORCELAIN

- STEP BY STEP LAYING GUIDELINES

We have created a step-by-step laying guide specifically for porcelain products in order to help you get the best results when laying. Please ensure that you follow guidelines when laying Global Stone porcelain products and refer to the tools needed on page 152.

1. CHECK YOUR PRODUCT

Ensure that you check your product before laying – we recommend dry laying a random selection of your tiles (from more than one pallet where applicable) to ensure that you are satisfied with the colour variation in the tiles. Claims or returns based on colour variation will not be accepted once the product has been laid. Ensure that whilst working with porcelain tiles that they are rested on wooden battens to prevent any edge chipping.

2. PREPARE YOUR BASE

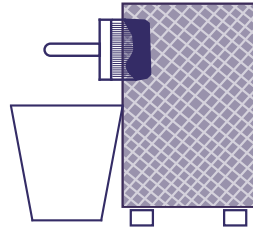
Prior to installation, all necessary ground work should be completed. This includes ensuring there is a sub-base of at least 50 – 100mm thick of type 1 material (hard-core) which has been sufficiently compacted down, with a suitable water drainage fall (a fall of 1:60 is usually adequate).

3. PRIME YOUR SLABS

Apply Global Stone Universal Slurry Primer (or a Slurry Primer mixed using cement powder, water and an outdoor based SBR bonding agent to a creamy consistency) to the back of each tile before it is laid to help the paving adhere to the bed.

Paving slabs may need to be handled by 2 people (in particular the larger sized slabs). When applying slurry primer, ensure that you rest the tile on wooden battens to prevent any chipping.

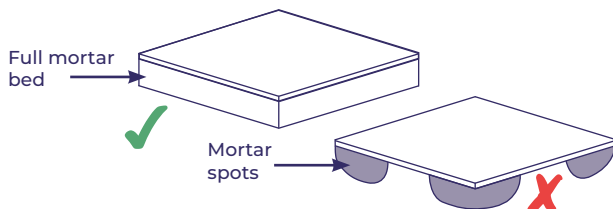
Global Stone's Universal Slurry Primer only requires 7L of water per 20kg bag to produce a creamy consistency. Once mixed apply 1-2 mm to the back of the slab.



Before applying the slurry primer, using a stiff brush, brush the back of the tile to clean off the magnesium oxide releasing agents, this will create the bond of the slurry primer to the porcelain paving. Paint each tile with slurry primer as you lay them, not all at once before you begin laying. The slurry primer on the back of the tile must still be wet when it is laid down, therefore you should not prime all slabs first before you start laying. This will ensure that the tile adheres to the mortar bed correctly. If any slurry primer is on the face-up side of the slab, immediately wash away the residue with water as you work. For more information on our Universal Slurry Primer Pro please see page 146.

4. USE A FULL BED OF MORTAR

Just like our natural stone products, Global Stone porcelain must be laid on a full wet bed of mortar. We recommend a mixture of a moist consistency (rather than runny) with approx. 4:1 sharp sand to cement.



Please remember that with all Global Stone products – the spot laying method is not suitable!

5. LAY YOUR SLABS

It is essential that each tile is tapped down to ensure as much of the tile as possible comes into contact with the mortar. When laying your project, ensure that you mix tiles to achieve an overall blended appearance. While the finishes of porcelain have less surface variation than natural stone, they are still designed with a level of variation to add a range of texture to their surface. If within the selection of tiles you encounter any repeat patterns, we suggest that you rotate slabs 90/180 degrees in order to minimise the appearance of repetition (this may be more prevalent in tiles which have a more extensive surface pattern. Don't half bond porcelain tiles over 600mm long. We recommend maximum one third/two thirds bond for tiles over 600mm.

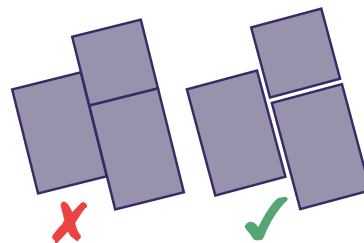


6. CUTTING PORCELAIN

Porcelain can be cut with a disc cutter fitted with a suitable-for-porcelain diamond blade (this must be a petrol disc cutter as you must feed the disc with water to cut). However, for neater and more accurate cutting, we recommend using a suitable water-fed tile bridge saw. Ensure that appropriate protective clothing is worn while operating machinery.

7. CHECK YOUR JOINTS

Allow for 10-12mm+/- approx joints when laying the tiles. We suggest an outdoor jointing compound (suitable for porcelain) should be used with our porcelain products – please speak to your merchant or landscaper for the most appropriate jointing compound for your project. As previously stated, Global Stone porcelain products are not designed to be butt jointed.



8. IMPORTANT – CLEAN THE JOB

It is particularly important to work cleanly when laying porcelain, both during and after installation. Once the job is completed, additional cleaning may be required if any residue remains, particularly from jointing compounds. Ensure that the jointing compound has set sufficiently and then clean the tiles with a suitable residue remover (depending upon which jointing compound has been used). Any residue left over from the laying process must be removed as soon as possible – failure to do so may result in staining on the surface of the tiles. If your porcelain has been laid in conjunction with any natural stone, ensure that the porcelain cleaner/residue remover you are using does not contain any acid and check they are suitable for porcelain. Any cleaners containing acid will cause damage to natural stone. (For advice on general maintenance after installation, see page 158 of this brochure).

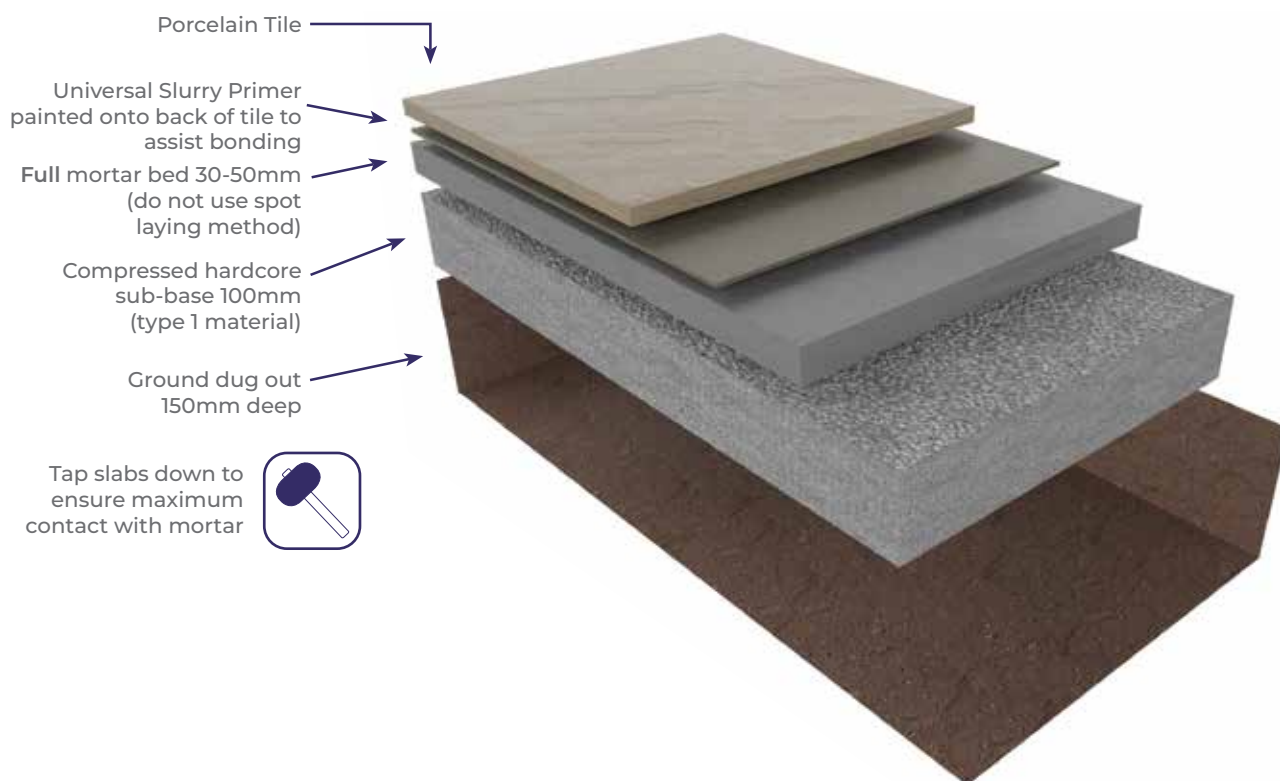
IMPORTANT INFORMATION

Due to the nature of the production of porcelain, there is a limit to the number of repeated surface textures which are produced for each colour (with the number of repeats varying depending upon range). Whilst we endeavour to maximise the variety of textures within each order, there may be a number of repeats within your order, particularly if you are laying a large area of porcelain. Refer to step 5 opposite for advice on reducing the appearance of repeated slabs.

In porcelain tiles, there may be slight subtle differences in surface texture and finish between tiles. These differences may appear exaggerated in direct sunlight. This is due to minor variations in conditions which may

occur during the manufacturing process. Any difference between tiles will not affect the slip rating or durability of the product and is purely aesthetic.

There will be subtle variation in our porcelain products, intended to mirror the variations found in natural stone products. Porcelain products, much like any other manufactured product, are made in batches. There can be slight shade variations between batches – please consider this when purchasing for the same project on separate occasions. In order to ensure that your patio will have an overall blended appearance, always mix from multiple pallets when laying rather than laying one pallet at a time.



Our porcelain videos provide helpful advice on mixing and applying Universal Slurry Primer Pro, as well as demonstrating how to clean a variety of stains from the surface of the tiles. Check out the videos section of our website to find out more.

<https://globalstonepaving.co.uk/installation>



REMEMBER: to provide suitable run-off during wet weather a fall angle must be considered. Falls must be angled away from buildings or structures at an incline of 1:60 or steeper. An adequate drainage outlet source should be present at the end of the patio's run off edge. A planning officer may need to be consulted for further advice. We would strongly recommend that gloves, eye protection, face mask, knee pads, steel toe boots, suitable protective clothing & ear defenders are used accordingly. Always work in a safe manner in accordance with current health and safety legislation. For advice, telephone 0300 003 1747 or visit www.hse.gov.uk



Always check the suitability of ANY cleaning solution with the manufacturer prior to use. Failure to do so may result in permanent damage to the product. Acidic cleaners or brick acid should never be used on natural stone products as they will damage the stone.

LAYING PATTERNS

For our full range of downloadable laying patterns visit our website at www.globalstonepaving.co.uk/installation

Ensure laying guidelines are followed – read our step by step laying guides for natural stone and porcelain on pages 152 – 155 for more information. Please note your stockist may offer different pack sizes. All sizes are nominal and all products are designed to be laid with appropriate joints – read our step by step laying guides for advice on this. Global Stone products are not designed to be butt jointed. Always mix slabs whilst laying when using multiple packs to achieve an overall blended appearance. Please note that circle segment measurements are approximate only and all patterns may or may not include joints. Pack size information for each product is outlined on the product pages throughout this brochure as well as on product pages on our website. For further technical information on products please visit our helpful guides page on our website where you can find our technical guide at

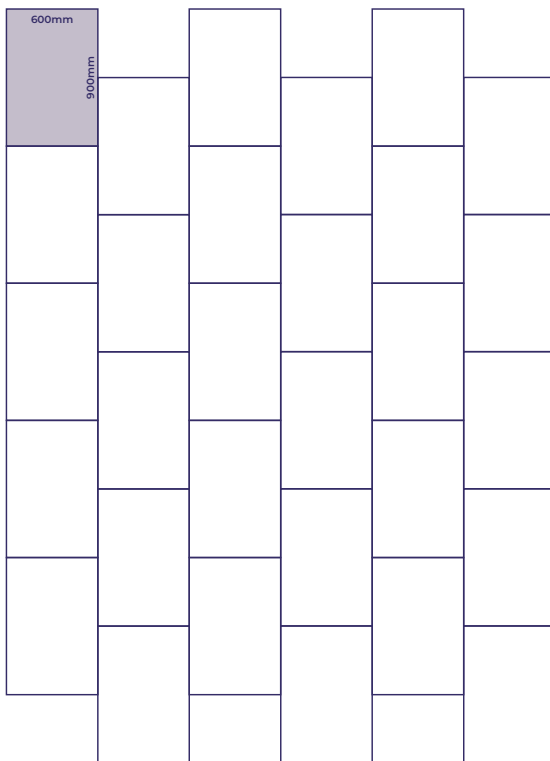
www.globalstonepaving.co.uk

Stretcher Bond 16.2m²

LENGTH (MM)	WIDTH (MM)	NO. SLABS
900	600	30

15.3m², 16.89m², 19.52m² Project Pack

Laying pattern suitable for:
Artisan Serenity Allendale Grey ||
Artisan Serenity Dunmore Cream

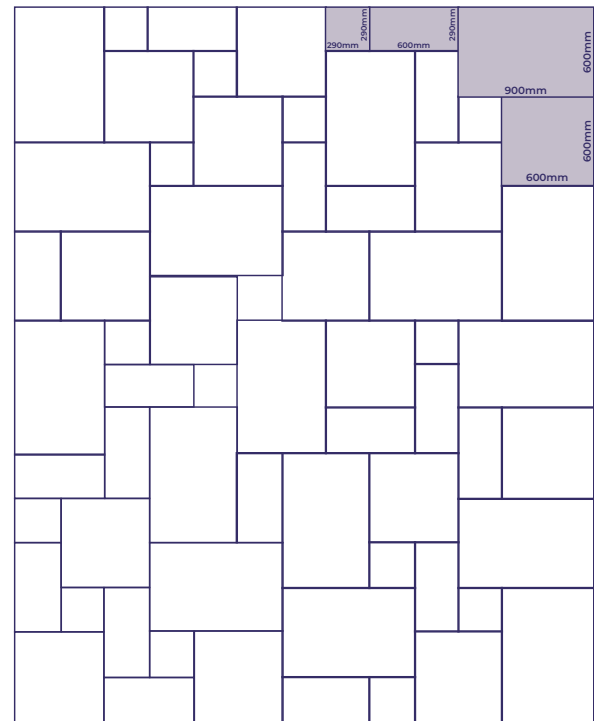


4 Size Pattern 19.52m²

FLAG SIZES

LENGTH (MM)	WIDTH (MM)	NO. SLABS
290	290	16
600	290	18
600	600	15
900	600	16

Laying pattern suitable for:
Gardenstone Paving



FOR OUR FULL RANGE OF DOWNLOADABLE LAYING PATTERNS
VISIT OUR WEBSITE AT WWW.GLOBALSTONEPAVING.CO.UK/INSTALLATION

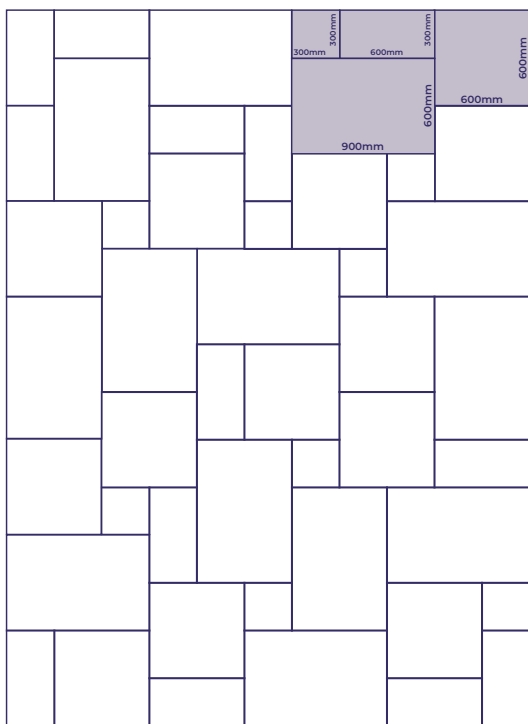
4 Size Pattern 15.3m²

FLAG SIZES

LENGTH (MM)	WIDTH (MM)	NO. SLABS
300	300	9
600	300	13
600	600	13
900	600	13

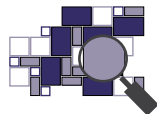
Laying pattern suitable for:
Premium Sandstone Paving || Artisan Serenity Buff
Brown || Artisan Serenity Mandana Blend || Artisan
Mirage Paving || Slate Paving || Limestone Paving

(*600mm x 290mm & 290mm x 290mm size for
15.3m² packs)



ENSURE YOU FOLLOW OUR 9 GUIDELINES TO ACHIEVE PATIO SUCCESS

For full laying guidelines for natural stone and porcelain see pages 152 – 155



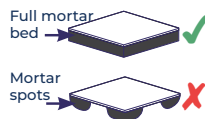
View as large an area of your chosen paving as possible before purchasing to ensure you are happy with your choice – contact us to find out your nearest stockist.



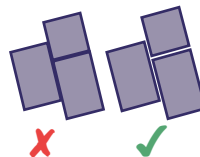
Inspect your product to make sure you are completely happy before you lay. We advise that dry laying products before laying them permanently is the ideal way to do this.



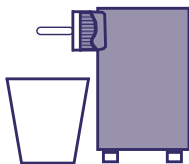
Only use appropriate products for driveways – Speak to your contractor as to the suitability of the product for driveways.



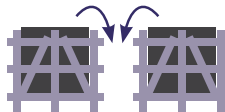
Always lay paving on a full bed of mortar and **never** use the spot bed method – see our step by step laying guides for more advice on this.



Never butt joint paving when laying you should always use an appropriate joint for your chosen product. Global Stone products should be laid with a minimum 8-10mm joint.



Always use a neat SBR bonding agent (or our Ultimate Slurry Primer) on the back of natural stone, and **always** use Ultimate Slurry Primer (or equivalent) on the back of porcelain tiles. Our Ultimate Slurry Primer, on page 146, is an ideal product for this.



Always mix packs whilst laying to achieve an overall blended appearance.



Never use brick acid or acidic cleaning products on natural stone. Always check that cleaning products are suitable for use on porcelain.



Ask your Global Stone stockist for advice on sealants and jointing compounds.

PATIO MAINTENANCE

CLEANING AND SEALING

In order to help you keep your Global Stone patio in great condition, we have put together a list of helpful guidelines to follow. Please ensure that suitable safety clothing and equipment is used when cleaning or sealing.

CLEANING EQUIPMENT AND CHEMICALS

The safest and simplest way to clean a patio is to scrub it with a stiff brush and warm soapy water solution (do not use soap solutions with any sign of acid content). Once dirt and foreign objects are loosened from the flags, a watering can or a watering hose can be used to wash the residue away (care must be taken so as not to disturb the jointing materials in both the scrubbing and rinsing of the patio).

Pressure washers are a good tool to remove more stubborn algae/moss and dirt from natural stone and porcelain but will not remove all stains (such as oil stains). While using a pressure washer can rejuvenate dirty and tired paving, using one on a regular basis can cause damage. The pressurised force of the water can exploit minor cracks/weaknesses and dislodge loose stone or weak jointing.


When using a pressure washer, keep the nozzle approximately 15-30cm away from the patio and at a shallow angle (approx. 30 degrees) so that jointing material is not dislodged.

For more acutely stained areas, a toothbrush can be used with warm soapy water to aid in removing more awkward dirt deposits (it is advised that if cleaning on your knees, a kneeling mat or kneepads should be used to prevent injury).

Before using any chemicals, the manufacturer of the chemical should be consulted about its suitability on natural stone. **Under no circumstances should brick acid or acid based cleaner be used on natural stone products as it will damage the stone.** Before any chemical is applied to a patio, it is advised to see if it reacts on a test piece or on a section in a discreet area. It is also advisable to leave the test piece/area for a few days to observe if a reaction occurs before proceeding to the rest of the patio.

When cleaning porcelain paving, most stains can be removed by using warm soapy water or a pressure washer. Agitating heavier stains using a stiff brush can help to lift any debris which has become stuck to the surface. Thicker deposits on porcelain such as mortar or slurry primer can be lifted by carefully scraping the deposit followed by washing with a pressure washer, however care must be taken to avoid damaging the surface of the tile. You must also take care around the joints of your porcelain paving when using a pressure washer to avoid dislodging any jointing compound.

If you are struggling to remove more stubborn stains, you may wish to use a suitable outdoor based porcelain cleaner. If your porcelain has been laid in conjunction with any natural stone, ensure that the porcelain cleaner you are using does not contain any acid. Any cleaners containing acid will cause damage to natural stone. Contact our team for brand recommendations.

 We would strongly recommend that gloves, eye protection, face mask, knee pads, steel toe boots, suitable protective clothing & ear defenders are used accordingly. Always work in a safe manner in accordance with current health and safety legislation. For advice, telephone 0300 003 1747 or visit www.hse.gov.uk

These instructions are only a guide and Global Trading LTD accepts no liability for any loss, damage or injury howsoever caused as a result of following them. If in doubt, seek the advice of a professional cleaning company.

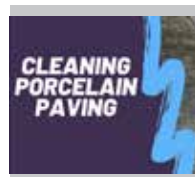
SEALANTS AND COATINGS

It is not necessary to use a sealant on natural stone. However, if sealing is desired it is important to consider which type of sealant to use, as different manufacturers specify different enhancements depending upon the product. Some sealers will provide either a permanently "wet"/gloss or a permanently dry appearance to the stone. The choice of sealer to use is entirely a personal preference depending upon the desired finish.

Always check with the manufacturer's suitability on your stone choice and test on a small area first. When applying sealants always follow the manufacturer's instructions. Please remember that once applied it is difficult or in some cases impossible to remove, and may need to be reapplied every few years.

If natural stone is used for indoor projects (e.g. in a kitchen) it is advisable to seal the stone in order to protect it from household stains which may occur, however we would advise that you consult with your installer for specific advice on your project.

It is **not necessary** to use sealants on porcelain paving. However, if you do wish to seal porcelain paving, please note that you will need to use a sealing product which is specifically designed for use on porcelain – sealants which are specific for use on natural stone cannot be used.



www.globalstone.co.uk/installation

Go online to watch our series of porcelain cleaning videos

Scan QR code with your smartphone to watch our videos. iPhone users with the most up to date iOS can now use their camera app to scan – hover over the code to generate safari link.

We tested a range of stains on our porcelain to demonstrate the best way to clean them.



HOMEOWNER VIDEO – Stains include coffee, red wine, barbecue food, ice cream, fruit and grass stains



INSTALLER VIDEO – Stains include slurry primer, jointing compound, rubber boot scuffs and mortar

REMEMBER: All stains should be cleaned from the surface of the tile as soon as possible and should not be left for long periods of time before cleaning. During installation always ensure to clean as you go, and any installation materials (such as slurry primer and jointing compound) should be cleaned immediately to avoid any permanent staining. Refer to page 154 - 155 for laying advice for porcelain tiles.

HELPFUL INFORMATION

- WET & DRY COMPARISON

When selecting your Global Stone, it is important to remember that the colours of the product will be enhanced when wet. Some products will have a dramatic spectrum of colours, particularly our granite and sandstone ranges, so even when it's raining outside your patio will look beautiful. As porcelain has a minimal porosity rating, the colour of the product when wet won't change dramatically, however porcelain does reflect

light differently when wet therefore colours may appear slightly different. To see detailed wet and dry comparison swatches, visit our website and take a look at our technical guide, which also contains a range of colour swatches for each product. We encourage you to visit your local Global Stone stockist to view a large area of your chosen paving, both wet and dry, in order to get a good idea of the colour variation you may expect.



Each piece of natural stone and porcelain should be inspected prior to laying as pieces will vary. No returns can be accepted once the product is installed. Please view our full terms and conditions on our website for more information at www.globalstonepaving.co.uk

A VARIETY OF RESOURCES TO HELP YOU CHOOSE, INSTALL AND MAINTAIN YOUR GLOBAL STONE PATIO

To support the information provided in this brochure, we also have a variety of information guides available on our website which contain more detail about our products, laying guidelines and maintenance advice. We are constantly updating our literature and product information on our website. For all the up to date guides and information head to:

www.globalstonepaving.co.uk



TECHNICAL GUIDE

Our technical guide provides detailed information about Global Stone products including weights, sizes, colour variations and wet/dry comparisons for each product. It also contains a comprehensive selection of laying patterns for many of our products.



MAINTENANCE AND LAYING GUIDE

Includes our step by step laying guide for natural stone and porcelain, top do's and don'ts for installing your patio and advice on how to keep your Global Stone patio looking its very best.



TROUBLESHOOTING GUIDE

Our troubleshooting guide offers detailed advice and information about identifying various natural occurrences and installation issues when using our products.



WE KNOW OUR SUPPLIERS...

Global Stone is recognised as the company to trust for natural stone and porcelain paving products.

Since 2003, we are delighted to have built strong, long standing and mutually beneficial relationships with our colleagues, partners and customers. In October 2018, our key supplier Shree Agencies of India bought Global Stone elevating our position to a manufacturer. We now have control of the end to end supply chain for Indian Sandstone, Limestone and Slate,

ensuring a reliable flow of stock. We continue to source our other products from Europe, Asia and South America and we are always seeking the best quarries, craftsmen and suppliers, while being both respectful and acting responsibly towards the countries, communities and places within which we work.

Our deep sense of fairness extends to our suppliers and

customers with the belief it will benefit future generations: our underlying intention is to ensure that we all benefit from working together.

From traditional riven sandstone to large format contemporary porcelain, all our products are of the best quality and ethically sourced, encompassing the highest standards of social and environmental responsibility.



GENERAL INFORMATION

COLOURS AND SURFACE TEXTURE

The majority of the photos in our brochure have been taken with the stone being dry. The colours within natural stone will become much more vibrant when wet and will again lighten when dry. Natural stone may develop brown markings as its natural iron content oxidises. This temporary phenomenon should disappear after a period of time. The colours shown throughout this brochure are as accurate as the photographic and printing processes allow. Prior to ordering, products should always be inspected and chosen in daylight. Colour and tonal variations will occur in natural products, no sorting of crates will be undertaken. When using several packs, flags should be blended throughout the project to produce an overall natural appearance. Ensure you purchase your requirements in one purchase as you can then mix together all the paving from all the crates. The beauty of many of the products featured results from splitting which gives a unique textured surface and colour variation in the natural product. Dark products like Charred Oak and Midnight will lighten as a result of weathering which is normal for these products. We kindly request that you review the paving products prior to installation as we will not be able to accept liability for any issues once they have been laid. Check porcelain batch numbers match before laying.

PRODUCT DIMENSIONS

As these are natural products, all dimensions are nominal and are subject to cutting tolerances in both size and thickness. The product sizes and coverage stated are those achieved when laid using appropriate joint width for the given product. To ensure adequate coverage and account for potential cuts and breakages, it is recommended that you purchase an additional 5% of paving products when ordering.

PACK SIZES

Please note some products may be subject to a minimum order. Some products are only available in Project Packs. Please check pack sizes and availability with your local stockist.

HEALTH AND SAFETY

Many of the products featured are heavy. It is recommended that items over 25kg, or those which are awkward in shape and size, should be handled by more than one person or suitable lifting equipment used. It is suggested that gloves are worn to prevent abrasion to hands and lime burns from wet mortar. Eye protection should also be used when cutting with either chisels or rotary disc cutters. When using a rotary disc cutter, make sure a suitable diamond blade is selected. A diamond cutting blade will give a clean cut, but please use with care and get full instructions on use from your hire shop.

SUITABILITY OF PRODUCTS

Products in this brochure are suitable for domestic pedestrian and driveway applications, where indicated, when installed correctly. Please ask your stockist for guidance. For high wear applications such as roadways, shopping precincts etc, please consult your local merchant for suitable products. We highly recommend that you thoroughly inspect the product prior to installation to ensure its quality and compatibility with your needs. The company assumes no responsibility for returns or claims regarding product quality, including batch number mismatches, once the product has been installed.

INNOVATION AND IMPROVEMENT

Our policy is one of continuous improvement and development and, as such, we reserve the right to change the specification without notice. Sales are subject to the Company's terms and conditions of sale, a copy of which is available on request.

THE MODERN SLAVERY ACT 2015

The Modern Slavery Act 2015 was approved by the UK Government in March 2015 and, in short, addresses the crimes of holding another person in slavery, servitude, forced or compulsory labour or trafficking a person. Although organisations are not obliged to respond to the Act, an amendment in October 2015 known as the "Transparency in Supply Chain Provisions" requires businesses

with an annual turnover above £36 million, to publish an annual statement. This statement should either confirm the steps taken to ensure that slavery and human trafficking are not taking place in their business or supply chain or declare that no steps to confirm the existence of slavery or trafficking have been taken. As a direct response to the act we have put in place a Global Stone Supplier Code of Conduct where our suppliers are asked to adhere to our required standards. In addition, our rolling Supplier Audit Programme has been updated to specifically include references to the Act and is already in the implementation phase. Our Indian suppliers have been audited, co-operating openly and providing a wide range of evidence to support their trading position. This information will be reviewed on a regular basis to ensure compliance and provide a basis to assess for continuous improvement. We will continue to rollout across all our suppliers throughout the year. Global Stone continue to do all that we can ensure that our suppliers have employees who could be not be considered a slave, in servitude, forced into compulsory labour or be a victim of human trafficking.

ETHICAL TRADING POLICY

Social and Environmental policies underpin our corporate responsibilities. Our suppliers are visited and monitored to ensure they are ethical in their operations, particularly with regard to labour and the environment. Visit the website for more information. Certificates from our main sandstone supplier;



GLOBAL STONE
LANDSCAPING SUPPLIES