

CHARLES  
BENTLEY



















EST. 1860

# GLGFCAST04GY ASSEMBLY INSTRUCTIONS



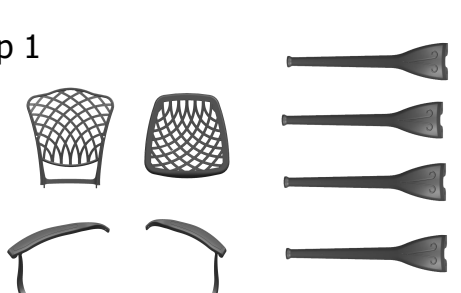
**PLEASE READ ALL INSTRUCTIONS THOROUGHLY BEFORE STARTING ASSEMBLY**

# PARTS LIST

Part No.	Description	Part picture	Qty	Part No.	Description	Parts Picture	Qty.
①	Backrest		1	A	M8 Flat washer		10
				B	M8 Spring washer		10
②	Chair Seat		1	C	M8 Nuts		10
				D	M6*30 Stud		2
③	Chair Legs		4	E	M6 Flat washer		6
④	Left arm		1	F	M6 Spring washer		6
				G	M6 Nuts		6
⑤	Right Arm		1	I	M6 protect hats		6
⑥	Wrench		1	J	M8 protect hats		10
⑦	Screwdriver		1	K	M6*25 Stud		4
L	Rubber Leg Pad		4	<b>Note:Rubber Leg Pad L have been presaaembled</b>			

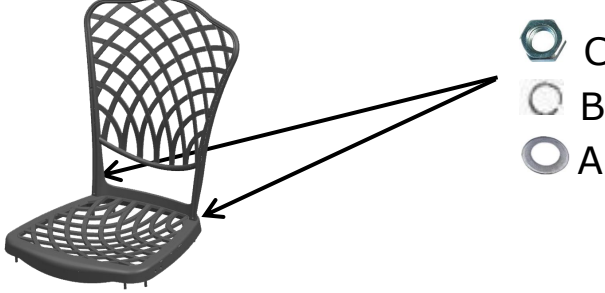
# INSTRUCTIONS

**Step 1**




Place all parts on a clean and soft surface

**Step 2**



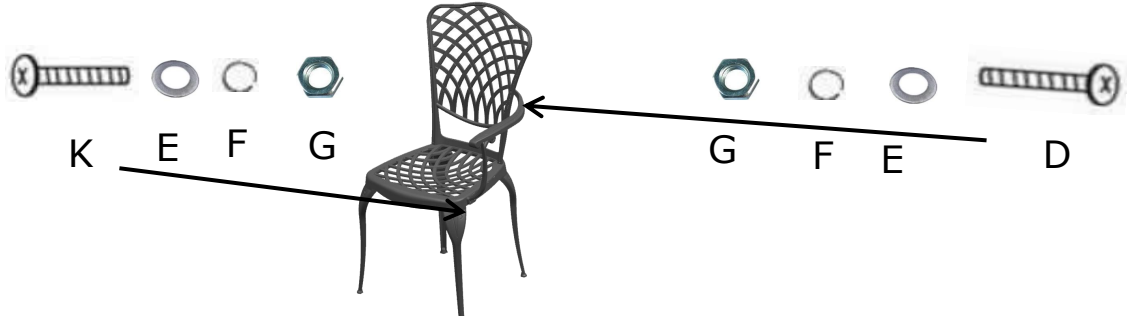
Attach the backrest panel (①) Studs to the contact points on the chair seat panel(②) using Wahers and Nuts (A,B,C).DO NOT tighten the bolts.

**Step 3**



Attached the legs(③)onto the Chair Seat(②)using washers, Spring washers and Nuts(A,B,C).Tighten the nuts using the Wrench(⑥)

**Step 4**



Attach the Right arm and Left arm (④&⑤) to the Chair Seat (②) using Stud(K) washers,spring washers and nuts(E,F,G),DO NOT over tighten. Then Connect the Backest(①) using Stud(D),Washers and Nuts (E,F,G).Tighten the Nuts using the wrench .Adjust all bolts and let all right directions.Tighten the bolts.

# WARNING

1. Do not discard any packaging until you have checked that you have all parts and fittings.
2. Ensure you have enough room for safe assembly. Ensure children and pets are kept out of the assembly area.
3. We suggest you carry out the assembly on a soft surface like a carpet or the opened box, so as to avoid scratching the paint.
4. Please note that this products is made of cast metal, you may find some unevenness on the surface which entirely normal for cast metal and is not a defect.

# MAINTENANCE

1. Always lift and carry instead of dragging as dragging can cause damage.
2. Clean with warm water and a lint free cloth.
3. Do not use abrasive or corrosive cleaners.

# CHARLES BENTLEY

EST. 1860

Find Us On



Contact : [customerservices@charlesbentley.com](mailto:customerservices@charlesbentley.com)

Please Retain Instructions For Future Use

CHARLES BENTLEY & SON LTD  
NORTH ROAD, LOUGHBOROUGH, LEICESTERSHIRE, LE11 1QJ

[www.charlesbentley.com](http://www.charlesbentley.com)