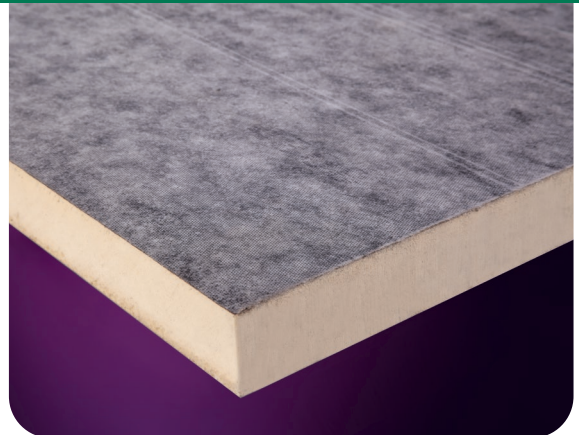




FOR FLAT ROOFS

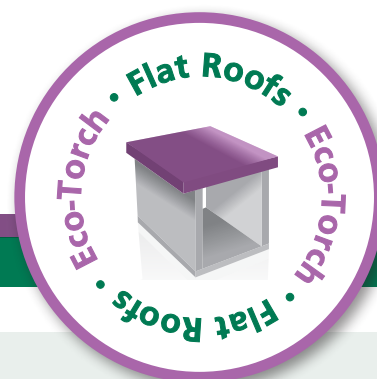
# Eco-Torch

Flat roof insulation for use with hot applied roofing systems or adhered single ply systems



Fibre-free rigid polyisocyanurate (PIR) insulation core faced with coated glass tissue on one side and bitumenised glass tissue with polypropylene fleece on the other





## Description

Eco-Torch comprises a fibre-free rigid polyisocyanurate (PIR) insulation core faced with coated glass tissue on one side and bitumenised glass tissue with polypropylene fleece on the other.

## Applications

Eco-Torch is flat roof insulation available in flat boards, for use on new roofs, refurbished roofs or for upgrading the thermal performance of existing roofs. Eco-Torch is suitable for use with torch on and roll and pour felt systems, mastic asphalt and fully adhered single ply systems, on concrete, timber or metal decks. For advice on how Eco-Torch can suit your application, please [contact EcoTherm](#).



## Product properties

### DIMENSIONS

Eco-Torch is available in the following standard sizes:

	Flat Boards
Width	600 mm
Length	1200 mm
Thickness	30-130 mm*
Area	0.72 m <sup>2</sup>

\* Greater thicknesses of insulation may be achieved with two layers of insulation boards

### THERMAL PERFORMANCE

Eco-Torch thickness and thermal resistances:

Thickness (mm)	Lambda/ $\lambda$ -value
25-79	0.027 W/mK
80-119	0.025 W/mK
120+	0.024 W/mK

Eco-Torch lambda/  $\lambda$ -values quoted in this datasheet are quoted in accordance with BS EN 13165: 2012 + A2: 2016 (Thermal insulation products for buildings. Factory made rigid polyurethane foam (PU) products. Specification).

### COMPRESSIVE PERFORMANCE

The average compressive stress of Eco-Torch exceeds 150 kPa at 10% compression, when tested to BS EN 826: 2013 (Thermal insulating products for building applications. Determination of compression behaviour).

### DURABILITY

When correctly installed, Eco-Torch will remain effective for the life of the building. Its durability depends on the background/supporting structure and conditions of its use. It should not be used to isolate dampness or be used in continuously damp/humid conditions.

### RESISTANCE TO SOLVENTS, FUNGI & RODENTS

Eco-Torch resists attack from dilute alkalis and acids, mineral oil and petrol. The insulation is not resistant to ketonic solvents.

The fibre-free insulation core of Eco-Torch and facings resists attack by mould and microbial growth and do not provide any food value to vermin.

### WATER VAPOUR RESISTANCE

EcoTherm recommends a Condensation Risk Analysis (CRA) be completed for each project. The insulation boards should be installed over a Vapour Control Layer (VCL) or sealed metal deck. Consideration should also be given to BS 5250: 2021 (Management of moisture in buildings. Code of practice) and BS 6229: 2018 (Flat roofs with continuously supported flexible waterproof coverings. Code of practice).

### FIRE PERFORMANCE

For guidance regarding the routes to compliance for meeting fire safety requirements please refer to the relevant Building Regulations/Standards for England, Wales and Scotland.

Under System 4 AVCP, Eco-Torch has a Euroclass rating of F.

Additional materials can be placed above the insulation layer within a roofing system including, but not limited to, waterproofing materials, reinforcement layers, primers and carrier membranes. These additional materials complete the roofing system. As such, the fire performance of a roofing system is predominantly determined by these finishes.

Compliance for meeting the fire safety requirements of the Building Regulations/Standards can be evaluated by testing the fire performance of the roofing system. The most commonly used route to compliance involves testing the full roofing system and uses test method DD CEN/TS 1187: 2012 (Test methods for external fire exposure to roofs). External roof exposure testing is typically carried out by the waterproofing manufacturer/system supplier, due to the complexities of the roofing system.

NB Test evidence to demonstrate compliance with the fire safety requirements of the Building Regulations/Standards incorporating Eco-Torch within a roof system would be required to be provided from the chosen waterproofing system supplier. Without the required classification for the proposed roof system, achieved through either an external roof exposure test or an overlay of inorganic material, the use of Eco-Torch must be restricted to at least 20 metres in England and 24 metres in Scotland, or more from any point of the relevant boundary.

Further details on the fire performance may be obtained from EcoTherm Technical Services (see rear cover for details).



**FOR FREE TECHNICAL ADVICE**

**Tel: +44 (0) 1544 387 325**

**Email: [ecothermtechnical@kingspan.com](mailto:ecothermtechnical@kingspan.com)**

**ROOF LOADING**

Eco-Torch is suitable for roof decks which are exposed to limited maintenance foot traffic, depending on the waterproofing system being used. For roofs which require regular pedestrian access, a walkway should be provided. The roof should be boarded out with protective boarding whenever site work is to take place after the roofboard has been laid and the roof made watertight.

**ROOF WATERPROOFING SYSTEM**

Eco-Torch is suitable for use with most torch-on and roll & pour felts, mastic asphalt and fully adhered single ply systems. When using single ply membranes, Eco-Torch should be installed fleece side down.

EcoTherm recommend the use of a Venting Base Layer as a first layer in partially bonded felt built up roofing applications. Seek specific advice from the felt / waterproofing manufacturer who may offer their own proprietary system. Also refer to BS 8217: 2005 (Reinforced bitumen membranes for roofing. Code of practice).

For torch-applied systems, torch apply with minimum heat at all times onto the polypropylene fleece side. If unsure of the compatibility of the system, or for any further information, please contact EcoTherm.

**SPANNING METAL DECKS**

On metal decks the long edges should be at right angles to the corrugations. All board joints should be fully supported by the deck. Please refer to BS 4841-4: 2006 (Rigid polyurethane (PUR) and polyisocyanurate (PIR) products for building end-use applications - Specification for laminated insulation boards (roofboards) with auto-adhesively or separately bonded facings for use as roofboard thermal insulation under non-bituminous single-ply roofing membranes) for details of thickness of board over metal trough openings.

**STANDARDS AND APPROVALS**

EcoTherm PIR Insulation is manufactured in accordance with the requirements of BS EN 13165: 2012+ A2: 2016 (Thermal insulation products for buildings. Factory made rigid polyurethane foam (PU) products. Specification).

EcoTherm PIR Insulation produced at Kingspan Insulation’s Pembridge (Herefordshire) and Selby (North Yorkshire) manufacturing facilities is manufactured under a management system certified to ISO 9001: 2015 (Quality management systems), ISO 14001: 2015 (Environmental Management Systems), ISO 45001: 2018 (Occupational Health and Safety Management Systems), ISO 50001: 2018 (Energy Management Systems) and ISO 37301: 2021 (Compliance Management Systems).

**RESPONSIBLE SOURCING**

Eco-Torch produced at Kingspan Insulation’s Pembridge (Herefordshire) and Selby (North Yorkshire) manufacturing facilities is certified to BES 6001 (Framework Standard for the Responsible Sourcing of Construction Products) ‘Good’.



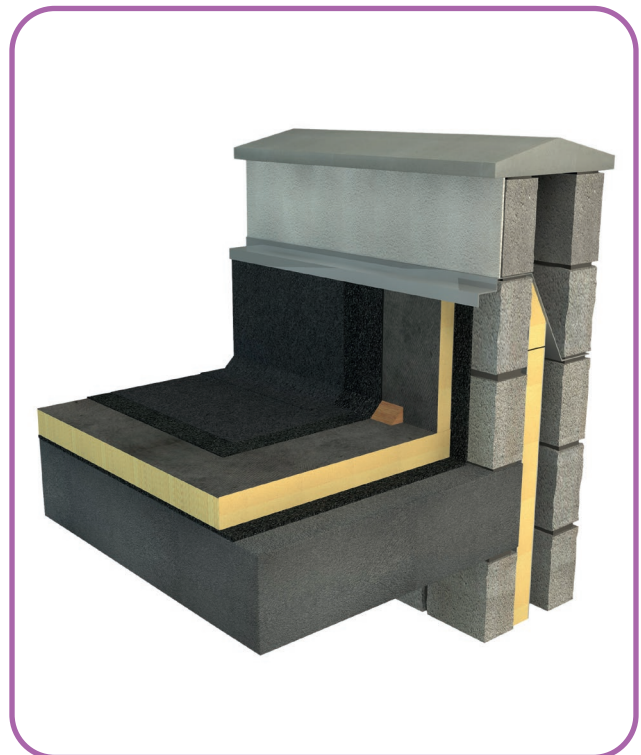
To download all available certification please visit our [website](#)

**WIND LOADING**

Wind loadings should be assessed in accordance to BS EN 1991-1-4: 2005 + A1: 2010 (Eurocode 1. Actions on structures. General Actions. Wind Actions) and the UK National Annex. EcoTherm recommend contacting the waterproofing manufacturer for a project specific wind uplift calculation.

**CONSTRUCTION CONSIDERATIONS**

Consideration should be given to the recommendations and best practice guidance of SPRA (Single Ply Roofing Association), LRWA (Liquid Roofing and Waterproofing Association) and the IMA (Insulation Manufacturers Association).



**INSTALLATION**

Roof deck should be clean and dry before installation of Eco-Torch boards. If flat Eco-Torch insulation boards are to be installed roof deck should be constructed to fall to all rainwater outlets. A minimum 25 mm upstand of the insulation board should be installed around the roof perimeter and approved angle fillets should be used at upstands or kerbs.

Bitumenised glass tissue with polypropylene fleece side



Lay with polypropylene fleece side up for torch-on and mastic asphalt systems.

Coated glass tissue side



Lay with buff coloured facing side up for single ply adhered and roll and pour felt systems.



## BONDING METHOD - TORCH ON FELT

Boards of Eco-Torch should be bonded down by laying into hot bitumen (max. temperature 240°C) mopped or poured over the vapour control layer, or with the use of a suitable PU adhesive.

Alternatively, the insulation boards should be secured to the deck using mechanical fixings e.g. telescopic tube fasteners (see 'Mechanical fixing').

In cases where multiple layers of insulation are being used to create higher thicknesses, Eco-Bond should be used below the Eco-Torch boards as a packer board. PU Adhesive can be used to bond the layers to one another.

## ROOF WATERPROOFING

Eco-Torch is designed for use in conjunction with most partially bonded torch applied multi-layer bituminous waterproofing. When applying waterproofing, torch with minimum heat at all times. Torch the roll of waterproofing felt using flame/edge guards at all times.

Do not directly apply the torch to the insulation facing. The waterproofing membrane should be installed in accordance with the membrane manufacturer's instructions, over the whole insulated area including any insulation upstands, as soon as possible after laying the insulation boards.

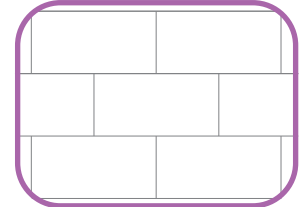
## MECHANICAL FIXING

Mechanical fixings should be used as recommended in IMA information document ID/1/2009 (Mechanical fixings for rigid polyisocyanurate (PIR) and polyurethane (PUR) roofboards beneath single-ply waterproofing membranes). The suitability of the substrate to accept and retain mechanical fixings must be checked prior to the work commencing.

- Fix the insulation boards to the deck with the appropriate number of fixings (a minimum of 6 per board) – should be assessed in accordance to BS EN 1991-1-4: 2005 + A1: 2010 as this will depend on building height and location.
- A square/circular 50 mm countersunk washer should be used with each fixing.
- Fixings at board edges must be more than 50 mm but less than 150 mm away from the edge or corner of the board.
- Follow manufacturer's installation guidelines of the waterproofing membrane.
- Continue the waterproofing vertically at upstands, to a minimum of 150 mm above the top of the horizontally laid insulation or 300 mm above the deck.

## LAYING PATTERN

Boards should be laid with edges butted and in a break bonded, staggered pattern laid at right angles to the edges of the roof or diagonally across the roof. Always ensure all joints are supported by deck crowns or metal profiles.



## HANDLING

- Do not drop boards
- To cut, use a fine toothed saw
- Wear appropriate hand and eye protection
- Damaged boards should not be used

Cutting with power tools generates dust so should be kept to a minimum. Ideally all operations which produce dust should be carried out in well ventilated conditions; where possible a dust mask selected in accordance with BS EN 149: 2001 + A1: 2009 (Respiratory protective devices. Filtering half masks to protect against particles. Requirements, testing, marking) should be worn.

Ensure accurate trimming to achieve close butt joints and continuity of insulation.

## STORAGE

Store boards in a flat, dry area off the ground away from mechanical and water damage.

If temporary outdoor storage cannot be avoided then they must be completely protected by use of an opaque polythene sheet or tarpaulin.

Boards that have been allowed to get wet should not be used.

## HEALTH & SAFETY

Eco-Torch is chemically inert.

Product safety information is available to download from [www.ecotherm.co.uk](http://www.ecotherm.co.uk).



For the most up-to-date version of this brochure, please scan or click here.

To access pre-existing product information or information relating to previously sold/discontinued products please email [literation@kingspaninsulation.co.uk](mailto:literation@kingspaninsulation.co.uk).

## Kingspan Insulation Ltd.

Pembridge, Leominster, Herefordshire HR6 9LA.

tel: +44 (0) 1544 387 325

[www.ecotherm.co.uk](http://www.ecotherm.co.uk) email: [ecotherminfo@kingspan.com](mailto:ecotherminfo@kingspan.com)

## EcoTherm Technical Services:

[ecothermtechnical@kingspan.com](mailto:ecothermtechnical@kingspan.com)

The information contained in this brochure is believed to be correct at the date of publication. EcoTherm Insulation (UK) Limited ("EcoTherm Insulation") reserves the right to alter or amend the product specifications without notice due to continuous improvement commitments. There may also be relevant changes between publications with regard to legislation, or other developments affecting the accuracy of the information contained in this brochure. Product thicknesses shown in this document should not be taken as being available ex-stock and reference should be made to the current Kingspan Insulation price-list or advice sought from EcoTherm Insulation's Customer Service Department. The information, technical details and fixing instructions etc. included in this literature are given in good faith and apply to uses described. EcoTherm Insulation does not accept responsibility for issues arising from using products in applications different from those described within this

brochure or failure to correctly follow the information or instructions as described within this brochure. Recommendations for use should be verified with a expert or professional for suitability and compliance with actual requirements, specifications and any applicable laws and regulations. For other applications or conditions of use, EcoTherm Insulation offers a technical advisory service ([ecotherm.co.uk](http://ecotherm.co.uk)), the advice of which should be sought for uses of EcoTherm Insulation products that are not specifically described herein. Please check that copy of this literature is current by contacting the EcoTherm Insulation Department (see above for contact details). © EcoTherm is a Registered Trademark in the UK. All rights reserved. Registered in England, No. 1873816. Registered Office: Harvey Road, Burnt Mills Basildon, Essex, SS13 1QJ. VAT GB108229724