

BIRTLEY LINTELS PRODUCT GUIDE

The **only** lintel range to **guarantee** complete and consistent protection

0191 410 6631 www.birtleylintels.co.uk

Birtley Group

STRENGTH THROUGH QUALITY

One Group. Three Outstanding Brands.





BOWATER

Mary Avenue, Birtley, County Durham DH3 1JF United Kingdom

0191 410 6631 | lintel.sales@birtleygroup.co.uk | www.birtleylintels.co.uk

The particulars of this brochure are for guidance only. We operate a policy of continuous improvement and individual features may vary from time to time. Precise information should always be requested from our technical department. Birtley Group cannot be held responsible for any errors or omissions contained in this brochure. Birtley Group 020217



CONSTRUCTION IS

THE ART OF MAKING A

MEANINGFUL WHOLE

OUT OF MANY PARTS

- Peter Zumthor (Architect)

BIRTLEY LINTELS – Supporting the UK construction industry since 1965

Founded in 1965 in County Durham, Birtley began life as a small structural steel business, opening on 19th July that year. Originally steel fabricators for the mining industry, Birtley added steel lintels to its product range in 1967 and by 1979 was a credible building industry specialist, with depots across the country. In 1996, Birtley commissioned and built a brand new plant, establishing one of

Europes most advanced facilities for hot dipped galvanizing which remains fully operational today.

Birtley acquired the metalwork manufacturer Expamet in 2012, followed by an acquisition of Bowater Doors in 2015.
All three companies now operate under the Birtley Group banner, providing a broad spectrum of products to the construction industry.

CONTENTS

TECHNICAL SUPPORT

Commitment to Quality

07 Advisory Service

08 Zinc Millenium Map

09 Coatings Compared

10 Building Regulations

13 Thermal Performance

PRODUCT SELECTOR

Lintel Selector

16 Product Range

18 Thermically Broken Lintels

CAVITY WALL LINTELS

20 Supatherm Lintel Options

21 Supatherm Lintel Range

22 50mm Cavity Wall Lintels

25 70mm Cavity Wall Lintels

90mm Cavity Wall Lintels

31 110mm Cavity Wall Lintels34 130mm Cavity Wall Lintels

37 150mm Cavity Wall Lintels

LINTEL RANGE

40 Solid Wall Lintels

44 External Wall Lintels

42 Internal Wall & Box Lintels

43 Eaves Lintels

4 Timber Frame Lintels

45 Lintel Options

46 Bespoke Designs

48 Balconies

49 Accessories

Masonry Support

USEFUL INFORMATION

2 Installation

3 Health & Safety

54 Compliance

Glossary

Need technical advice?

Speak to our technical team

0191 411 2564

lintel.technical@birtleygroup.co.uk



Birtley

CAN'T FIND WHAT YOU'RE LOOKING FOR?

SPEAK TO ONE OF OUR CUSTOMER ADVISORS

Sales

0191 411 2633 lintel.sales@birtleygroup.co.uk

Technical

0191 411 2564 lintel.technical@birtleygroup.co.uk

Birtley is the only lintel range that guarantees complete and consistent protection. On top of our industry-leading performance, you'll also enjoy the unlimited support of our entire technical team, free of charge.



Industry leading performance



Free of charge support team







OUR COMMITMENT TO QUALITY

Need technical advice?

Speak to our technical team 0191 411 2564

TECHNICAL SUPPORT **ADVISORY SERVICE**

Can't find what you're looking for? Speak to our technical team 0191 411 2564

Our Commitment to Quality

With over 50 years of manufacturing expertise Birtley continues to be the stalwart of the lintel market, producing over 25,000 tonnes of steel products for the construction sector every single year.

Understated Strength

Birtley is the only lintel manufacturer to hot-dip galvanize after fabrication providing up to 50% more zinc protection than other approved coatings. Hot Dip Galvanizing to EN1461 offers superior corrosion protection and lifespan compared with pre-galvanized steel. We offer a 65-150µm zinc coating thickness to suit life expectancy and exposure class. Our lintels are the only lintels to deliver consistent protection to all parts including welds and cuts, which are otherwise only protected by paint on pre-galvanized alternatives.





















Our Services

Birtley provides comprehensive technical support to designers, specifiers, builders and merchants covering all aspects of the design, specification and installation of Supergalv lintels. The service includes:

Technical Support

Comprehensive pre- and post-sale technical support by phone or email.

Parametric Revit Models with 3D previews.

CAD Scheduling

Free specification and CAD scheduling service when architectural plans are supplied.

Unusual Applications

Advice and solutions for unusual loading situations.

Design Service

Lintel design service for bespoke architectural features and wall constructions.

Calculations

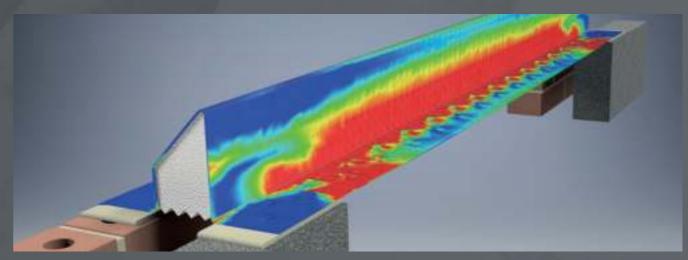
Structural calculations, when necessary, for building control approval.

Ψ PSI Values

Bespoke accredited linear thermal transmittance Ψ (Psi values) for use in SAP calculations.

Structural Analysis

Finite Element Analysis of complex structures.



In order to provide you with a faster and more reliable scheduling service, the following details will help us to give you an exact recommendation:

Drawings

CAD, PDF or Fax: preferably 1:50 scale, including plans,

Wall Details

Solid/cavity wall dimensions, materials and density if non-standard.

Floor Details

Timber/concrete, direction of span, and loadings (if concrete).

Roof Layout

KEY CONSIDERATIONS COATINGS COMPARED

Can't find what you're looking for?

Speak to our technical team
0191 411 2564

The life of any coating is dependent on the local environment, which is often hard to quantify. The Galvanizers Association is responsible for a nationwide scientific survey which links geographic location to the lifespan of a galvanized coating.

Atmospheric corrosion rate of hot dip galvanizing

This is an approximate guide and is most relevant to stationary, exterior exposed structures. Any site specific factors which may affect the corrosion rate must also be taken into account.

Detailed data for individual sites and advice on its interpretation (e.g. the possible effects of a local micro-climate on the corrosion rate actually experienced by the galvanized structure) is available from the Galvanizers Association.

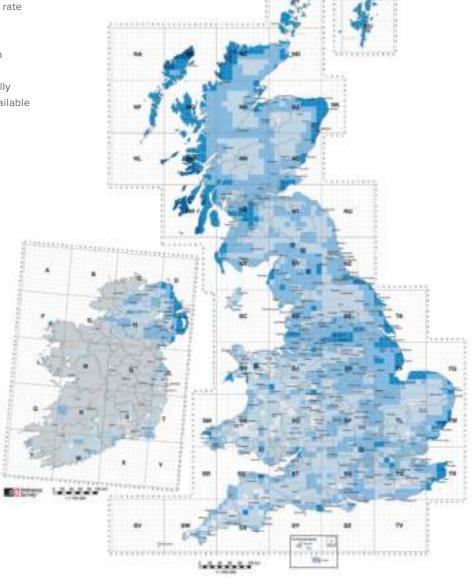
How to use the map

- Locate your project on the map
- Match the colour of the square to the key
- Read off the average background corrosion rate in µm per annum
- Divide the coating thickness by the corrosion rate to obtain the expected minimum life of the galvanized coating, or just use the following table.

Corrosion Category					
Average Corrosion rate (μm/year)	0.5	1	1.5	2	2.5
Supergalv 65μm min life expectancy (years)	130	65	43	33	26
Ultragalv 150µm min	300	150	100	75	65

Based upon the annual average atmospheric corrosion of

Zinc, UK and Republic of Ireland, 1998-2000.

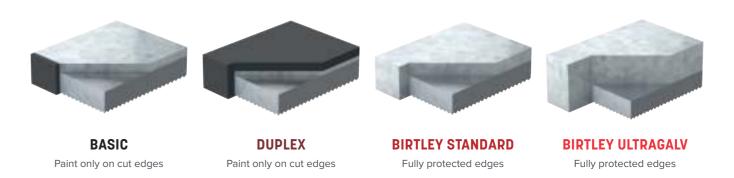


GALVANIZERS

Our post fabrication dipping process ensures that every part of every lintel is covered with an equally effective layer of protection. Other lintels are often made using pre-galvanized material, which is cut, bent and processed before a layer of paint is used to protect the cut surfaces, the same surfaces which are at the greatest risk of damage. Our cut edges are protected by metal, not paint, that's why Birtley lintels are far more durable than other products on the market.

EN 845-2 Coatings Compared

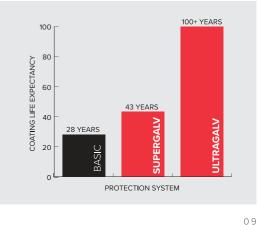
Within EN845-2, several material coatings are deemed suitable for use when manufacturing lintels for the UK market. The following scale diagrams show how we compare with other hEN approved systems of corrosion protection:



	BASIC	DUPLEX	BIRTLEY STANDARD	BIRTLEY ULTRAGALV
Coating	Pre-galvanized steel strip with coated edges	Pre-galvanized steel strip with coating all over	Fully galvanized	Shot blasted & fully galvanized
Zinc Thickness	42 Microns	19 Microns	60 Microns	150+ Microns
Life Expectancy	28 Years	Dependent on condition	43 Years	100+ Years

Coating Life Expectancy

The graph opposite shows how long you would expect each galvanized coating to last in a moderate 1.5µm/year corrosion rate as defined by the map overleaf. The difference speaks for itself.



PRODUCT SPECIFICATION BUILDING REGULATIONS

Need technical advice?

Speak to our technical team 0191 411 2564

PRODUCT SPECIFICATION BUILDING REGULATIONS

Can't find what you're looking for?

Speak to our technical team 0191 411 2564

Material Specification

Birtley has the only complete range of steel lintels manufactured from structural grade steels: S275JR/S355JR to EN10025- 2:2004. All Supergalv lintels are Hot-Dip Galvanized, post fabrication, in accordance with BS EN 1461:2009, giving an unrivalled $65\mu m$ zinc coating to all surfaces.

Whilst our standard coating is suitable for the vast majority of applications, coastal regions need special consideration. An additional soffit cover, paint-finish (to ISO 12944) or a stainless steel lintel should be specified where a site is in an exposed coastal location. For NHBC sites, coastal exposure is deemed to be within 500m of the shoreline.





Stainless steel lintels are made to order using 1.4301 (304) austenitic stainless steel to BS EN 10088-1:2014. Other grades can be specified on request. Polyester powder coating of lintels to standard RAL colours is available by special order. POA.

Insulation

All external cavity wall lintels (exc SX/XHD) are insulated with expanded polystyrene to BS EN 13163. The insulation is CFC, HCFC and HFA free and has an ozone depletion potential of zero. Expanding with pentane achieves a BREEAM credit for a global warming potential of zero. The underside of the insulation is profiled to act as an efficient plaster key, with the absence of a baseplate preventing a cold-bridge occurring at the window head.

Thermal Performance

Linear Thermal Transmittance Ψ (Psi) values are calculated by engineers qualified to design Accredited Construction Details for use in SAP 2012. Calculations are undertaken using Heat 2/3 software, validated to EN ISO 10211/EN ISO 10077-2, and in accordance with BRE documents IP 1/06 and BR497. Our inhouse team of Accredited Thermal Modellers will carry out bespoke thermal bridging assessments on request.



Fire Resistance

Birtley lintels have been tested to BS 476-20:1987 to determine the fire resistance of the load bearing elements of construction.

A minimum 60min rating is achieved when installed with a plaster finish. We are happy to provide test reports on request.





Structural Performance

All structural data included within this guide has been derived by calculation, Finite Element Analysis, and physical testing in accordance with BS EN 845-2:2013, BS 5977-2:1983, BS EN 1993+NAs. All declared loads are assumed to be uniformly distributed and are based on serviceability limit state design. Loads are limited by a 1.6 factor of safety against structural failure, and a deflection limit of Leff/325, where Leff is the distance between bearing centres. Load ratios are provided to ensure that the lintel cannot be overstressed within the maximum declared load. Ratios outside of those stated can be accommodated, although the maximum safe load may no longer apply. Similarly a non-uniform load distribution could lead to an increase or decrease in load capacity. Please contact our Technical Department for further information.

СВ	CBHD	MD, HD, HDX, SX, XHD
Standard Duty	Medium Duty	Medium/Heavy Duty
1:1 to 1:3	1:1 to 1:5	1:5 to 1:19

PRODUCT SPECIFICATION THERMAL PERFORMANCE

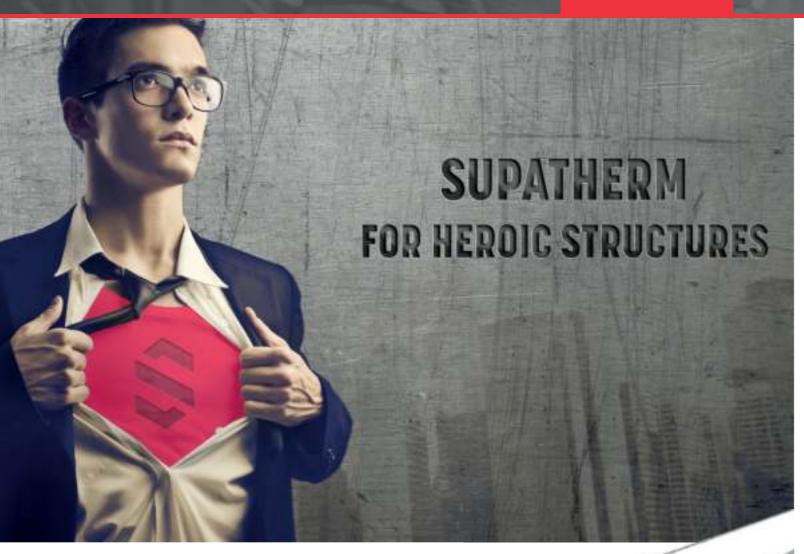
Need technical advice?

Speak to our technical team 0191 411 2564

PRODUCT SPECIFICATION THERMAL PERFORMANCE

Can't find what you're looking for?

Speak to our technical team 0191 411 2564



TYPICAL Ψ VALUE 0.03 - 0.06

A NEW CHAMPION OF THERMAL BRIDGING SOLUTIONS

A new construction hero has arrived to help you achieve energy efficiency without compromising on design.

- Over 75% reduction in heat loss compared to standard lintels.
- Custom shapes, arches and various flange options on request.
- All parts and assemblies CE marked to BS EN 845-2.



Turn to page 21 to view the full Supatherm product range

Thermal Bridging

Lintels are classed as non-repeating thermal bridges and have an associated heat loss which is quantified as a Ψ (Psi) Value. Psi values are measured in Watts/Metre*Kelvin, therefore the lower the value, the less heat is lost through the junction.

The Building Regulations: Approved Documents L1A/L2A & SAP

Recent changes in the Building Regulations mean that a building's fabric performance must now hit a Target for Fabric Energy Efficiency (TFEE) in addition to the traditional Target Emission Rate (TER) for CO₂. This means that more emphasis is put on reducing heat loss, a significant proportion of which can be attributed to lintels and other non-repeating thermal bridges.

A 'recipe' based system is adopted by SAP 2012 whereby a notional dwelling of identical proportions is given set values of linear thermal transmittance from Appendix R. These values aren't intended to limit each individual junction or wall, but when combined with other factors and U values, form a target for the dwelling as a whole. Appendix R values are significantly lower than approved values from Appendix K so it is important that energy assessors use dwelling specific accredited values; otherwise they may be forced to over-compensate in other aspects of fabric specification.

	СВ90	
Length Range	Psi Value*W/mK	Temperature Facto
750-1050	0.171	0.942
1200-1350	0.169	0.904
1500-1650	0.195	0.937
1800-2100	0.186	0.901
2250-2400	0.210	0.891
2550	0.203	0.897
2700-3000	0.197	0.903
3300-3900	0.217	0.897

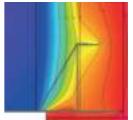


significantly better.
The values opposite show the actual
calculated heat loss, for standard, mediu
and heavy duty lintels in a 100mm cavity
wall. For other wall constructions, length
conductivities, please contact our Techn
Department for further guidance.

Accredited Construction

Building to a Part L Accredited Construction Detail allows energy assessors to use an approved value of 0.3W/mK for lintels without a baseplate; in reality, our lintels can perform

	MD90	
Length Range	Psi Value*W/mK	Temperature Factor
1800	0.199	0.75



	HD90	
Range	Psi Value*W/mK	Temperature Factor
0	0.183	0.82

* Actual calculated values based on 100mm cavity, full fill insulation. Block λ =0.19.

Talk to us today for advice on thermal bridging solutions

Temperature Factors should be in excess of

0.75 to minimise the risk of mould growth.

0191 411 2564

HOW TO SELECT A BIRTLEY LINTEL

Can't find what you're looking for?

Speak to our technical team 0191 411 2564

Step One: Wall Construction How is the wall constructed?

thickness. Birtley recommends the use of an additional cavity tray with all external cavity wall lintels.

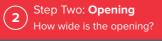
Solid Walls:

Available for • Single leaf face brick or block external walls.

- 200-215mm solid brick or block walls.
- 215mm fair face solid walls with two leaves.

Available for • 100mm and 140mm load bearing walls
• 100mm Non-load bearing walls

Measure the cavity width & the outer leaf thickness.



Measure: The opening that will contain the window or door.

The Lintel: Should be minimum 300mm wider than the opening (150mm at each end) Except when noted otherwise.



To determine which load duty is required, the imposed load must be fully assessed and quantified.

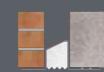
Loads can be direct e.g. walls/floors/live loads, or indirect, from adjacent parts of the structure - for which a proportion must be taken into account. Imposed loads should be derived in accordance with PD6697/BS5977, and unfactored when compared with our published Safe Working Loads (SWL).

LINTEL RANGE CAVITY WALLS



100MM OUTER LEAF / 100MM INNER LEAF

Measure the inner leaf thickness, cavity width & outer leaf thickness.



100MM OUTER LEAF / WIDE INNER LEAF

Measure the inner leaf thickness, cavity width & outer leaf thickness.



WIDE OUTER LEAF / 100MM INNER LEAF

Measure the inner leaf thickness, cavity width &

CAVITY SIZE	Standard Duty	Standard/ Medium Duty	Medium Duty	Heavy Duty	Extra Heavy Duty	Ultra Heavy Duty	Extreme Heavy Duty
50-65mm	CB50	CB50HD	MD50	HD50	HDX50	SX50	XHD50
70-85mm	CB70	CB70HD			HDX70	SX70	XHD70
90-105mm	CB90	CB90HD	MD90	HD90	HDX90	SX90	XHD90
110-125mm	CB110	-	MD110	HD110	HDX110	SX110	XHD110
130-145mm	CB130	-	MD130	HD130	HDX130	SX130	XHD130
150-165mm	CB150	-	MD150	HD150	HDX150	SX150	XHD150

CAVITY SIZE	Standard Duty	Medium Duty	Heavy Duty	Extra Heavy Duty	Ultra Heavy Duty	Extreme Heavy Duty
50-65mm	CB50/130	MD50/130	HD50/130	HDX50/130	SX50/130	XHD50/130
70-85mm	CB70/130	MD70/130	HD70/130	HDX70/130	SX70/130	XHD70/130
90-105mm	CB90/130	MD90/130	HD90/130	HDX90/130	SX90/130	XHD90/130
110-125mm	CB110/130	MD110/130	HD110/130	HDX110/130	SX110/130	XHD110/130
130-145mm	CB130/130	MD130/130	HD130/130	HDX130/130	SX130/130	XHD130/130
150-165mm	CB150/130	MD150/130	HD150/130	HDX150/130	SX150/130	XHD150/130

CAVITY SIZE	Standard Duty	Medium Duty	Heavy Duty	Extra Heavy Duty	Ultra Heavy Duty	Extreme Heavy Duty
50-65mm	CB125/50/100	MD125/50/100	HD125/50/100	HDX125/50/100	SX125/50/100	XHD125/50/100
70-85mm						
90-105mm	CB125/90/100	MD125/90/100	HD125/90/100	HDX125/90/100	SX125/90/100	XHD125/90/100
110-125mm	CB125/110/100	MD125/110/100	HD125/110/100	HDX125/110/100	SX125/110/100	XHD125/110/100
130-145mm	CB125/130/100	MD125/130/100	HD125/130/100	HDX125/130/100	SX125/130/100	XHD125/130/100
150-165mm	CB125/150/100	MD125/150/100	HD125/150/100	HDX125/150/100	SX125/150/100	XHD125/150/100

0191 411 2564

BIRTLEY LINTELS RANGE OVERVIEW

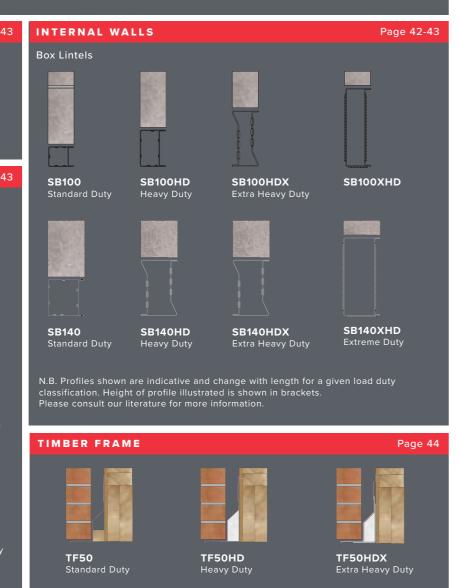
Can't find what you're looking for?

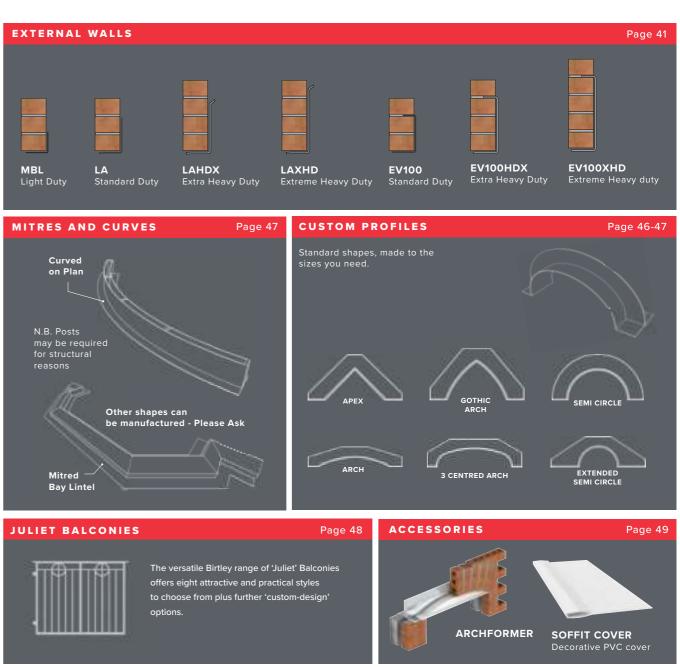
Speak to our technical team 0191 411 2564











Other cavity sizes / masonry options are available (Page 45, 50 & 51) If the lintel you require isn't shown, please contact us for more information

For free advice please contact our technical team on:
0191 411 2564 | fax: 0191 411 2558
lintel.technical@birtleygroup.co.uk

DID YOU KNOW...

Birtley Group also design customised masonry support systems.



THERMALLY BROKEN LINTELS

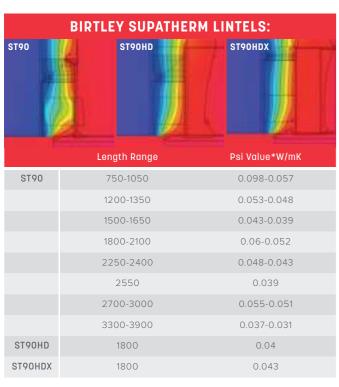
SUPATHERM

Need technical advice?

Speak to our technical team 0191 411 2564

THERMALLY BROKEN LINTELS **SUPATHERM**

Can't find what you're looking for? Speak to our technical team 0191 411 2564



^{*} Actual calculated values based on 100mm cavity, full fill insulation. Block λ =0.45.

FEATURES & BENEFITS

When more significant fabric savings are needed, our Supatherm range of lintels can reduce heat loss by up to 80% when compared with a standard cavity wall lintel. Based on a typical detached, semi-detached, or terraced property, Supatherm lintels can improve the Dwelling Fabric Energy Efficiency (DFEE) by up to 3%, and the overall Dwelling Emission Rate (DER) by over 1%.

THE RESULT

For a small detached dwelling (105m²), this could mean the difference between double glazing and triple glazing, saving roughly 25% on all windows.

On a large detached dwelling (304m²), it could enable a wall cavity reduction from 150 to 125mm. This creates significant savings in insulation and masonry ancillaries.

TYPICAL Ψ VALUE 0.03 - 0.06

Further details on request

WHY CHOOSE SUPATHERM?

- Up to 80% reduction in heat loss compared with standard cavity wall lintels
- 65µm Hot-Dip Galvanized coating to EN1461 as standard
- Options to suit all types of masonry and wall construction
- All parts and assemblies CE marked to BS EN 845-2
- To suit cavity widths from 90 to 150mm
- Lengths available from 750 to 3900mm
- Standard duty, heavy duty and extra heavy duty versions available
- Avoids propping associated with single leaf lintels

TYPICAL APPLICATIONS:



PARTIAL FILL

100mm cavity, partial



FILL 100mm cavity, full fill insulation ST90 1950-2400mm





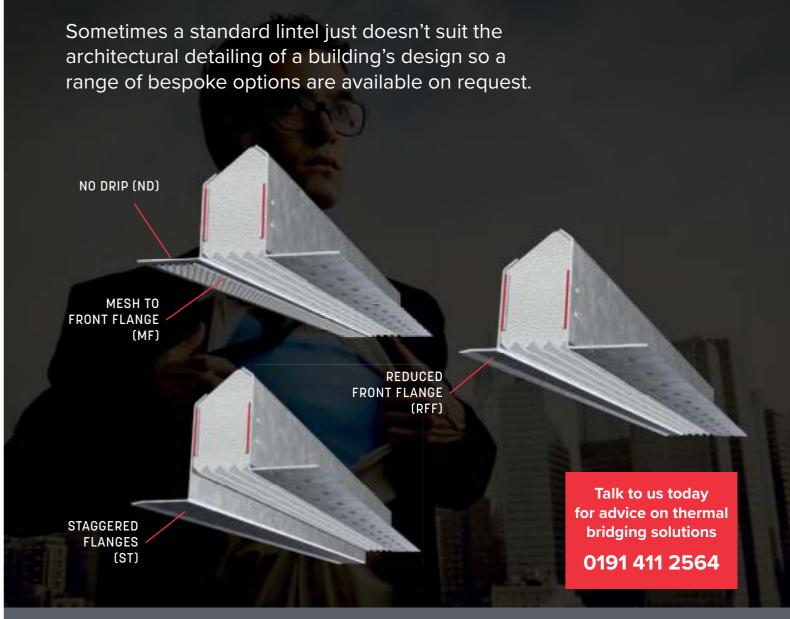


100mm cavity, full fill ST90HD shown for leaf has higher tha



RENDERED FINISH

100mm cavity, full mesh flange endering, ST90HD



REFERENCE GUIDE:

A mesh can be welded to the underside of the front flange as a key to allow a rendered soffit. As the lintel is galvanized after the mesh is attached, it doesn't compromise the integrity of the lintel.

To specify, add 'MF' to the end of the lintel reference e.g. ST90 MF.

stone heads and surrounds, the weather drip on the front flange of the lintel

To specify, add 'ND' to the end of the lintel reference e.g. ST90 ND.

Where the inner leaf of a cavity wall is fair-faced and the inner flange of the lintel is not plastered, the plaster key on this flange can be omitted.

To specify, add 'NM' to the end of the lintel reference e.g. ST90 NM.

The front flange of a lintel can be reduced in length. This is most useful when using a chamfered window head or narrow brick, when a standard flange would protrude. Also used in an eaves situation.

To specify, add 'RFF' to the end of the lintel reference, followed by the projection of the flange e.g. ST90 RFF50.

Inner and outer leaf flanges can be staggered to allow for uneven coursing. Please contact our Technical Department for further information.

SUPATHERM LINTEL OPTIONS

Need technical advice?

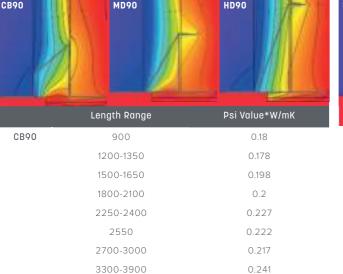
Speak to our technical team 0191 411 2564

SUPATHERM LINTEL RANGE

Can't find what you're looking for?

Speak to our technical team 0191 411 2564

ST Standard Duty ST Heavy Duty ST Extra Heavy Duty Load Ratio Profile 1:3 1:19 Profile 1:5 1:19 Profile high Length (mm)

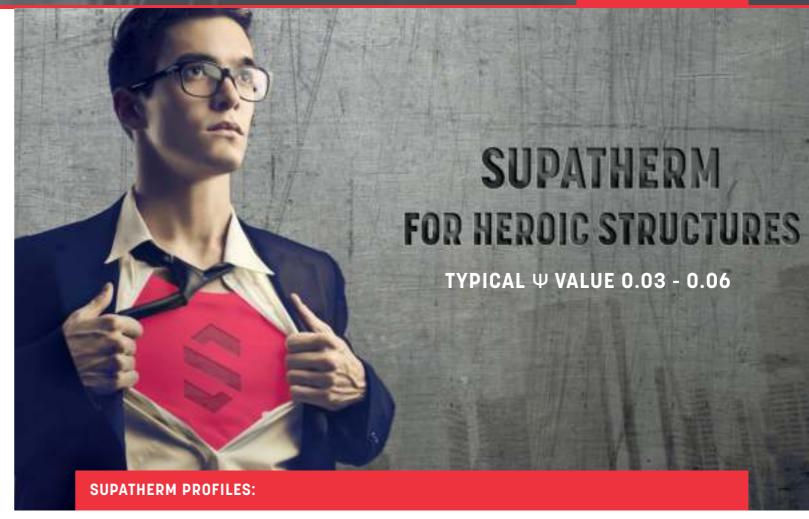


0.226

BIRTLEY LINTELS:



BIRTLEY SUPATHERM LINTELS:









HEAVY DUTY	EXTRA HEAVY DUTY	EXTRA HEAVY DUT
<u>≤ 1950m</u> m	≤ 1800mm	≥ 2550mm
	ST90HDX	ST90HDX
	ST110HDX	ST110HDX
	ST130HDX	ST130HDX
2000	ST150HDX	ST150HDX

Talk to us today for advice on thermal bridging solutions

0191 411 2564

MD90

^{*}Actual calculated values based on 100mm cavity, full fill insulation. Block λ =0.45.

^{*} Actual calculated values based on 100mm cavity, full fill insulation. Block λ =0.45.

20

STANDARD Cavity 50-65mm Outer Leaf 100mm Inner Leaf 100mm Lintel Shown: CB50

CB50

STANDARD DUTY

(L) Load SWL (W) Weight (H) Height

Not suitable for point loads or concrete

		NOMINAL
⊢ 95 ⊣ 9	50 ⊢ 95 ⊣	

Length	750-1200	1200- 1650	1650- 1950	1950- 2250	2250- 2500	2500- 2900	2900- 3900
L (kN)	15	15	20	22	26	26	26
W (kg/m)	5.8	7.1	8.1	9.9	10.9	11.5	14
H (mm)	109	109	139	144	169	185	203

1950-2400

35

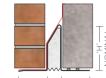
12.1

155

CB50HD

STANDARD/MEDIUM DUTY

Not suitable for point loads or concrete floors.



⊢ 95 **⊣** 50 **⊢** 95 **⊣**

TA	1
Ή.Ε.Ε.Ε.Ε.Ε.Ε.Ε.Ε.Ε.Ε.Ε.Ε.Ε.Ε.Ε.Ε.Ε.Ε.Ε	1
≃	

	MD50	
NAL	MEDIUM	DUTY

L (kN)

W (kg/m)

H (mm)

Must have solid, fully jointed blockwork infill to inner leaf.

750-1800

35

9.4

154

(L) Load SWL (W) Weight (H) Height



25

13.4

156

		_		_	_		_			
50-30	იი			•	31	150)_:	390	00	

35

13.4

156

Length	750-1500	1650-2100	2550-3000
L (kN)	36	36	36
W (kg/m)	10.1	14	14.4
H (mm)	155	207	215

(L) Load SWL (W) Weight (H) Height

ΗE



D50 EAVY DUTY		
ust have solid, fully jointed blockwork fill to inner leaf.	H 95 H 50 H 95 H	

Length	750- 1800	1950- 2400	2550- 2700	2850- 3000	3150- 3600	3750- 4500	4650- 4800	4950- 5100
L (kN)	70	60	60	55	50	40	35	25
W (kg/m)	14.8	14.8	17.6	17.6	17.6	17.6	17.6	17.6
H (mm)	231	231	232	232	232	232	232	232
(L) Load SW	/L (W) Wei	ght (H) Heig	ght					

SX50

ULTRA HEAVY DUTY

(L) Load SWL (W) Weight (H) Height

203x133x30UB

Should be laterally restrained and propped during installation.



	700			
		240 —	-	
_				

Length	750- 4200	4350- 4800	4950- 5400	5550- 5700	5850- 6000	6150- 6300	6450- 6600
L (kN)	90	80	70	65	55	50	45
W (kg/m)	41.7	41.7	41.7	41.7	41.7	41.7	41.7
H (mm)	213	213	213	213	213	213	213

HDX50 EXTRA HEAVY DUTY

Must have solid, fully jointed blockwork infill to inner leaf.



⊢ 95 **⊣** 50 **⊢** 95 **⊣**

Length	750-2100	2250-3300	3450-4200	4350-4800	4950-5100
L (kN)	100	80	70	60	45
W (kg/m)	23.3	23.3	23.3	23.3	23.3
H (mm)	236	236	236	236	236
(L) Load SW	L (W) Weight (H)	Height			

XHD50

EXTREME HEAVY DUTY

230x90x32PFC

Should be laterally restrained and propped during installation.



Length	750-4200	4350-4800	4950-5400	5550-6600
L (kN)	120	100	90	65
W (kg/m)	54.6	54.6	54.6	54.6
H (mm)	240	240	240	240
(L) Load SWL	. (W) Weight (H) Heig	ght		

WIDE INNER

Cavity 50-65mm Outer Leaf 100mm Inner Leaf 125-140mm

Lintel Shown: CB50/130

CAN'T FIND WHAT YOU'RE LOOKING FOR?

For further information or to ask us a specific question please contact our technical team

0191 411 2564

lintel.technical@birtleygroup.co.uk

CB50/130

L (kN)

W (kg/m)

H (mm)

L (kN)

H (mm)

STANDARD DUTY

Not suitable for point loads or concrete floors.

20

9.9

129

22

10.9

154



3550-

24

14.4

193

⊢ 95 **⊣** 50 **⊢** 125 **− ⊢**

2850-

26

14.4

193

2400-

26

13.7

178

Tay	MD50/130 MEDIUM DUTY
NO T M	Must have solid, fu infill to inner leaf.

t have solid, fully jointed blockwork to inner leaf.



⊢ 95 **⊣** 50 **⊢** 125 **− ⊢**

Length	750-3000	3150-3900
L (kN)	35	25
W (kg/m)	13.6	13.6
H (mm)	156	156

(L) Load SWL (W) Weight (H) Height

HD50/130

70

231

(L) Load SWL (W) Weight (H) Height

ULTRA HEAVY DUTY

90

213

(L) Load SWL (W) Weight (H) Height

15

7.3

99

(L) Load SWL (W) Weight (H) Height

HEAVY DUTY

W (kg/m) 17.5

SX50/130

203x133x30UB

during installation

W (kg/m) 43.1

L (kN)

H (mm)

Must have solid, fully jointed blockwork infill to inner leaf.

60

17.5

231

Should be laterally restrained and propped

80

43.1

213

55

17.5

231

70

43.1

213

50

17.5

231

65

43.1

213

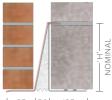
55

43.1

213

40

17.5 231



H 95 H 50 H 125 H

___ 275 ____

45

43.1

213

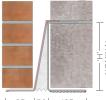
50

43.1

213

HDX5	0/130	
EXTRA	HEAVY	DUTY

Must have solid, fully jointed blockwork infill to inner leaf.



⊢ 95 **⊣** 50 **⊢** 125 **−**

4950- 5100	Length	750-2100	2250-3300	3450-4200	4350-4800	4950-5100
25	L (kN)	100	80	70	60	45
17.5	W (kg/m)	31.9	31.9	31.9	31.9	31.9
231	H (mm)	237	237	237	237	237
	5100 25 17.5	5100 Length 25 L (kN) 17.5 W (kg/m)	25 L (kN) 100 17.5 W (kg/m) 31.9	5100 Length 750-2100 2250-3300 25 L (kN) 100 80 17.5 W (kg/m) 31.9 31.9	Ength 750-2100 2250-3300 3450-4200 25 L (kN) 100 80 70 17.5 W (kg/m) 31.9 31.9 31.9	5100 Length 750-2100 2250-3300 3450-4200 4350-4800 25 L (kN) 100 80 70 60 17.5 W (kg/m) 31.9 31.9 31.9 31.9

(L) Load SWL (W) Weight (H) Height

XHD50/130 EXTREME HEAVY DUTY

230x90x32PFC Should be laterally restrained and propped during installation.



Length	750-4200	4350-4800	4950-5400	5550-6600
L (kN)	120	100	90	65
W (kg/m)	59.2	59.2	59.2	592
H (mm)	240	240	240	240
(I) I oad SWI	(W) Weight (H) Heid	nht		

WIDE OUTER Cavity **50-65mm** Outer Leaf 125-140mm Inner Leaf 100mm Lintel Shown: CB125/50/100

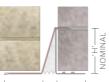
CAN'T FIND WHAT YOU'RE LOOKING FOR? For further information or to ask us a specific question please contact our technical team 0191 411 2564 lintel.technical@birtleygroup.co.uk

Not suitable for point loads or concrete

<u></u> 125 | 50 | 95 | 9

MEDIUM DUTY

iointed blockwork



	H50⊢	95

Length	750-1500	1500-2400	2400-3350	3350-3900
L (kN)	25	30	30	26
W (kg/m)	8.5	11.8	14.8	14.8
H (mm)	134	178	198	198

(L) Load SWL (W) Weight (H) Height

(L) Load SWL (W) Weight (H) Height

HD125/50/100 HEAVY DUTY

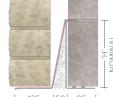
CB125/50/100

floors.

STANDARD DUTY

20

Must have solid, fully jointed blockwork infill to inner leaf.



├─125*─*|50*├*95*|*

Length 7	750-1800	1950- 2700	2850- 3000	3150- 3600	3750- 4500	4650- 4800	4950- 5100
L (kN)	70	60	55	50	40	35	25
W (kg/m)	17.2	17.2	17.2	17.2	17.2	17.2	17.2
H (mm)	231	231	231	231	231	231	231

	150	
SX125/50/100	744	
ULTRA HEAVY DUTY	25.0	

203x133x30UB Should be laterally restrained and propped during installation.

Length	750- 4200	4350- 4800	4950- 5400	5550- 5700	5850- 6000	6150- 6300	6450- 6600
L (kN)	90	80	70	65	55	50	45
W (kg/m)	43.1	43.1	43.1	43.1	43.1	43.1	43.1
H (mm)	213	213	213	213	213	213	213
(L) Load SW	L (W) Weigh	nt (H) Height					

Must	h	ave	SC	lid,	fully
infill	to	inn	er	leat	f.

HDX125/50/100

infill to inner leaf.

EXTRA HEAVY DUTY

Must have solid, fully jointed blockwork

MD125/50/100

Length	750-3000	3150-3900
L (kN)	35	25
W (kg/m)	14.3	14.3
H (mm)	155	155
(L) Load SWL (W) V	Veight (H) Height	



-125 - 150 - 95 - 1

Length	750-2100	2250-3300	3450-4200	4350-4800	4950-5100		
L (kN)	100	80	70	60	45		
W (kg/m)	31.9	31.9	31.9	31.9	31.9		
H (mm)	237	237	237	237	237		
(L) Load SW	(L) Load SWL (W) Weight (H) Height						



Length	750-4200	4350-4800	4950-5400	5550-6600		
L (kN)	120	100	90	65		
W (kg/m)	57.7	57.7	57.7	57.7		
H (mm)	240	240	240	240		
//) Long SW/ /M/ Woight /H) Hoight						



1650-2100

36

14

201

BIRTLEY LINTELS

70MM CAVITY WALLS

CB70

STANDARD DUTY

Not suitable for point loads or concrete



⊢95 **⊣** 70 **⊢**95 **⊣**

Length	750-1200	1350- 1500	1650- 2100	2250- 2400	2550- 3000	3150- 3900	
L (kN)	15	15	20	22	26	26	
W (kg/m)	5.8	7.1	8.3	10.1	11.5	14	
H (mm)	108	108	143	148	185	201	

(L) Load SWL (W) Weight (H) Height

CB70HD

L (kN)

W (kg/m)

H (mm)

STANDARD/MEDIUM DUTY

Not suitable for point loads or concrete floors.

750-1500

36

10.1

149

(L) Load SWL (W) Weight (H) Height



2250-3000

36

14.4

208

IVI D / O	
MEDIUM	DUTY
Must have infill to inn	solid, fully join er leaf.

MD70

nted blockwork

Length	750-1800	1950-2400	2550-3000	3150-3900
L (kN)	35	35	35	25
W (kg/m)	9.7	12.5	13.4	13.4

154 155 156 156 H (mm) (L) Load SWL (W) Weight (H) Height

HD70

HEAVY DUTY

Must have solid, fully jointed blockwork infill to inner leaf.

60

Should be laterally restrained and propped

80

41.7

213

70

41.7

213

65

41.7

213

55

41.7

213

50

41.7

213

45

41.7

213

(L) Load SWL (W) Weight (H) Height

ULTRA HEAVY DUTY

90

(L) Load SWL (W) Weight (H) Height

SX70

L (kN)

203x133x30UB

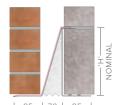
during installation

W (kg/m) 41.7

H (mm) 231

60

W (kg/m) 14.8 14.8 17.6 17.6 17.6 17.6 17.6 17.6 17.6 H (mm) 231 231 232 232 231 232 232 232

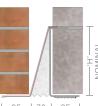


⊢95 **⊣** 70 **⊢**95 **⊣**

55 50 45 40 35 25

HDX/U	
EXTRA HEAVY	DUTY

Must have solid, fully jointed blockwork infill to inner leaf.



\vdash	95	\dashv	70	⊢	95	\dashv

Length	750-2100	2250-3300	3450-4200	4350-4800	4950-5100
L (kN)	100	80	70	60	45
W (kg/m)	23.3	23.3	23.3	23.3	23.3
H (mm)	236	236	236	236	236

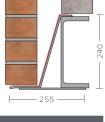
(L) Load SWL (W) Weight (H) Height

v	_	רו	•	m
$\boldsymbol{\Lambda}$	п	\boldsymbol{v}	•	v

EXTREME HEAVY DUTY

230x90x32PFC

Should be laterally restrained and propped during installation.



Length	750-4200	4350-4800	4950-5400	5550-6600		
L (kN)	120	100	90	65		
W (kg/m)	55.4	55.4	55.4	55.4		
H (mm)	240	240	240	240		
L) Load SWL (W) Weight (H) Height						

WIDE INNER Cavity 70-85mm Outer Leaf 100mm Inner Leaf 125-140mm Lintel Shown: MD70/130

CAN'T FIND WHAT YOU'RE **LOOKING FOR?** For further information or to ask us a specific question please contact our technical team 0191 411 2564 lintel.technical@birtleygroup.co.uk



⊢95 **⊣** 70 **⊢**125 **−ା**

Length	750-1200	1350-1800	1950-2400	2550-2850	3000-3900
L (kN)	15	22	22	30	26
W (kg/m)	7.3	9.9	10.9	13.7	14.4
H (mm)	98	127	152	177	10.2

(L) Load SWL (W) Weight (H) Height

HD70/130

CB70/130

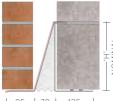
floors

STANDARD DUTY

Not suitable for point loads or concrete

HEAVY DUTY

Must have solid, fully jointed blockwork infill to inner leaf.



	/ ~~	J	-	
⊢95−	70	-	-125	\dashv

	750-	1950-	2850-	3150-	3450-	4050-	4350-	4950-
Length	1800	2700	3000	3300	3900	4200	4800	5100
L (kN)	70	60	55	50	45	40	35	25
W (kg/m)	17.5	17.5	17.5	17.5	17.5	17.5	17.5	17.5
H (mm)	231	231	231	231	231	231	231	231



ULTRA HEAVY DUTY

(L) Load SWL (W) Weight (H) Height

203x133x30UB

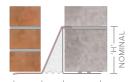
Should be laterally restrained and propped during installation.



Length	750- 4200	4350- 4800	4950- 5400	5550- 5700	5850- 6000	6150- 6300	6450- 6600
L (kN)	90	80	70	65	55	50	45
W (kg/m)	43.1	43.1	43.1	43.1	43.1	43.1	43.1
H (mm)	213	213	213	213	213	213	213
(L) Load SW	'L (W) Weigh	nt (H) Height					

MD70/130 MEDIUM DUTY

Must have solid, fully jointed blockwork infill to inner leaf

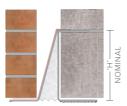


	·~		1-1
⊣95 ⊢	70		-

Length	750-3000	3150-3900
L (kN)	35	25
W (kg/m)	13.6	13.6
H (mm)	156	156
(L) Load SWL (W) V	Weight (H) Height	

HDX70/130 EXTRA HEAVY DUTY

Must have solid, fully jointed blockwork infill to inner leaf.



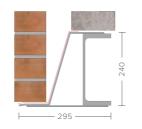
		and the same
H 95 H	70	I—125 —

Length	750-2100	2250-3300	3450-4200	4350-4800	4950-5100
L (kN)	100	80	70	60	45
W (kg/m)	31.9	31.9	31.9	31.9	31.9
H (mm)	237	237	237	237	237

(L) Load SWL (W) Weight (H) Height

EXTREME HEAVY DUTY 230x90x32PFC Should be laterally restrained and propped during installation.

XHD70/130



Length	750-4200	4350-4800	4950-5400	5550-6600
L (kN)	120	100	90	65
W (kg/m)	60	60	60	60
H (mm)	240	240	240	240
(L) Load SWL	. (W) Weight (H) Heig	ght		

WIDE OUTER Cavity 70-85mm Outer Leaf **125-140mm** Inner Leaf 100mm Lintel Shown: MD125/70/100

1650-2400

30

11.8

181

BIRTLEY LINTELS

70MM CAVITY WALLS

CAN'T FIND WHAT YOU'RE LOOKING FOR?

For further information or to ask us a specific question please contact our technical team

0191 411 2564

lintel.technical@birtleygroup.co.uk

CB125/70/100 STANDARD DUTY

L (kN)

W (kg/m)

H (mm)

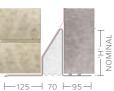
L (kN)

Not suitable for point loads or concrete floors

750-1500

25

10.9 157



3150-3900

25 14.6

202

2550-3000

30

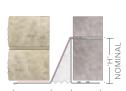
14.6

202

Must have solid, fully jointed blockwork infill to inner leaf

MD125/70/100

MEDIUM DUTY



Length	750-3000	3150-3900
L (kN)	35	25
W (kg/m)	14.3	14.3
H (mm)	155	155
(L) Load SWL (W) V	Veight (H) Height	

HD125/70/100 HEAVY DUTY

70

231

(L) Load SWL (W) Weight (H) Height

SX125/70/100

ULTRA HEAVY DUTY

(L) Load SWL (W) Weight (H) Height

(L) Load SWL (W) Weight (H) Height

Must have solid, fully jointed blockwork infill to inner leaf.

60

231 231

55

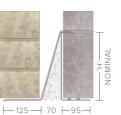
50

231

45

231 231

40

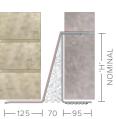


35

231

AL	HDX125/70/100
OMINAL	EXTRA HEAVY DUTY
2	Must have solid, fully joint

lly jointed blockwork infill to inner leaf.



Length	750-2100	2250-3300	3450-4200	4350-4800	4950-5100
L (kN)	100	80	70	60	45
W (kg/m)	31.9	31.9	31.9	31.9	31.9
H (mm)	237	237	237	237	237

(L) Load SWL (W) Weight (H) Height

203x133x30UB
Should be laterally restrained and propped
during installation.

during installation.						290	
Length	750- 4200	4350- 4800	4950- 5400	5550- 5700	5850- 6000	6150- 6300	6450- 6600
L (kN)	90	80	70	65	55	50	45
W (kg/m)	43.1	43.1	43.1	43.1	43.1	43.1	43.1
H (mm)	213	213	213	213	213	213	213

XHD125/70/100

(L) Load SWL (W) Weight (H) Height

230X90X32PFC



			r	290
Length	750-4200	4350-4800	4950-5400	5550-6600
L (kN)	120	100	90	65
W (kg/m)	59.2	59.2	59.2	59.2
H (mm)	240	240	240	240

CB90

STANDARD DUTY

Not suitable for point loads or concrete



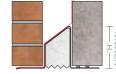
Length	750- 1050	1200- 1350	1500- 1650	1800- 2100	2250- 2400	2550	2700- 3000	3150- 3900
L (kN)	15	15	15	20	22	26	26	26
W (kg/m)	5.8	5.9	7.3	8.3	10.1	10.9	11.8	14.4
H (mm)	97	102	102	132	141	157	181	197

(L) Load SWL (W) Weight (H) Height

CB90HD

STANDARD/MEDIUM DUTY

Not suitable for point loads or concrete floors.



⊢95 **⊣** 90 **⊢**95 **⊣**

		- Tol	
	_	4	Ιт
77.00		9900	Ш
		45300	-
		100 TO	1 🕆
1000		100.77	Ш
-			⊥ י
L 0F -	٠.٠	LOFJ	

Length	750-1500	1650-2100	2250-3000		
L (kN)	36	36	36		
W (kg/m)	10.1	14	14.4		
H (mm)	141	193	201		
(L) Load SWL (W) Weight (H) Height					

HD90

HEAVY DUTY

Must have solid, fully jointed blockwork infill to inner leaf.



⊢95 **⊣** 90 **⊢**95 **⊣**

Length	750- 1800	1950- 2400	2550- 2700	2850- 3000	3150- 3600	3750- 4200	4350- 4800	4950- 5100
L (kN)	70	60	60	55	45	40	35	25
W (kg/m)	14.8	14.8	17.6	17.6	17.6	17.6	17.6	17.6
H (mm)	231	231	232	232	232	232	232	232

(L) Load SWL (W) Weight (H) Height

SX90

ULTRA HEAVY DUTY

(L) Load SWL (W) Weight (H) Height

203x133x30UB

Should be laterally restrained and propped during installation.

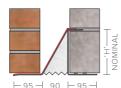


Length	750- 4200	4350- 4800	4950- 5400	5550- 5700	5850- 6000	6150- 6300	6450- 6600
L (kN)	90	80	70	65	55	50	45
W (kg/m)	41.7	41.7	41.7	41.7	41.7	41.7	41.7
H (mm)	213	213	213	213	213	213	213

MD90

MEDIUM DUTY

Must have solid, fully jointed blockwork infill to inner leaf.



Length	750-1800	1950-2400	2550-3000	3150-3900
L (kN)	35	35	35	25
W (kg/m)	9.7	12.6	13.5	13.5
H (mm)	154	155	156	156

(L) Load SWL (W) Weight (H) Height



Length	750-2100	2250-3300	3450-4200	4350-4800	4950-5100
L (kN)	100	80	70	60	45
W (kg/m)	23.3	23.3	23.3	23.3	23.3
H (mm)	236	236	236	236	236

(L) Load SWL (W) Weight (H) Height

EXTREME HEAVY DUTY

(L) Load SWL (W) Weight (H) Height

Should be laterally restrained and propped

XHD90

230x90x32PFC

during installation.

60-6600

ength.	750-4200	4350-4800	4950-5400	5550-6600
. (kN)	120	100	90	65
V (kg/m)	56.1	56.1	56.1	56.1
H (mm)	240	240	240	240

WIDE INNER Cavity **90-105mm** Outer Leaf 100mm Inner Leaf 125-140mm Lintel Shown: HD90/130

BIRTLEY LINTELS

CAN'T FIND WHAT YOU'RE LOOKING FOR?

For further information or to ask us a specific question please contact our technical team

0191 411 2564

lintel.technical@birtleygroup.co.uk

CB90/130

L (kN)

W (kg/m)

H (mm)

STANDARD DUTY

Not suitable for point loads or concrete floors.

15

7.3

86

(L) Load SWL (W) Weight (H) Height

22

9.9

116



30

13.7

166

			ŀΤi
 95 	90	 125 −	

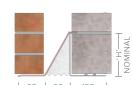
26

14.4

181

	MD90/130
Г	MEDIUM DUTY
ΙŽ	Must have solid, fu
	: £:

e solid, fully jointed blockwork infill to inner leaf.



3150-3900	

750-3000 L (kN) 35 25 13.6 13.6 W (kg/m) 156 156 H (mm) (L) Load SWL (W) Weight (H) Height

HD90/130

HEAVY DUTY

Must have solid, fully jointed blockwork infill to inner leaf.



			1 33	1 50 1 12	23
1950- 2700	2850- 3000	3150- 3600	3750- 4200	4350- 4800	4950- 5100
60	55	45	40	35	25
17.5	17.5	17.5	17.5	17.5	17.5

Lengar /	30 1000	2700	3000	3600	4200	4800	5100
L (kN)	70	60	55	45	40	35	25
W (kg/m)	17.5	17.5	17.5	17.5	17.5	17.5	17.5
H (mm)	231	231	231	231	231	231	231

(L) Load SWL (W) Weight (H) Height

(L) Load SWL (W) Weight (H) Height

231	231	231	

750-1200 1350-1800 1950-2400 2550-2850 3000-3900

22

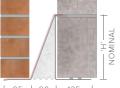
10.9

141

SX90/130 ULTRA HEAVY DUTY

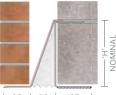
203x133x30UB Should be laterally restrained and propped during installation.

Length	750- 4200	4350- 4800	4950- 5400	5550- 5700	5850- 6000	6150- 6300	6450 6600
L (kN)	90	80	70	65	55	50	45
W (kg/m)	43.1	43.1	43.1	43.1	43.1	43.1	43.1
H (mm)	213	213	213	213	213	213	213



HDX90/130 EXTRA HEAVY DUTY

Must have solid, fully jointed blockwork infill to inner leaf.



⊢ 95 **⊣** 90 **⊢** 125 **⊢**

Length	750-2100	2250-3300	3450-4200	4350-4800	4950-5100
L (kN)	100	80	70	60	45
W (kg/m)	31.9	31.9	31.9	31.9	31.9
H (mm)	237	237	237	237	237

(L) Load SWL (W) Weight (H) Height

EXTREME HEAVY DUTY

Should be laterally restrained and propped

XHD90/130

during installation.

315 ----

Length	750-4200	4350-4800	4950-5400	5550-6600			
L (kN)	120	100	90	65			
W (kg/m)	60	60	60	60			
H (mm)	240	240	240	240			
(I) Load SWL (W) Weight (H) Height							

WIDE OUTER Cavity **90-105mm** Outer Leaf 125-140mm Inner Leaf 100mm Lintel Shown: HD125/90/100

CAN'T FIND WHAT YOU'RE LOOKING FOR? For further information or to ask us a specific question please contact our technical team 0191 411 2564

lintel.technical@birtleygroup.co.uk

MD125/90/100 MEDIUM DUTY Must have solid, fully jointed blockwork

191

CB125/90/100 STANDARD DUTY

Not suitable for point loads or concrete floors

			l—125 <i>−</i> −1	90 ⊢95⊣
	750-1500	1650-2400	2550-3000	3150-3900
	25	30	30	25
n)	8.5	11.8	14.6	14.6

191

170

(L) Load SWL (W) Weight (H) Height

126

L (kN)

W (kg/r

H (mm)

HD125/90/100 **HEAVY DUTY**

Must have solid, fully jointed blockwork infill to inner leaf.



	~~~		Ι.
I—125 —I	90	<b>⊢</b> 95 <b>⊣</b>	

Length	750-1800	1950- 2700	2850- 3000	3150- 3600	3750- 4200	4350- 4800	4950- 5100
L (kN)	70	60	55	45	40	35	25
W (kg/m)	17.7	17.7	17.7	17.7	17.7	17.7	17.7
H (mm)	231	231	231	231	231	231	231

#### SX125/90/100 ULTRA HEAVY DUTY

(L) Load SWL (W) Weight (H) Height

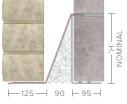
203x133x30UB

H (mm) 213 213

(L) Load SWL (W) Weight (H) Height

during installation.						310 -	
Length	750- 4200	4350- 4800	4950- 5400	5550- 5700	5850- 6000	6150- 6300	6450- 6600
L (kN)	90	80	70	65	55	50	45
W (kg/m)	43.1	43.1	43.1	43.1	43.1	43.1	43.1

213 213 213



	ΙT	
	. ZA	HD
	J. O.	EXT
		Must infill
0.5		

HDX125/90/100	
EXTRA HEAVY DUT	Υ

(L) Load SWL (W) Weight (H) Height

infill to inner leaf

L (kN)

W (kg/m)

H (mm)

have solid, fully jointed blockwork to inner leaf.

750-3000

35

14 3

155

237

**├**125**├** 90 **├**95**├** 

3150-3900

25

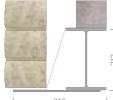
14.3

155

Length	750-2100	2250-3300	3450-4200	4350-4800	4950-5100
L (kN)	100	80	70	60	45
W (kg/m)	31.9	31.9	31.9	31.9	31.9

237

237 (L) Load SWL (W) Weight (H) Height



213 213

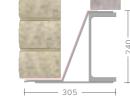
213	EXTREME HEAVY	DUTY
1	230x90x32PEC	

XHD125/90/100

H (mm)

Should be laterally restrained and propped during installation.

237



237

Length	750-4200	4350-4800	4950-5400	5550-6600
L (kN)	120	100	90	65
W (kg/m)	60	60	60	60
H (mm)	240	240	240	240
I) Load SWI	(W) Weight (H) Heid	iht		



1650-2100

20

10

134

110MM CAVITY WALLS

BIRTLEY LINTELS

## **CAN'T FIND WHAT YOU'RE** LOOKING FOR?

For further information or to ask us a specific question please contact our technical team

0191 411 2564

lintel.technical@birtleygroup.co.uk

#### **CB110**

STANDARD DUTY

Not suitable for point loads or concrete floors

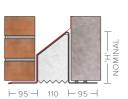
750-1500

20

8.3

132

(L) Load SWL (W) Weight (H) Height



2850-3300

30 14.4

196

2250-2700

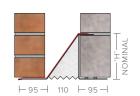
25

11.5

173

พบาาบ		
MEDIUM	DUTY	,
Auct have	colid f	ulls

flust have solid, fully jointed blockwork infill to inner leaf



Length	750-1800	1950-2400	2550-3000	3150-3900
L (kN)	35	35	35	25
W (kg/m)	10.1	12.9	13.9	13.9
H (mm)	154	155	156	156
// ) / / CW//	(M) Weight (U) Unio			

#### HD110

SX110

L (kN)

H (mm)

203x133x30UB

during installation

W (kg/m) 44.6

L (kN)

W (kg/m)

H (mm)

HEAVY DUTY

Must have solid, fully jointed blockwork infill to inner leaf.

60

W (kg/m) 15.1 15.1 18 18

Should be laterally restrained and propped

80

44.6

213

70

213

65

213

44.6 44.6

55

44 6

213

(L) Load SWL (W) Weight (H) Height

ULTRA HEAVY DUTY

90

213

(L) Load SWL (W) Weight (H) Height

60

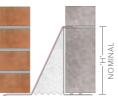
55

H (mm) 231 231 232 232 232 232 232 232

50

18

45



35

25

18 18 18 18

300 ----

50

44 6

213

45

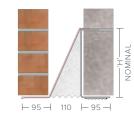
44.6

213

40

_	
MINAL	HDX110 EXTRA HEAVY DUTY
o Z	Must have solid, fully joint
	infill to inner leaf

ted blockwork



(L) Load SWL (W) Weight (H) Height

#### 2250-3300 3450-4200 4350-4800 4950-5100 L (kN) 100 80 70 60 45 W (kg/m) 237 237 23.7 237 23.7 236 236 236 H (mm) 236 236

#### **XHD110** EXTREME HEAVY DUTY 230x90x32PFC

Should be laterally restrained and propped during installation.



Length	750-4200	4350-4800	4950-5400	5550-6600
L (kN)	120	100	90	65
W (kg/m)	59.6	59.6	59.6	59.6
H (mm)	240	240	240	240
(L) Load SWL	(W) Weight (H) Hei	aht		

3.0 31



#### CAN'T FIND WHAT YOU'RE **LOOKING FOR?** For further information or to ask us a specific question please contact our technical team

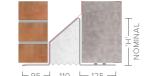
lintel.technical@birtleygroup.co.uk

0191 411 2564

#### CB110/130

STANDARD DUTY

Not suitable for point loads or concrete floors



57		1	MINAL
F 95 -	110	<u> 125</u> −	Ž

Length	750-2100	2250-2550	2700-3000	3150-3900
L (kN)	30	25	30	23
W (kg/m)	11.5	11.8	14.4	14.4

167

(L) Load SWL (W) Weight (H) Height

160

#### HD110/130 HEAVY DUTY

H (mm)

Must have solid, fully jointed blockwork infill to inner leaf.



183

183

Length	750- 1800	1950- 2700	2850- 3000	3150- 3600	3750- 3900	4050- 4500	4650- 4800	4950- 5100
L (kN)	70	60	55	50	45	40	35	25
W (kg/m)	17.5	17.5	17.5	17.5	17.5	17.5	17.5	17.5
H (mm)	231	231	231	231	231	231	231	231

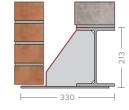
#### SX110/130

ULTRA HEAVY DUTY

(L) Load SWL (W) Weight (H) Height

203x133x30UB

Should be laterally restrained and propped during installation.



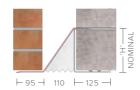
Length	750- 4200	4350- 4800	4950- 5400	5550- 5700	5850- 6000	6150- 6300	6450- 6600
L (kN)	90	80	70	65	55	50	45
W (kg/m)	46	46	46	46	46	46	46
H (mm)	213	213	213	213	213	213	213

(L) Load SWL (W) Weight (H) Height

### MD110/130

MEDIUM DUTY

Must have solid, fully jointed blockwork infill to inner leaf

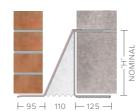


Length	750-3000	3150-3900
L (kN)	35	25
W (kg/m)	15.1	15.1
H (mm)	156	156

(L) Load SWL (W) Weight (H) Height

HDX110/130

EXT



TRA HEAVY DUTY	15 3	
t have solid, fully jointed blockwork to inner leaf.	THE REAL PROPERTY.	

Length	750-2100	2250-3300	3450-4200	4350-4800	4950-5100
L (kN)	100	80	70	60	45
W (kg/m)	31.9	31.9	31.9	31.9	31.9
H (mm)	237	237	237	237	237

(L) Load SWL (W) Weight (H) Height

during installation.

#### XHD110/130 EXTREME HEAVY DUTY 230x90x32PFC Should be laterally restrained and propped

Length	750-4200	4350-4800	4950-5400	5550-6600
L (kN)	120	100	90	65
W (kg/m)	60.7	60.7	60.7	60.7
H (mm)	240	240	240	240
(L) Load SWL	(W) Weight (H) Heig	ght		



1800-2400

21

9.9

142

## **CAN'T FIND WHAT YOU'RE** LOOKING FOR?

For further information or to ask us a specific question please contact our technical team

0191 411 2564

lintel.technical@birtleygroup.co.uk

#### CB125/110/100 STANDARD DUTY

750-1650

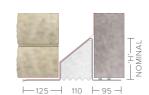
30

9.9

142

(L) Load SWL (W) Weight (H) Height

Not suitable for point loads or concrete floors



3150-3900

24

14.6

187

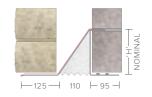
2550-3000

32

14.6

187

MEDIUM DUTY	
Must have solid, fully jointed blo	ckwor
infill to inner leaf	



Length	750-3000	3150-3900
L (kN)	35	25
W (kg/m)	15	15
H (mm)	155	155

(L) Load SWL (W) Weight (H) Height

HDX125/110/100

MD125/110/100

#### HD125/110/100

HEAVY DUTY

L (kN)

W (kg/m)

H (mm)

Must have solid, fully jointed blockwork infill to inner leaf.



Ž	Must have solid, fully jointed block
	infill to inner leaf.

125 → 110 H 95 H

Length	750- 1800	1950- 2700	2850- 3000	3150- 3600	3750- 3900	4050- 4500	4650- 4800	4950- 5100
L (kN)	70	60	55	50	45	40	35	25
W (kg/m)	17.7	17.7	17.7	17.7	17.7	17.7	17.7	17.7
H (mm)	231	231	231	231	231	231	231	231
(L) Load SW	/L (W) Wei	ght (H) Heig	ght					

750-2100 2250-3300 3450-4200 4350-4800 4950-5100 L (kN) 100 80 70 60 45 31.9 31.9 31.9 W (kg/m) 31.9 31.9 237 237 237 237 237 (L) Load SWL (W) Weight (H) Height

SX125/110/100

ULTRA HEAVY DUTY

203x133x30UB

Should be laterally restrained and propped during installation.

330

100

Length	750- 4200	4350- 4800	4950- 5400	5550- 5700	5850- 6000	6150- 6300	6450- 6600
L (kN)	90	80	70	65	55	50	45
W (kg/m)	46	46	46	46	46	46	46
H (mm)	213	213	213	213	213	213	213
(L) Load SW	L (W) Weigh	nt (H) Height					

XHD125/110/100 EXTREME HEAVY DUTY

230x90x32PFC

Should be laterally restrained and propped during installation.



Length	750-4200	4350-4800	4950-5400	5550-6600	
L (kN)	120	100	90	65	
W (kg/m)	60	60	60	60	
H (mm)	240	240	240	240	
(L) Load SWL (W) Weight (H) Height					

## CAN'T FIND WHAT YOU'RE **LOOKING FOR?** For further information or to ask us a specific question please contact our technical team 0191 411 2564 lintel.technical@birtleygroup.co.uk

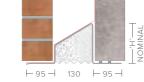
# **WIDE INNER** Cavity **130-145mm** Outer Leaf 100mm Inner Leaf 125-140mm Lintel Shown: SX130/130



#### **CB130**

STANDARD DUTY

Not suitable for point loads or concrete floors



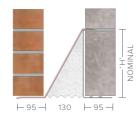
				. 3030	
Length	750-1500	1650-1950	2100	2250-2700	2850-3300
L (kN)	20	20	20	25	30
W (kg/m)	8.3	10	10.4	11.8	14.4

#### 164 187 122 124 134 H (mm)

(L) Load SWL (W) Weight (H) Height

#### HD130 HEAVY DUTY

Must have solid, fully jointed blockwork infill to inner leaf.



Length	750- 1800	1950- 2400	2550- 2700	2850- 3000	3150- 3600	3750- 3900	4050- 4500	4650- 4800	4950- 5100
L (kN)									
W (kg/m)	15.4	15.4	18.3	18.3	18.3	18.3	18.3	18.3	18.3
H (mm)	231	231	232	232	232	232	232	232	232

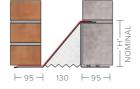
(L) Load SWL (W) Weight (H) Height

#### SX130 ULTRA HEAVY DUTY 203x133x30UB Should be laterally restrained and propped during installation.

Length	750- 4200	4350- 4800	4950- 5400	5550- 5700	5850- 6000	6150- 6300	6450- 6600
L (kN)	90	80	70	65	55	50	45
W (kg/m)	44.6	44.6	44.6	44.6	44.6	44.6	44.6
H (mm)	213	213	213	213	213	213	213
(L) Load SW	'L (W) Weigh	nt (H) Height					

#### MD130 MEDIUM DUTY

Must have solid, fully jointed blockwork infill to inner leaf



Length	750-1800	1950-3000	3150-3900
L (kN)	35	35	25
W (kg/m)	10.3	14.3	14.3
H (mm)	154	156	156

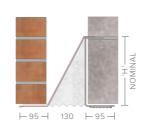
(L) Load SWL (W) Weight (H) Height

EXTRA HEAVY DUTY

Must have solid, fully jointed blockwork

HDX130

infill to inner leaf.



Length	750-2100	2250-3300	3450-4200	4350-4800	4950-5100
L (kN)	100	80	70	60	45
W (kg/m)	24	24	24	24	24
H (mm)	236	236	236	236	236

(L) Load SWL (W) Weight (H) Height

#### **XHD130** EXTREME HEAVY DUTY 230x90x32PFC

(L) Load SWL (W) Weight (H) Height

Should be laterally restrained and propped during installation.



Length	750-4200	4350-4800	4950-5400	5550-6600
L (kN)	120	100	90	65
W (kg/m)	60.4	60.4	60.4	60.4
H (mm)	240	240	240	240

#### CB130/130

L (kN)

W (kg/m)

H (mm)

L (kN)

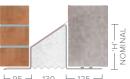
STANDARD DUTY

Not suitable for point loads or concrete floors

23

11.5

151



			Ž
⊢95 ⊣	130	l—125 —	

30

14 4

174

750-1500 1650-2100 2250-2550 2700-3000 3150-3900

25

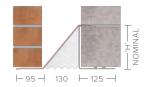
11.8

158

Must have solid, fully jointed blockwork infill to inner leaf.

MD130/130

MEDIUM DUTY



ı	Length	750-3000	3150-3900
	L (kN)	35	25
	W (kg/m)	15.1	15.1
	H (mm)	156	156
	(I) Load SWL (M	/) Weight (H) Height	

70

(L) Load SWL (W) Weight (H) Height

ULTRA HEAVY DUTY

propped during installation.

90

46

(L) Load SWL (W) Weight (H) Height

Should be laterally restrained and

80

46

213

70

46

213

65

46

213

55

46

213

50

46

213

45

46

SX130/130

203x133x30UB

L (kN)

W (kg/m)

H (mm) 213

W (kg/m) 17.8 17.8 H (mm) 231 231

30

11.5

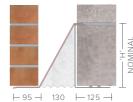
151

(L) Load SWL (W) Weight (H) Height

HD130/130 HEAVY DUTY

Must have solid, fully jointed blockwork infill to inner leaf.

60

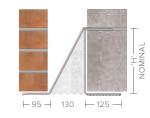


H. H.	HDX130/130 EXTRA HEAVY DUTY
) o	Must have solid, fully joint infill to inner leaf.

23 14.4

174

have solid, fully jointed blockwork to inner leaf.

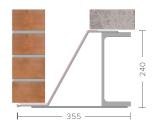


2850- 3000	3150- 3600	3750- 3900	4050- 4500	4650- 4800	4950- 5100	Length	750-2100	2250-3300	3450-4200	4350-4800	4950-5100
55	50	45	40	35	25	L (kN)	100	80	70	60	45
17.8	17.8	17.8	17.8	17.8	17.8	W (kg/m)	34.8	34.8	34.8	34.8	34.8
231	231	231	231	231	231	H (mm)	237	237	237	237	237

(L) Load SWL (W) Weight (H) Height

# XHD130/130 EXTREME HEAVY DUTY

230x90x32PFC Should be laterally restrained and propped during installation.



Length	750-4200	4350-4800	4950-5400	5550-6600
L (kN)	120	100	90	65
W (kg/m)	61.4	61.4	61.4	61.4
H (mm)	240	240	240	240
(L) Load SWL	(W) Weight (H) Heig	ıht		

## CAN'T FIND WHAT YOU'RE LOOKING FOR? For further information or to ask us a specific question please contact our technical team 0191 411 2564

# lintel.technical@birtleygroup.co.uk

#### CB125/130/100 STANDARD DUTY Not suitable for point loads or concrete floors.



Length	750-1500	1650-2400	2550-3000	3150-3900
L (kN)	30	25	30	23
W (kg/m)	11.5	11.5	14.6	14.6
H (mm)	153	153	182	182

(L) Load SWL (W) Weight (H) Height

#### HD125/130/100 **HEAVY DUTY**

Must have solid, fully jointed blockwork infill to inner leaf.



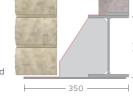
Length	750- 1800	1950- 2700	2850- 3000	3150- 3600	3750- 3900	4050- 4500	4650- 4800	4950- 5100
L (kN)	70	60	55	50	45	40	35	25
W (kg/m)	17.7	17.7	17.7	17.7	17.7	17.7	17.7	17.7
H (mm)	231	231	231	231	231	231	231	231

L (kN)	70	60	55	50	45	40	35	25
W (kg/m)	17.7	17.7	17.7	17.7	17.7	17.7	17.7	17.7
H (mm)	231	231	231	231	231	231	231	231
(L) Load SWL (W) Weight (H) Height								
							_	

SX125/130/100 ULTRA HEAVY DUTY

(L) Load SWL (W) Weight (H) Height

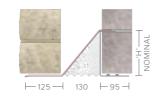
203x133x30UB Should be laterally restrained and propped during installation.



Length	750- 4200	4350- 4800	4950- 5400	5550- 5700	5850- 6000	6150- 6300	6450- 6600
L (kN)	90	80	70	65	55	50	45
W (kg/m)	46	46	46	46	46	46	46
H (mm)	213	213	213	213	213	213	213

#### MD125/130/100 MEDIUM DUTY

Must have solid, fully jointed blockwork infill to inner leaf



Length	750-3000	3150-3900
L (kN)	35	25
W (kg/m)	15	15
H (mm)	155	155

(L) Load SWL (W) Weight (H) Height

HDX125/130/100

infill to inner leaf.

EXTRA HEAVY DUTY

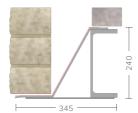


Length	750-2100	2250-3300	3450-4200	4350-4800	4950-5100
L (kN)	100	80	70	60	45
W (kg/m)	31.9	31.9	31.9	31.9	31.9
H (mm)	237	237	237	237	237

(L) Load SWL (W) Weight (H) Height

#### XHD125/130/100 EXTREME HEAVY DUTY

230x90x32PFC Should be laterally restrained and propped during installation.



Length	750-4200	4350-4800	4950-5400	5550-6600
L (kN)	120	100	90	65
W (kg/m)	61.4	61.4	61.4	61.4
H (mm)	240	240	240	240
(I) Load SWI	(W) Weight (H) Heig	tht.		



**150MM CAVITY WALLS** 

BIRTLEY LINTELS

## **CAN'T FIND WHAT YOU'RE** LOOKING FOR? For further information or to ask us a specific question please contact our technical team 0191 411 2564

lintel.technical@birtleygroup.co.uk

#### **CB150** STANDARD DUTY Not suitable for point loads or concrete

floors

750-1500 1650-1950

20

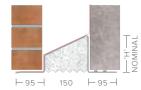
10.1

117

20

10.4

124



2250-2700 2850-3

30

14.4

177

25

11.5

153

300	Length	750-1800	19
	L (kN)	35	

Must have solid, fully jointed blockwork

MD150

MEDIUM DUTY

infill to inner leaf.

Length	750-1800	1950-3000	3150-3900
L (kN)	35	35	25
W (kg/m)	10.4	14.3	14.3
H (mm)	154	156	156

(L) Load SWL (W) Weight (H) Height

#### HD150 HEAVY DUTY

20

8.3

112

(L) Load SWL (W) Weight (H) Height

L (kN)

W (kg/m)

H (mm)

SX150

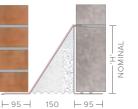
203x133x30UB

during installation.

ULTRA HEAVY DUTY

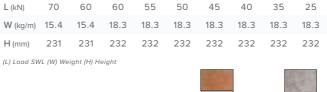
(L) Load SWL (W) Weight (H) Height

Must have solid, fully jointed blockwork infill to inner leaf.



3750- 4050- 4650- 4950-	Lor
├95┤ 150 ├95┤	

Length	750- 1800	1950- 2400	2550- 2700	2850- 3000	3150- 3600	3750- 3900	4050- 4500	4650- 4800	4950- 5100
L (kN)	70	60	60	55	50	45	40	35	25
W (kg/m)	15.4	15.4	18.3	18.3	18.3	18.3	18.3	18.3	18.3
H (mm)	231	231	232	232	232	232	232	232	232

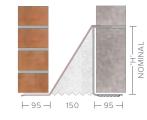




					1	340	'
Length	750- 4200	4350- 4800	4950- 5400	5550- 5700	5850- 6000	6150- 6300	6450- 6600
L (kN)	90	80	70	65	55	50	45
W (kg/m)	44.6	44.6	44.6	44.6	44.6	44.6	44.6
H (mm)	213	213	213	213	213	213	213

#### HDX150 EXTRA HEAVY DUTY

Must have solid, fully jointed blockwork nfill to inner leaf.



**⊢**95**⊣** 150 **⊢**95**⊣** 

Length	750-2100	2250-3300	3450-4200	4350-4800	4950-5100
L (kN)	100	80	70	60	45
W (kg/m)	24	24	24	24	24
H (mm)	236	236	236	236	236

(L) Load SWL (W) Weight (H) Height



XHD150 EXTREME HEAVY DUTY		
230x90x32PFC Should be laterally restrained and propped during installation.	335 —	<u> </u>

Length	750-4200	4350-4800	4950-5400	5550-6600
L (kN)	120	100	90	65
W (kg/m)	61.5	61.5	61.5	61.5
H (mm)	240	240	240	240
(L) Load SWL	(W) Weight (H) Hei	aht		

## **WIDE INNER** Cavity **150-165mm** Outer Leaf 100mm Inner Leaf 125-140mm Lintel Shown: XHD150/130

## CAN'T FIND WHAT YOU'RE **LOOKING FOR?** For further information or to ask us a specific question please contact our technical team 0191 411 2564 lintel.technical@birtleygroup.co.uk

#### CB150/130 STANDARD DUTY

Not suitable for point loads or concrete floors



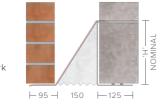
		~~~		
H 95	5 —	150	l—125 −	\dashv

Length	750-2100	2250-2550	2700-3000	3150-3900
L (kN)	28	25	30	22
W (kg/m)	11.5	11.8	14.4	14.4
H (mm)	139	147	163	163

(L) Load SWL (W) Weight (H) Height

HD150/130 HEAVY DUTY

Must have solid, fully jointed blockwork infill to inner leaf.



Length	750- 1800	1950- 2700	2850- 3000	3150- 3600	3750- 3900	4050- 4500	4650- 4800	4950- 5100
L (kN)	70	60	55	50	45	40	35	25
W (kg/m)	17.9	17.9	17.9	17.9	17.9	17.9	17.9	17.9
H (mm)	231	231	231	231	231	231	231	231

(L) Load SWL (W) Weight (H) Height

ULTRA HEAVY DUTY

(L) Load SWL (W) Weight (H) Height

203x133x30UB



Length	750- 4200	4350- 4800	4950- 5400	5550- 5700	5850- 6000	6150- 6300	6450- 6600
L (kN)	90	80	70	65	55	50	45
W (kg/m)	46	46	46	46	46	46	46
H (mm)	213	213	213	213	213	213	213

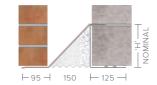
MD150/130 MEDIUM DUTY

HDX150/130

infill to inner leaf.

EXTRA HEAVY DUTY

Must have solid, fully jointed blockwork infill to inner leaf



Length	750-3000	3150-3900
L (kN)	35	25
W (kg/m)	15.8	15.8
H (mm)	156	156





Length	750-2100	2250-3300	3450-4200	4350-4800	4950-5100
L (kN)	100	80	70	60	45
W (kg/m)	34.8	34.8	34.8	34.8	34.8
H (mm)	237	237	237	237	237

(L) Load SWL (W) Weight (H) Height

EXTREME HEAVY DUTY 230x90x32PFC



Length	750-4200	4350-4800	4950-5400	5550-6600
L (kN)	120	100	90	65
W (kg/m)	61.4	61.4	61.4	61.4
H (mm)	240	240	240	240
(I) Load SWI	(W) Weight (H) Heir	tht.		

WIDE OUTER Cavity **150-165mm** Outer Leaf **125-140mm** Inner Leaf 100mm Lintel Shown: XHD125/150/100

CAN'T FIND WHAT YOU'RE LOOKING FOR?

For further information or to ask us a specific question please contact our technical team

0191 411 2564

lintel.technical@birtleygroup.co.uk

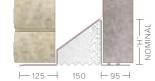
CB125/150/100 STANDARD DUTY

Not suitable for point loads or concrete floors

750-1500

30

11.8 154



3150-3900

23

14.6

175

2550-3000

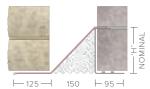
30

14.6

175

MEDIUM	DUI	Υ		
Must have	solid,	fully	jointed	block
infill to inn	er lea	f.		

MD125/150/100



Length	750-3000	3150-3900
L (kN)	35	25
W (kg/m)	15.3	15.3
H (mm)	155	155

(L) Load SWL (W) Weight (H) Height

HDX125/150/100

HD125/150/100

(L) Load SWL (W) Weight (H) Height

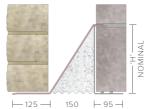
HEAVY DUTY

L (kN)

W (kg/m)

H (mm)

Must have solid, fully jointed blockwork infill to inner leaf.



Ţ.	EXTRA HEAVY
Ž	Must have solid, infill to inner leaf
95 —	

EXTRA HEAVY DUTY
Must have solid, fully jointed blockwork
infill to innor loof

<u></u> 125 ─ 150

Length	750- 1800	1950- 2700	2850- 3000		3750- 3900	4050- 4500	4650- 4800	4950- 5100
L (kN)	70	60	55	50	45	40	35	25
W (kg/m)	18	18	18	18	18	18	18	18
H (mm)	231	231	231	231	231	231	231	231

1650-2400

25

11.8

154

750-2100 2250-3300 3450-4200 4350-4800 4950-5100 L (kN) 100 80 70 60 45 31.9 31.9 31.9 W (kg/m) 31.9 31.9 237 237 237 237 237 H (mm) (L) Load SWL (W) Weight (H) Height

SX125/150/100 ULTRA HEAVY DUTY

(L) Load SWL (W) Weight (H) Height

203x133x30UB

Should be laterally restrained and propped during installation.



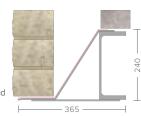
		218	
	- 370 —		
5850- 6000	6150- 6300	6450- 6600	

Length	750- 4200	4350- 4800	4950- 5400	5550- 5700	5850- 6000	6150- 6300	6450- 6600
L (kN)	90	80	70	65	55	50	45
W (kg/m)	46	46	46	46	46	46	46
H (mm)	213	213	213	213	213	213	213
(I) Load SW	(I.) Load SWL (W) Weight (H) Height						

XHD125/150/100 EXTREME HEAVY DUTY

230x90x32PFC

Should be laterally restrained and propped during installation.



Length	750-4200	4350-4800	4950-5400	5550-6600	
L (kN)	120	100	90	65	
W (kg/m)	61.4	61.4	61.4	61.4	
H (mm)	240	240	240	240	
(L) Load SWL (W) Weight (H) Height					

1050-1350

4

2.9

87

750-3900

17

14.7

213

25

8.6

229

30

14.5

233

STANDARD DUTY

Inner and outer leaves must be suitably



Length	750-1500	1650-2100	2250-3000
L (kN)	9	12	20
W (kg/m)	5.8	8.2	11.4
H (mm)	87	92	157

750-2550 2700-3600 3750-3900 4050-4500 4650-5100

50

21.2

295

45

21.2

295

2550-3900

50

16.5

229

(L) Load SWL (W) Weight (H) Height

SBL200HD

L (kN)

W (kg/m)

H (mm)

DC200

L (kN)

W (kg/m)

H (mm)

HEAVY DUTY

Inner and outer leaves must be suitably

45

17.2

222

2250-2400

50

14.2

228

55

17.2

222

750-2100

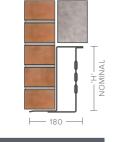
60

14.2

228

(L) Load SWL (W) Weight (H) Height

(L) Load SWL (W) Weight (H) Height



40

21.2

295

Length	750-2700	2850-3000	3150-3600	3750-4500	4650-5100
L (kN)	20	25	40	35	28
W (kg/m)	9.8	16.5	16.5	16.5	16.5
H (mm)	140	222	222	222	222

(L) Load SWL (W) Weight (H) Height

SBL200XHD

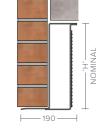
SBL200

MEDIUM DUTY

EXTRA HEAVY DUTY

Inner and outer leaves must be suitably

Inner and outer leaves must be suitably



NO N	HEAVY DUTY
	Inner and outer leaves must be suitably tied.
-190	

Length	750-3600	
L (kN)	65	
W (kg/m)	21.2	
H (mm)	295	

DC200HDX

EXTRA HEAVY DUTY

(L) Load SWL (W) Weight (H) Height

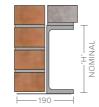
(L) Load SWL (W) Weight (H) Height

Inner and outer leaves must be suitably



7	SW200
ΪŽ	EXTREME HEAVY DUTY
l o	Inner and outer leaves must be

Inner and outer leaves must be suitably tied.



4050-5100

30

16.5

229

Length	750-2100	2250-3900	4050-4800	4950-5100
L (kN)	100	60	50	30
W (kg/m)	29	29	29	29
H (mm)	233	233	233	233

Length	750-4200	4350-4800	4950-5400	5550-6600	
L (kN)	120	100	90	65	
W (kg/m)	41.3	41.3	41.3	41.3	
H (mm)	236	236	236	236	
L) Load SWL (W) Weight (H) Height					

EXTERNAL WALLS 100mm Fair faced Masonry Lintel Shown: EV100 2250-3000mm

BIRTLEY LINTELS

EXTERNAL WALLS

LA STANDARD DUTY

Lintels above 1500mm must be propped.



LAHDX EXTRA HEAVY DUTY

(L) Load SWL (W) Weight (H) Height

LIGHT DUTY

L (kN)

W (kg/m)

H (mm)

L (kN)

W (kg/m)

H (mm)

Lintels above 1500mm must be propped.

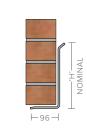
Lintels above 1500mm must be propped.

For light duty applications e.g. meter

750-900

2

2.3 52



5

4.1

92

Length	750-1500	1650-1800	1950-2400	2550-3000	3150-3900
L (kN)	6	6	10	13	8
W (kg/m)	4.4	5.1	6.1	7.3	7.3
H (mm)	89	118	157	214	214

LAXHD

EXTREME HEAVY DUTY

(L) Load SWL (W) Weight (H) Height

Lintels above 1500mm must be propped.



EV100	
STANDARD	DΙ

ength 750-1500

15

4.9

151

(L) Load SWL (W) Weight (H) Height

L (kN)

W (kg/m)

EV100XHD

(L) Load SWL (W) Weight (H) Height

Lintels above 3000mm must be propped.

20

6.7



15

14.5

233

Length	750-3900
L (kN)	34
W (kg/m)	18
H (mm)	283

EV100HDX

(L) Load SWL (W) Weight (H) Height

L (kN) W (kg/m)

H (mm)

(L) Load SWL (W) Weight (H) Height

EXTRA HEAVY DUTY Lintels above 3000mm must be propped.

> 750-3600 40

> > 18 235



EXTREME HEAVY DUTY

Lintels above 3000mm must be propped.

-	312
	m
<u></u> 101−	+

22

14.5

233

3750-4500	Length	750-4500
27	L (kN)	50
18	W (kg/m)	21.7
235	H (mm)	312
	(L) Load SWL (W) Weight (H) Height	

Speak to our technical team 0845 121 4542

> 2850-3600 65

> > 20.6

290

INTERNAL WALLS 100mm Internal block walls (plastered) Lintel Shown: SB100 1650-2700mm







L (kN)

W (kg/m)

SB140HD

L (kN)

HEAVY DUTY

H (mm)

25

7.9

137

(L) Load SWL (W) Weight (H) Height

25

9.7

138

40

12.1

215

25

12.1

215

45

17.2

215

45

17.2

215

45

20.6

35

17.2

215

40

20.6

290



28

17.2

215

— 140 ──

35

20.6

290

Length	750-1500	1650- 1800	1950- 2700	2850- 3600	3750- 4500	4650- 4800	4950- 5100
L (kN)	15	20	20	25	30	28	24
W (kg/m)	4.9	6.7	8.3	10.8	13	13	13
H (mm)	76	142	144	215	215	215	215

(L) Load SWL (W) Weight (H) Height

SB100HD

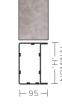
SB100

STANDARD DUTY

Insulated version available

HEAVY DUTY

Insulated version available.



Will P	
	T-N-N-N-N-N-N-N-N-N-N-N-N-N-N-N-N-N-N-N
	NON T M
⊢95 	_

74533	

H H NON	Insulated version available.
⊢95⊣	

Length	750-1500	1650- 2700	2850- 3600	3750- 4500	4650- 4800	4950- 5100
L (kN)	25	40	45	40	35	30
W (kg/m)	6.7	10.8	15.1	18.5	18.5	18.5
H (mm)	142	215	215	290	290	290

SB100HDX

L (kN) W (kg/m)

H (mm)

EXTRA HEAVY DUTY

Insulated version available.

(L) Load SWL (W) Weight (H) Height

750-1500

60

11.7

140

(L) Load SWL (W) Weight (H) Height



abla	Ţ	
	Ĭ	Ė
_	7	
⊢95	i →	

	E.	
7		
Ĭ		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
⊢ 9	 5⊢	_

	E	
∫ 9	15 -	I

\Box	= -
	3
<u></u> ⊢95-	\ -

1650-2700

60

15.1

215

The s	
"H." NOMINAL	SB140HDX EXTRA HEAN Insulated version
\	

JUITUILUA
EXTRA HEAVY DUTY
Insulated version available.

35

9.7

138

(L) Load SWL (W) Weight (H) Height

Length	750-1500	1650-2700
L (kN)	60	60
W (kg/m)	13.6	17.2
H (mm)	142	215
(L) Load SWL (W)	Weight (H) Height	

SB100XHD

INT100

LIGHT DUTY

EXTREME HEAVY DUTY

Insulated version available Loads based on 200mm bearing.

Suitable for non-loadbearing walls.



SB140XHD

L (kN)

W (kg/m)

H (mm)

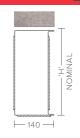
EXTREME HEAVY DUTY

Insulated version available. Loads based on 200mm bearing.

750-2700

80 20.6

290



Length	750-2700	2850-3600
L (kN)	80	65
W (kg/m)	18.5	18.5
H (mm)	290	290

Length	750-2700	2850-3600
L (kN)	80	65
W (kg/m)	18.5	18.5
H (mm)	290	290
(L) Load SWL (W) I	Weight (H) Height	

INT100HD

MEDIUM DUTY

Suitable for non-loadbearing walls.

(L) Load SWL (W) Weight (H) Height



Length	900-1200	
L (kN)	5	
W (kg/m)	2.1	
H (mm)	25	
(L) Load SWL (W) Weight (H) Height		

Length
 L (kN)
W (kg/m)
H (mm)

Length	750-1200	1350-2100
L (kN)	10	5
W (kg/m)	3.2	3.2
H (mm)	47	47

(L) Load SWL (W) Weight (H) Height

EAVES No outer leaf above Inner leaf 100mm Lintel Shown: CBEV90

CBEV50

50-85MM CAVITY

Must be propped during installation to achieve loads. Requires fully bonded masonry and a continuous wall plate.



Length	750-1200	1350-1500	1650-1800	1950-2100	2250-2700
L (kN)	15	15	20	20	26
W (kg/m)	5.5	6.8	7.1	7.3	10.9
H (mm)	124	124	134	139	194

(L) Load SWL (W) Weight (H) Height

CBEV90

90-125MM CAVITY

Must be propped during installation to achieve loads. Requires fully bonded masonry and a continuous wall plate.



Length	750-2100	2250-2700	2850-3000	3150-3900
L (kN)	20	20	18	18
W (kg/m)	8.3	12	11.5	14
H (mm)	162	174	190	206
(L) Load SWL	(W) Weight (H) Hei	ght		

CBEV150 130-175MM CAVITY

Must be propped during installation to achieve loads. Requires fully bonded masonry and a continuous wall plate.



 150 −

Length	750- 1050	1200- 1350	1500- 1650	1800- 2100	2250- 2400	2550	2700- 3000	3150- 3900
L (kN)	15	15	15	19	19	19	19	19
W (kg/m)	5.8	5.9	7.3	8.3	10.1	10.9	11.8	14.4
H (mm)	97	102	102	132	141	157	181	197
(L) Load SW	VL (W) Wei	ght (H) Heig	nht					

BIRTLEY LINTELS **OPTIONS**

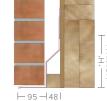
Can't find what you're looking for? Speak to our technical team 0845 121 4542



CAN'T FIND WHAT YOU'RE LOOKING FOR? For further information or to ask us a specific question please contact our technical team 0191 411 2564 lintel.technical@birtleygroup.co.uk

TF50 STANDARD DUTY

Pinch batten must be used. Other cavity sizes available.



Z Z	HEAVY	D
Σ O Z	Other ca	vit

L (kN)

ength 750-1350

12

6.7

108

(L) Load SWL (W) Weight (H) Height

12

7.3

128

TF50HD HEAVY DUTY	
Other cavity sizes available.	F 95 → 50 l

15

8.7

178

15

11.3

178

15

13.5

179

10

13.5

179

Length	750-1350	1500-1650	1800-2250	2400-3000	3150-3900
L (kN)	8	8	10	10	10
W (kg/m)	3.8	4.1	5	5.9	6.8
H (mm)	108	128	178	178	179

(L) Load SWL (W) Weight (H) Height

TF50HDX EXTRA HEAVY DUTY

Other cavity sizes available.



Length	750-2100	2250-3000	3150-3900	4050-4800
L (kN)	30	25	25	15
W (kg/m)	14.1	14.1	16.2	16.2
H (mm)	222	222	257	257
(L) Load SWL (W) Weight (H) Height				



TF CLIP

Restraining clips (supplied) should be fixed to timber frame using 3 No 3.3mm Dia x 50 long galvanised nails. Clip should overlap lintel by 12mm as indicated by line on clip.

225 Max	600 Max	600 Max	225 Max
	Timber	Steel/Timber	59-30
	Spreader	Prop	un un

Lintel Options

Sometimes a standard lintel just doesn't suit the architectural detailing of a building's design so a range of bespoke options are available on request.

RFF

The front flange of a lintel can be reduced in length. This is most useful when using a chamfered window head or narrow brick, when a standard flange would protrude.

To specify, add 'RFF' to the end of the lintel reference, followed by the projection of the flange e.g. CB50 RFF50.

To minimise the mortar bed thickness at the end bearings, e.g. when using stone heads and surrounds, the weather drip on the front flange of the lintel can be omitted.

To specify, add 'ND' to the end of the lintel reference e.g. CB50

MF

A mesh can be welded to the underside of the front flange as a key to allow a rendered soffit. As the lintel is galvanized after the mesh is attached, it doesn't compromise the integrity of the lintel.

To specify, add 'MF' to the end of the lintel reference e.g. CB50 MF

NM

Where the inner leaf of a cavity wall is fair-faced and the inner flange of the lintel is not plastered, the plaster key on this flange can be omitted.

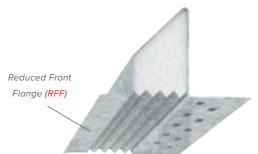
To specify, add 'NM' to the end of the lintel reference e.g. CB50 NM.

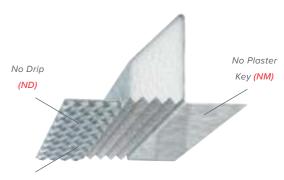
CP

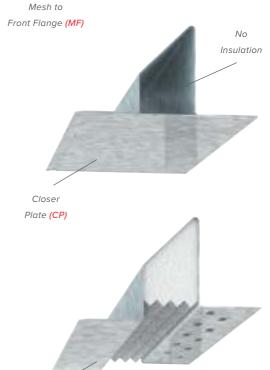
Where the underside of the lintel is completely exposed, e.g. porches, driveways, etc., a closer plate can be welded prior to galvanizing to provide a neat, aesthetically pleasing finish to the soffit of the lintel.

To specify, add 'CP' to the end of the lintel reference e.g. CB50 CP.

Inner and outer leaf flanges can be staggered to allow for uneven coursing. Please contact our Technical Department for further information.







Flange (ST)

TF INSTALLATION

Lintels above 1200 long should be propped until lintel is fully loaded and brickwork has matured. Use horizontal timber spreader to avoid distorting lintel. Use single central prop for openings up to 2100.

For larger openings use multiple props (max spacing 1200).



Speak to our technical team
0845 121 4542

BIRTLEY LINTELS BESPOKE DESIGNS

Can't find what you're looking for? Speak to our technical team 0845 121 4542

Using the same manufacturing process as our standard lintel range, our bespoke lintels are hot-dip galvanized after manufacture to ensure total protection against corrosion.

Bespoke Designs

Our in-house team of engineers are happy to consider any project no matter how complex the lintels may seem, however the following shapes are most common.

To enquire about a purpose made lintel, please contact our technical department, or use the enquiry submission form at birtleylintels.co.uk



Apex Arch Lintel

Available in single or multi-leaf versions. Information required: Wall construction, Clear Span, Arch rise.



Gothic Arch Lintel

Available in single or multi-leaf versions.

Information required:

Wall construction, Clear Span, Arch rise, Radius.



Semi-Circular Arch Lintel

Available in single or multi-leaf versions. Information required: Wall construction, Clear Span/diameter.



Three Centred Arch Lintel

Available in single or multi-leaf versions.

Information required:

Wall construction, Clear Span, Arch rise, Mid-Radius, End-Radius.



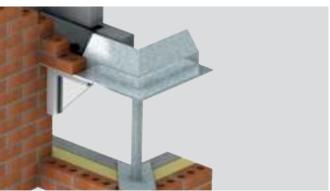


Segmental Arch Lintel

Available in single or multi-leaf versions.

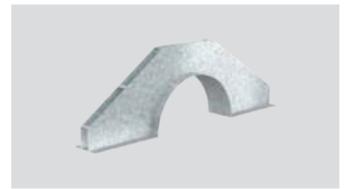
Information required:

Wall construction, Clear Span, Arch rise, Radius.



Mitred Lintel

We offer a bespoke design service for mitred and bay lintels to suit any angle, load or application. Mitred lintels can be bolted or welded together, and are customisable to each customer's needs. A full set of architectural drawings must be submitted to our Technical Department with each enquiry.



Venetian Arch Lintel

Available in single or multi-leaf versions. Information required: Wall construction, Clear Span, Arch diameter (span)



Curved-on-Plan Lintel

Radius lintels are used for openings within a curved wall. They usually require an increased end bearing and careful design consideration

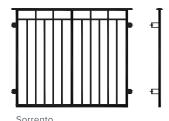
A full set of architectural drawings must be submitted to our Technical Department with each enquiry.

BIRTLEY LINTELS ACCESSORIES

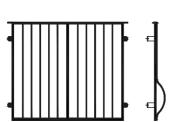
Can't find what you're looking for? Speak to our technical team 0191 411 2564

Outstanding Style, Safety & Economy

The versatile Birtley range of 'Juliet' Balconies offers eight attractive and practical styles to choose from plus further 'custom-design' options. Their sturdy construction delivers uncompromised safety and all are hot-dip galvanized for maximum durability. Installation is quick and simple offering you a truly economical and versatile solution that can be easily 'built-in' to your design schemes.



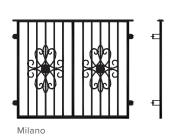


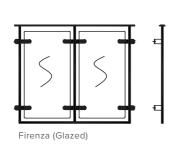












Features

- Hot-dip galvanized for complete durability
- Optional powder coating
- Available in 3 sizes, (2, 3 & 4 panels)
- Choice of 8 infill panels
- Dimensions meet Building Regulations and NHBC requirements
- Frames and infill panels are stocked at Birtley for fast turnaround and allow for modular construction
- Supplied with protective covering to be removed after installation
- Special designs also available
- Balconies can be face fixed, using expanding bolts or chemical anchors.

 Alternate fixing methods available for render or tile-hung finishes.

Approximate Weights

- 2 panels: 34kg
- 3 panels: 50kg
- 4 panels: 67kg

In order to improve the appearance of any window opening, we offer a range of PVC ancillaries which can be used with any standard Birtley lintel.

Archformer

Supports arched soldier course over standard door and window openings. Can be used with all standard external wall lintels.

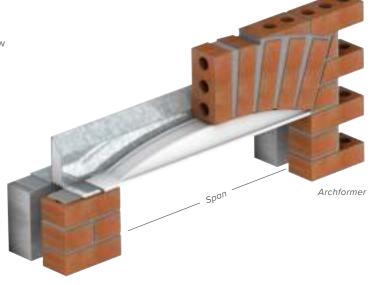
opc	iiiigs. Caii	be asea with an standard	CALCITION WON IIII
	Span	Opening Width	Rise
	475	450-500	75
	575	550-600	75
	625	600-650	75
	675	650-700	75
	775	750-800	75
	925	900-950	75
	1025	1000-1050	75
	1075	1050-1100	75
	1125	1100-1150	75
	1225	1200-1250	75
	1375	1350-1400	75
	1525	1500-1550	75
	1575	1550-1600	75
	1675	1650-1700	75
	1775	1750-1800	75
	1925	1900-1950	150
	2025	2000-2050	150
	2125	2100-2150	150
	2225	2200-2250	150
	2375	2350-2400	150
	2425	2400-2450	150
	2725	2700-2750	150
	2975	2950-3000	150
	3325	3300-3350	150

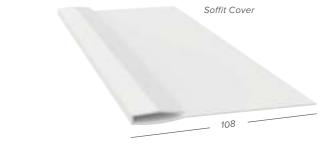
Soffit Cover

Manufactured from UPVC, the soffit cover fits over the front flange of standard lintels to provide an aesthetically pleasing finish to the exposed soffit of the lintel.

Available in white only. Sold in packs of 20no.

Lengths Available	
900	
1200	
1500	
1800	
2100	
2400	
2700	
4500	







BIRTLEY LINTELS MASONRY SUPPORT

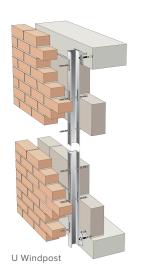
Can't find what you're looking for?

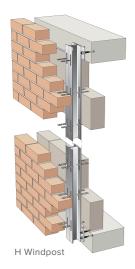
Speak to our technical team

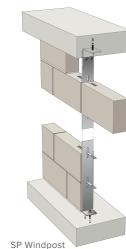
opeak to our technical tea 0191 411 2564

BAT Windpost Systems

BAT Windposts are designed to offer an alternative, cost effective method of providing the additional stiffness that a masonry wall requires as specified by the Structural Engineer.







L Windpost SP Windpost

Windpost Wall Ties

 $\label{eq:all-ball} \mbox{All BAT Windposts are supplied with the correct number of wall} \\ \mbox{ties and fixings. All wall ties comply with} \\$

BS EN 845-1 Specification for ancillary components for masonry - Part 1.1.

Windpost Types

Four types of BAT Windposts are manufactured in a range of section sizes and steel thicknesses to withstand applied wind loadings. Base and top fixing configurations can be specified to allow for varying methods of construction and loading requirements.

U Section

U Section Windposts fit within the wall cavity and normally span between floor structures.

H Section

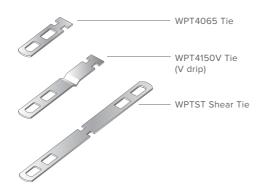
H Section Windposts serve the same purpose whilst allowing for heavy duty applications. Both U and H windposts leave the inner leaf of the cavity wall undisturbed.

L Section

L Section Windposts are designed to minimise intrusion into the cavity. One leg of the post is built into the inner leaf blockwork and tied with wall ties to both leaves to minimise any possible movement of the structure.

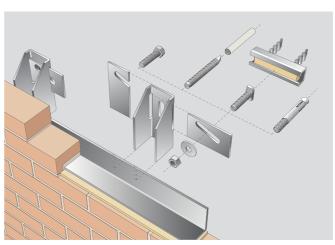
Spine Posts

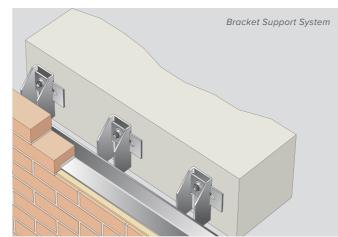
Spine Posts are generally used for internal fair-faced walls. The post is a flat plate that can be built between blockwork panels and does not protrude beyond either finished face. Posts are usually 20mm narrower than the wall width with any additional load requirements provided for by an increase in the thickness of the post. Blockwork is tied through the post, the design allowing for the inclusion of debonded movement ties if required.

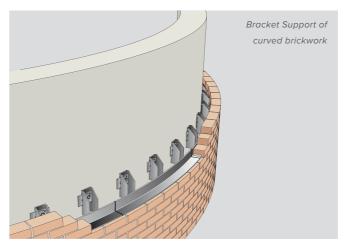


BAT Bracket Support Systems

Masonry support systems provide the method of controlling the uninterrupted height of masonry panels and accommodating differential vertical movement between masonry cladding and framed structures.





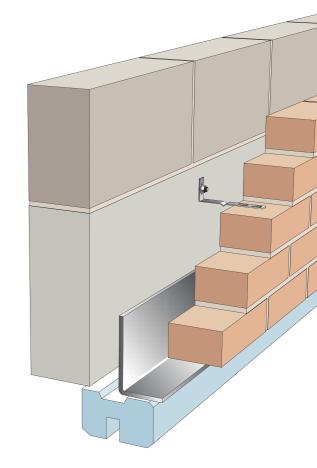


BAT Masonry Support

BAT Masonry Support is a range of bespoke systems designed to carry masonry cladding fixed to steel or concrete structures.

- BAT Bracket and BAT Angle Support Systems can be tailored to meet customer's design and engineering considerations.
- The BAT Angle Support Systems can carry up to 9m of brickwork and accommodate various cavity widths.
- Individual bracket supports, suspended masonry, top hung brackets and curved angles can be specified.
- The BAT Stone Support System complies with BS 8298 and is designed to suit natural stone cladding in a range of sizes and thickness.

Please contact us for further information.



REGULATIONS HEALTH & SAFETY

Can't find what you're looking for?

Speak to our technical team **0191 411 2564**

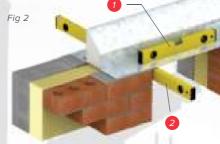
General Installation Guidance

- Before attempting to install any lintel, please ensure that it is of the correct type, length, and is free from defects or damage.
 Do not attempt to cut or modify any lintels without prior approval and/or guidance from our Technical Department.
- Steel lintels should be installed with a minimum 150mm end bearing at each end. There are exceptions where 100mm is sufficient, though this should be confirmed by our Technical Department or a qualified structural engineer. Extended bearings may also be necessary for purpose made lintels, though this is clearly indicated during the design process.

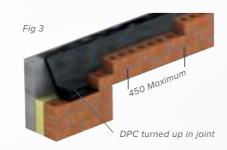


- Lintel bearings should be constructed from full, uncut masonry units, of sufficient strength to support the imposed loads.
 Concrete padstones may be required where the end reactions are high and low strength masonry units are used.
- Lintels should always be fully bedded on bricklaying mortar, which should be allowed sufficient time to cure before adding load to the lintel. Propping may be used to facilitate a faster construction process or higher rate of lift. Propping, unless otherwise specified, should be carried out at the discretion of the contractor, and with reference to the recommendations of BRE's good building guide issue 1, 10 & 15. Props should be installed after the initial masonry load has been applied and left in situ until all masonry/roof loads are in place.

- Inner and outer leaves (where applicable) should be raised equally to prevent eccentric loading during construction.
 Masonry should be laid on a consistent mortar bed with perpend joints fully filled.
 Masonry should be allowed to cure before any roof or floor loads are applied.
- Propping is mandatory for some external wall and timber frame lintels – Details can be found on the appropriate product pages.
- Once laid, the lintel should be levelled along its length (1) and width (2) using a spirit level or other suitable levelling device.



- Make sure that cavity width limits are not exceeded and that masonry does not overhang lintel flanges by more than 25mm (NHBC). Masonry overhang can be increased in certain circumstances. Please contact our Technical Department for further guidance.
- Lintels intended for external walls must project beyond the window head to prevent water ingress. Window frames should be sealed to the underside of the lintel using a suitable frame sealant when appropriate.



All External & Cavity Walls

A cavity tray must be used over all lintels.
 Where a DPC is used, it must be turned up into a perpend joint or be used with proprietary stop ends. Weep vents must be used at a maximum 450mm interval, with a minimum of two per opening. See fig 3.

CB / Eaves

 Point loads and floor joists should not bear directly onto the lintel. A full course of bonded blockwork is required between structural members and the lintel flange.
 Where joists are at the same level as the flange, a proprietary joist hanger can be used to transfer the load to a course above. Eaves lintels require a continuous wall plate bedded onto fully bonded/cured masonry, and propping to prevent rotation.

Open Back / Heavy Duty

- Where a lintel is open-backed e.g. HD/ HDX, it must be fully filled with bonded masonry, ensuring that it is built tightly against the vertical face of the lintel.
 All masonry must be fully cured before imposing concrete floor loads.
- Precast concrete floor units must be laid on a full bed of mortar, and should be placed carefully to avoid shock loading.

Health & Safety

A practical, common sense approach should be adopted by personnel handling lintels and steel products. A maximum of 25kg should be carried by a single person.

If possible, mechanical lifting aids should be used in place of manual handling. All lintels should be considered heavy with the possibility of sharp edges. A practical risk assessment should be carried out before attempting to lift, push, pull or drag the product. Personal Protective Equipment (PPE) must be worn and should, as a minimum, include gloves, safety boots and hard hat.

Lintel and steel products should be installed by appropriately skilled and qualified tradesman following the installation instructions as detailed in this technical guide.

COSHH

In their finished state, lintels and steel products in general do not present a health hazard by inhalation, ingestion or contact. They are therefore considered non-hazardous under normal conditions of use, as determined by COSHH regulations 2002.

We do not recommended modification of these products once manufactured, but under certain circumstances minor modifications may be allowed. This may involve processes such as burning, welding, cutting or grinding which can result in vaporizing of the zinc metal and/or generation of airborne particles which may present hazards. These operations should be performed in well-ventilated conditions or with local exhaust ventilation. Exposure limits are as recommended by the UK Health & Safety executive and users should refer to guidance note EH40:2005 for the information on these limits. Suitable personal protective equipment should be worn at all times.

Disposal

Mild and Stainless Steel is 100% recyclable. Please contact your local recycling centre/scrap metal merchant for more information.

Handling

- Lintels should be stacked on battens of seasoned dry timber (non-resinous), extruded rigid plastic, or placed on purpose made steel racking.
- Circulating air flow around each lintel will prevent any build-up of moisture on the lintels, and reduce the likelihood of wet storage stain for newly galvanized products.
- The stacked weight distributed on a lintel or pack of lintels must never exceed the load capacity of the lintels. The loading on each
 2" wide stacking batten should not exceed 750 kg.
- Lintel packs should never be lifted by the banding around them.
- Lintels should be arranged so that stacks of lintels are stable and safe for personnel working in the vicinity.
- Where ground conditions are soft and there is any significant gradient, it is advisable to stack lintels no more than 3 rows high.
- Care should be taken to wear gloves to avoid cuts and abrasions on any sharp points that may be present on cut edges of the lintel.

Maintenance

Once installed, lintels are usually maintenance free for the life of the galvanized coating. More details can be found at the beginning of this brochure. If the coating does require maintenance or repair, a suitable exterior metal paint system should be used and applied in accordance with the manufacturer's recommendations.

REGULATIONS **COMPLIANCE**

Need technical advice?

Speak to our technical team
0191 411 2564

REGULATIONS GLOSSARY

Can't find what you're looking for?

Speak to our technical team **0191 411 2564**

Product Standards

EN845-2:2013 Specification for ancillary components for masonry Part 2: Lintels.

EN1090-1:2009+A1:2011 Execution of steel structures and aluminium structures Part 1: Requirements for conformity assessment of structural components.

BS EN ISO 3834-2/3:2005 Quality requirements for fusion welding of metallic materials. EN ISO 13920:1997 Welding. General tolerances for welded constructions.

BS EN 13163:2012+A1:2015 Thermal insulation products for buildings. Factory made expanded polystyrene (EPS) products.

Fabricated Items

Since 1st July 2014, it has been a requirement that steel fabrications for structural use are CE marked to EN 1090. This standard ensures that manufacturers operate a strict welding quality management system, with all operatives fully qualified to carry out specific connections using the materials specified. Our processes, procedures and qualifications are assessed on an annual basis by BSI to ensure that quality standards remain consistently high.

Our accreditation covers structures and fabrications up to and including Execution

Testing

Class 2.

Our standard range of lintels to BS EN 845-2 has been subject to structural testing in accordance with BS EN 846-9:2000 and previously BS5977-2. All structural testing has been carried out independently by Lucideon Structures Laboratory (NB:0013) and The University of South Wales (NB:1014). Fire tests were carried out in accordance with BS 476 by Exova Warrington Fire (NB:0249).

Quality Systems

BS EN ISO 9001:2008/2015 BSI Accredited Quality management system.



BS EN ISO 14001:2004/2015 BSI Accredited

Environmental management systems.

CE Marking

Since 1st July 2013, it has been a legal requirement that any construction product under the scope of a Harmonised European Standard (hEN) or European Technical Approval (ETA) must be CE marked.

The significance of CE marking is in its declaration of conformance to the full normative text of the product standard which relates to all essential requirements of the EU Construction Products Directive, and more recently, the Construction Products Regulation (No.305/2011). CE marking can't be superseded or conflicted by any other 3rd party accreditation and is the primary assessment criterion of product conformity as used in the Building Regulations document 7 and by the NHBC.

A requirement of compliance is providing a declaration of performance certificate (DoP) which contains the essential characteristics as dictated by the hEN or ETA, for each individual product type. DoPs are available to download via our website birtleylintels.co.uk.

Kitemark

In addition to statutory requirements, various ranges are also accredited to carry the BSI kitemark. This means that our processes are monitored and structural audit tests carried out on a regular basis to ensure that our lintels are still as safe as when they were first developed.

Lintel

A structural member or beam which spans an opening in a wall.

Schedule

A dwelling specific bill of quantities as specified by Birtley's Technical Dept.

Bearing

The portion of supporting wall onto which the lintel sits.

Span

The clear opening between lintel support bearings.

Effective Length

The distance between the centre point of each bearing.

UDL

Uniformly Distributed Load. A constant line load for a single leaf over the effective length of the lintel.

Partial UDL

A UDL for a portion of the effective length.

Point Load

A load imposed directly onto a lintel by a single structural member.

Dead Load

This is the sum of all permanent loads supported by the lintel. It is the self-weight of all structural and non-structural elements which form part of a finished building.

Live Load

Variable actions which are imposed on the building by its inhabitants/furniture or the weather/snow etc.

Deflection

The vertical displacement of a lintel compared with its unloaded position. For a UDL, deflection is measured at the mid-point of the span, at the mid-point of the flange.

Safe Working Load

The total uniformly distributed load which a lintel should support, at a specified load ratio, which incorporates a safety margin against structural failure and excessive deflection. This relates to Serviceability Limit State design.

FEA

Finite Element Analysis is a computerized method for simulating how a product reacts to real-world forces.

SAP

The Government's Standard
Assessment Procedure for Energy
Rating of Dwellings.

Fabric

The structural materials, cladding, insulation and finishes which enclose the internal spaces of a dwelling i.e. those which separate inside from out.

ACD

Accredited Construction Details as calculated by a person with suitable expertise and experience using the guidance set out in BR 497and BRE IP 1/06

Temperature Factor

The minimum internal surface temperature divided by the difference in temperature between inside and outside. This should exceed 0.75 to minimise the risk of mould growth.

CAD

Computer Aided Design

Supergalv

A Hot-dip Galvanized coating, 65 microns to EN1461

Ultragalv

A Hot-dip Galvanized coating, 150+ microns to EN1461

Corrosion Rate

The thickness of zinc consumed per annum based on location, as determined by the Atmospheric Corrosion Rate of Hot-Dip Galvanizing Map - © Galvanizers Association

All accreditations and other compliance details are correct at time of going to print. (Jan 17). Please refer to website for full details.