## STUART

### MONSOON

### **Standard Twin Pumps**

MONSOON Standard Twin pumps are designed for installation into vented systems to equally boost both the hot and cold water supplies to the whole house, bathroom or simply the shower.

MONSOON standard pumps require a flow of just 1 litre per minute through either outlet to start the pump and are suitable for positive head applications.



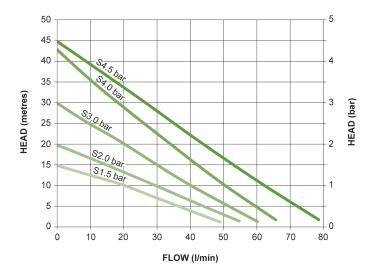


#### Features

- 5 year warranty
- 1.5 4.5 bar options
- Suitable for positive head applications
- Premium quality brass pump supplied with anti-vibration hoses
- Very quiet operation
- WRAS approved product / Kiwa KUKreg4
- Continuously rated
- Anti-vibration feet
- EPDM/PTFE/Al. Oxide seal
- Pre-wired with 1.5 metre power cable
- UK: Supplied with 22mm push-fit x 310mm anti-vibration flexible hoses with integral isolating valves
- ROI: Supplied with 21mm push-fit x 305mm anti-vibration flexible hoses with integral isolating valves
- Export: Supplied with G <sup>3</sup>/<sub>4</sub>F x 318mm anti-vibration flexible hoses

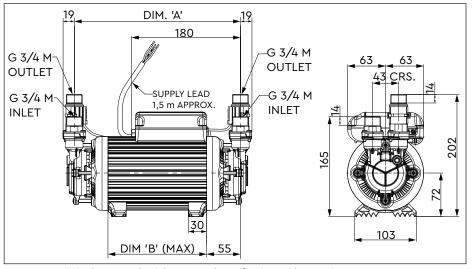
#### Application

- Boosting hot and cold water supplies to taps, showers, a complete bathroom or the whole house in low pressure open-vented / gravity systems
- Suitable for use where there is already more than 2 litre/min flow from the outlet(s) to be boosted



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|                |                                 | S1.5 bar<br>Twin<br>46506   | S2.0 bar<br>Twin<br>46415    | S3.0 bar<br>Twin<br>46416 | S4.0 bar<br>Twin<br>46417 | S4.5 bar<br>Twin<br>46418 |  |
|----------------|---------------------------------|---|------------------------------|---------------------------|---------------------------|---------------------------|--|
| GENERAL        | Warranty                        | 5 years (subject to conditions)   |                              |                           |                           |                           |  |
|                | Approval certification          | WRAS Approved Product   Kiwa UK (KUKreg4)                                 |                              |                           |                           |                           |  |
|                | Conformity certification        | UKCA   CE   |                              |                           |                           |                           |  |
| FEATURES       | Pump type                       | Peripheral  |                              |                           |                           |                           |  |
|                | Pump control                    | Flow switch   |                              |                           |                           |                           |  |
|                | Anti-vibration feet             | ✓   | ✓                            | ✓                         | ✓                         | ✓                         |  |
|                | Inlet strainer(s)               | ✓   | ✓                            | ✓                         | ✓                         | ✓                         |  |
|                | Flexible hoses                  | 4   | 4                            | 4                         | 4                         | 4                         |  |
|                | Dry run protection              | ✓   | ✓                            | ✓                         | ✓                         | ✓                         |  |
|                | Typical noise                   | 48 dB(A)  | 52 dB(A)                     | 54 dB(A)                  | 56 dB(A)                  | 57 dB(A)                  |  |
| PERFORMANCE    | Maximum head – closed valve     | 1.5 bar   | 2.0 bar                      | 3.0 bar                   | 4.2 bar                   | 4.5 bar                   |  |
|                | Performance @ 9 l/min           | 1.2 bar   | 1.5 bar                      | 2.5 bar                   | 3.5 bar                   | 3.9 bar                   |  |
|                | Performance @ 18 l/min          | 1.1 bar   | 1.3 bar                      | 2.1 bar                   | 3.0 bar                   | 3.4 bar                   |  |
|                | Maximum flow                    | 49 l/min  | 55 l/min                     | 60 l/min                  | 65 l/min                  | 78 l/min                  |  |
|                | Maximum static inlet pressure   | 14 metres   |                              |                           |                           |                           |  |
|                | Maximum working pressure*       | 600 kPa (6 bar)   |                              |                           |                           |                           |  |
|                | Maximum ambient air temperature | 40 °C   |                              |                           |                           |                           |  |
|                | Min / Max water temperature**   | Min 4 °C / Max 65 °C  |                              |                           |                           |                           |  |
|                | Flow switch sensitivity         | 0.6 l/min (approx)  |                              |                           |                           |                           |  |
| CONSTRUCTION   | Enclosure protection            | IPX4  |                              |                           |                           |                           |  |
|                | Pump Body / impeller            | Brass   |                              |                           |                           |                           |  |
|                | Mechanical seal                 | EPDM / PTFE / Al. Oxide   |                              |                           |                           |                           |  |
| CONNECTIONS    | Pump connections                | G 3⁄4 M   |                              |                           |                           |                           |  |
| ANTI-VIBRATION | Connections (UK model)          | G ¾ F x 22 mm push-fit x 310 mm long ± 5mm, isolating valves on all hoses |                              |                           |                           | on all hoses              |  |
| HOSES          | Connections (ROI model)         | G ¾ F x 21 mm push-fit x 305 mm long ± 5mm, isolating valves on all hoses |                              |                           |                           |                           |  |
|                | Connections (Export model)      | G ¾ F x G ¾ F x 318 mm long ± 5mm   |                              |                           |                           |                           |  |
| MOTOR          | Туре                            | Induction (auto-reset thermal trip)                                       |                              |                           |                           |                           |  |
|                | Duty rating                     | Continuous (S1) @ 9 l/min and above***                                    |                              |                           |                           |                           |  |
| ELECTRICAL     | Power supply (Vac/Ph/Hz)        | 230 V a.c. / 1 / 50 Hz  |                              |                           |                           |                           |  |
|                | Power consumption – P1          | 345 Watts   | 425 Watts                    | 640 Watts                 | 890 Watts                 | 1090 Watts                |  |
|                | Current – full load             | 1.5 Amps  | 1.9 Amps                     | 2.8 Amps                  | 4.0 Amps                  | 4.9 Amps                  |  |
|                | Fuse rating                     | 5 Amps 13 Amps  |                              |                           |                           |                           |  |
|                | Power cable length              | 1.5 metres  |                              |                           |                           |                           |  |
| DIMENSIONS     | Length                          | 265 mm 300 mm 310 mm  |                              |                           |                           |                           |  |
|                | Width                           |   | 126 mm                       |                           |                           |                           |  |
|                | Height – excluding hoses        | 202 mm  |                              |                           |                           |                           |  |
|                | Weight - including fittings     | 7.2   | 7.2 Kg 7.6 Kg 9.4 Kg 10.1 Kg |                           |                           | 10.1 Kg                   |  |



Stuart Turner Limited reserves the right to amend specifications without notice.

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\* The maximum pressure that can be applied to the pump under any installation conditions.

\*\* A stored water temperature of 60 °C is considered sufficient to meet all normal requirements and will minimise deposition of scale in hard water areas.

\*\*\* Both heads pumping 4.5 l/min and above.

| Pump Description | Dim. 'A' | Dim. 'B' |
|------------------|----------|----------|
| S1.5 bar Twin    | 227 mm   | 119 mm   |
| S2.0 bar Twin    | 227 mm   | 119 mm   |
| S3.0 bar Twin    | 227 mm   | 119 mm   |
| S4.0 bar Twin    | 262 mm   | 154 mm   |
| S4.5 bar Twin    | 272 mm   | 164 mm   |