

# Silicone filler S

Neutral, low-modulus, for multiple uses. Minimum delivery: 10 cartons of 25 cartridges, or 250 pieces.

- Excellent adhesive properties on most traditional materials found in the construction and building industry
- Dries upon contact with moisture in the air
- Odour-free for optimal working comfort
- Very good elastic recovery
- Permanent elasticity
- Good UV resistance
- Very easy to extrude
- Easy to smooth over for a clean, neat finish
- Complies with DIN 18545-E and ISO 11600 F + G, class 25LM. Label SNJF 25E for glazing and façades
- Boxes of 25 cartridges, only available in batches of 250 (10 boxes) or 1500 (60 boxes)

Density	1.01 g/cm <sup>3</sup>	
Contents	310 ml	
Chemical basis	Neutrally networked silicones, with alkoxy basis (alcohol basis)	
Min. skin-formation time	15 min	
Continuous motion absorp- tion	25 %	
Shore A hardness	24	
Min./max. temperature resistance	-40 to 150 °C	
Min./max. processing temperature	5 to 40 °C	
Full curing speed/condi- tions	2 mm/d/23°C and 50% relative humidity	
Shelf life from production	18 Month	

Colour	Art. no.	P. Qty.
Transparent	0892 854 31	1/25
White	0892 854 32	1/25

## **Details/Application**

One-component neutral cure silicone elastomeric filler, alkoxy system. Ready to use. Particularly recommended for peripheral seals between woodwork and masonry, expansion joints between concrete components and many other traditional building materials. May also be suitable for compromise joints, when the two materials are not the same. Adheres to steel, unwrought, anodised or lacquered aluminium (subject to the results of prior tests), glass, wood, PVC, etc. without use of a primer.

#### Instructions

Surfaces to be treated must be clean, dry, and free from oil, grease and any substances that may interfere with the adhesion of the filler. Apply using a manual, electric or pneumatic gun. The depth of the seal should be equal to half of the width, with a minimum depth of 6 mm. Smooth using a suitable spatula. For a perfect seal, use a smoothing agent. Silicone that is still fresh



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and has not yet cured can be removed using a suitable cleaning agent. Dry silicone can only be removed using a mechanical process.

### Notice

On painted or delicate surfaces, it is recommended to carry out a test before proceeding. The use of a primer is not required. However, it may be necessary if the product does not adhere correctly or to obtain optimal, long-lasting adhesive performance. The product must be smoothed before a skin forms. On non-standard materials, prior tests must be carried out. Not suitable for use on natural stone, for bonding mirrors, for permanent or prolonged immersion, for the construction of aquariums or for accidental contact with food.