

Anti-Slip GRP Stair Treads are a cost-effective way to increase safety on stairways. The gritted surface provides excellent traction which makes them ideal for use in any environment, indoor or outdoors, and can be applied to concrete, metal or wooden steps and much more. Our Anti-Slip GRP Stair Treads are tough and durable making them suitable for use in even the harshest of environments, including frosty and wet areas, as they will not twist, rot or warp. The stair treads can also be used to improve the appearance of chipped or damaged steps and are perfect for use in commercial building applications where it is important to maintain an attractive appearance as well as a safe environment.

Manufactured from the highest quality fibreglass, to ensure longevity and maximum protection, our design allows for quick and easy installation and can be supplied pre-drilled.

Optional screws and adhesive are available to purchase if required.

#### **Features**

- **Typical applications**: Perfect for stairways in schools, residential, leisure, construction, commercial and industrial environments. Suitable for indoor and outdoor use.
- Material: GRP Glass reinforced polyester with a resin coated gritted surface.
- **Cleaning**: Using a stiff brush will normally be sufficient to remove everyday dirt and debris. For more stubborn dirt, wash with warm water and a mild detergent, or a pressure washer on a low-pressure setting can also be used.
- Warranty: Lifetime.



























Code	Profile Size	Length	Thickness	Weight	Colour
ST1424BL	55mm x 345mm	600mm	4mm	2.142 Kg	Black
ST1424BW	55mm x 345mm	600mm	4mm	2.142 Kg	Black/White
ST1424BY	55mm x 345mm	600mm	4mm	2.142 Kg	Black/Yellow
ST1424YL	55mm x 345mm	600mm	4mm	2.142 Kg	Yellow



ST1430BL         55mm x 345mm         750mm         4mm         2.677 kg         Black           ST1430BW         55mm x 345mm         750mm         4mm         2.677 kg         Black/White           ST1430BY         55mm x 345mm         750mm         4mm         2.677 kg         Black/Yellow           ST1430YL         55mm x 345mm         750mm         4mm         2.677 kg         Yellow           ST1439BL         55mm x 345mm         1m         4mm         3.57 kg         Black/White           ST1439BY         55mm x 345mm         1m         4mm         3.57 kg         Black/Yellow           ST1439YL         55mm x 345mm         1m         4mm         3.57 kg         Yellow           ST1448BL         55mm x 345mm         1.2m         4mm         4.284 kg         Black/Yellow           ST1448BY         55mm x 345mm         1.2m         4mm         4.284 kg         Black/Yellow           ST1448YL         55mm x 345mm         1.2m         4mm         4.284 kg         Yellow           ST1460BL         55mm x 345mm         1.5m         4mm         5.355 kg         Black/Yellow           ST1460BY         55mm x 345mm         1.5m         4mm         5.355 kg         Black/Yellow
ST1430BY         55mm x 345mm         750mm         4mm         2.677 Kg         Black/Yellow           ST1430YL         55mm x 345mm         750mm         4mm         2.677 Kg         Yellow           ST1439BL         55mm x 345mm         1m         4mm         3.57 Kg         Black           ST1439BW         55mm x 345mm         1m         4mm         3.57 Kg         Black/Yellow           ST1439BY         55mm x 345mm         1m         4mm         3.57 Kg         Yellow           ST1448BL         55mm x 345mm         1.2m         4mm         4.284 Kg         Black/White           ST1448BW         55mm x 345mm         1.2m         4mm         4.284 Kg         Black/Yellow           ST1448BY         55mm x 345mm         1.2m         4mm         4.284 Kg         Black/Yellow           ST1460BL         55mm x 345mm         1.5m         4mm         5.355 Kg         Black/White           ST1460BY         55mm x 345mm         1.5m         4mm         5.355 Kg         Black/Yellow           ST1460YL         55mm x 345mm         1.5m         4mm         5.355 Kg         Black/Yellow
ST1430YL         55mm x 345mm         750mm         4mm         2.677 Kg         Yellow           ST1439BL         55mm x 345mm         1m         4mm         3.57 Kg         Black           ST1439BW         55mm x 345mm         1m         4mm         3.57 Kg         Black/White           ST1439PL         55mm x 345mm         1m         4mm         3.57 Kg         Black/Vellow           ST1439YL         55mm x 345mm         1.2m         4mm         4.284 Kg         Black           ST1448BL         55mm x 345mm         1.2m         4mm         4.284 Kg         Black/White           ST1448BY         55mm x 345mm         1.2m         4mm         4.284 Kg         Black/Vellow           ST1460BL         55mm x 345mm         1.5m         4mm         5.355 Kg         Black/White           ST1460BW         55mm x 345mm         1.5m         4mm         5.355 Kg         Black/White           ST1460BY         55mm x 345mm         1.5m         4mm         5.355 Kg         Black/White           ST1460YL         55mm x 345mm         1.5m         4mm         5.355 Kg         Black/White
ST1439BL         55mm x 345mm         1m         4mm         3.57 Kg         Black           ST1439BW         55mm x 345mm         1m         4mm         3.57 Kg         Black/White           ST1439BY         55mm x 345mm         1m         4mm         3.57 Kg         Yellow           ST1439YL         55mm x 345mm         1.2m         4mm         4.284 Kg         Black           ST1448BL         55mm x 345mm         1.2m         4mm         4.284 Kg         Black/White           ST1448BY         55mm x 345mm         1.2m         4mm         4.284 Kg         Black/Vellow           ST1448YL         55mm x 345mm         1.2m         4mm         4.284 Kg         Yellow           ST1460BL         55mm x 345mm         1.5m         4mm         5.355 Kg         Black/White           ST1460BW         55mm x 345mm         1.5m         4mm         5.355 Kg         Black/White           ST1460BY         55mm x 345mm         1.5m         4mm         5.355 Kg         Black/White
ST1439BW         55mm x 345mm         1m         4mm         3.57 Kg         Black/White           ST1439BY         55mm x 345mm         1m         4mm         3.57 Kg         Black/Yellow           ST1439YL         55mm x 345mm         1m         4mm         3.57 Kg         Yellow           ST1448BL         55mm x 345mm         1.2m         4mm         4.284 Kg         Black/White           ST1448BW         55mm x 345mm         1.2m         4mm         4.284 Kg         Black/Yellow           ST1448PL         55mm x 345mm         1.2m         4mm         4.284 Kg         Yellow           ST1460BL         55mm x 345mm         1.5m         4mm         5.355 Kg         Black/White           ST1460BW         55mm x 345mm         1.5m         4mm         5.355 Kg         Black/Yellow           ST1460BY         55mm x 345mm         1.5m         4mm         5.355 Kg         Yellow
ST1439BY       55mm x 345mm       1m       4mm       3.57 Kg       Black/Yellow         ST1439YL       55mm x 345mm       1m       4mm       3.57 Kg       Yellow         ST1448BL       55mm x 345mm       1.2m       4mm       4.284 Kg       Black/White         ST1448BW       55mm x 345mm       1.2m       4mm       4.284 Kg       Black/Yellow         ST1448YL       55mm x 345mm       1.2m       4mm       4.284 Kg       Yellow         ST1460BL       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/White         ST1460BW       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/Yellow         ST1460BY       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/Yellow         ST1460YL       55mm x 345mm       1.5m       4mm       5.355 Kg       Yellow
ST1439YL         55mm x 345mm         1m         4mm         3.57 Kg         Yellow           ST1448BL         55mm x 345mm         1.2m         4mm         4.284 Kg         Black           ST1448BW         55mm x 345mm         1.2m         4mm         4.284 Kg         Black/White           ST1448BY         55mm x 345mm         1.2m         4mm         4.284 Kg         Yellow           ST1460BL         55mm x 345mm         1.5m         4mm         5.355 Kg         Black/White           ST1460BW         55mm x 345mm         1.5m         4mm         5.355 Kg         Black/White           ST1460BY         55mm x 345mm         1.5m         4mm         5.355 Kg         Black/Yellow           ST1460YL         55mm x 345mm         1.5m         4mm         5.355 Kg         Yellow
ST1448BL       55mm x 345mm       1.2m       4mm       4.284 Kg       Black         ST1448BW       55mm x 345mm       1.2m       4mm       4.284 Kg       Black/White         ST1448BY       55mm x 345mm       1.2m       4mm       4.284 Kg       Black/Yellow         ST1448YL       55mm x 345mm       1.5m       4mm       5.355 Kg       Black         ST1460BL       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/White         ST1460BY       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/Yellow         ST1460YL       55mm x 345mm       1.5m       4mm       5.355 Kg       Yellow
ST1448BW       55mm x 345mm       1.2m       4mm       4.284 Kg       Black/White         ST1448BY       55mm x 345mm       1.2m       4mm       4.284 Kg       Black/Yellow         ST1448YL       55mm x 345mm       1.2m       4mm       4.284 Kg       Yellow         ST1460BL       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/White         ST1460BW       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/Yellow         ST1460YL       55mm x 345mm       1.5m       4mm       5.355 Kg       Yellow
ST1448BY       55mm x 345mm       1.2m       4mm       4.284 Kg       Black/Yellow         ST1448YL       55mm x 345mm       1.2m       4mm       4.284 Kg       Yellow         ST1460BL       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/White         ST1460BW       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/Yellow         ST1460BY       55mm x 345mm       1.5m       4mm       5.355 Kg       Yellow
ST1448YL       55mm x 345mm       1.2m       4mm       4.284 Kg       Yellow         ST1460BL       55mm x 345mm       1.5m       4mm       5.355 Kg       Black         ST1460BW       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/White         ST1460BY       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/Yellow         ST1460YL       55mm x 345mm       1.5m       4mm       5.355 Kg       Yellow
ST1460BL       55mm x 345mm       1.5m       4mm       5.355 Kg       Black         ST1460BW       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/White         ST1460BY       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/Yellow         ST1460YL       55mm x 345mm       1.5m       4mm       5.355 Kg       Yellow
ST1460BW       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/White         ST1460BY       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/Yellow         ST1460YL       55mm x 345mm       1.5m       4mm       5.355 Kg       Yellow
ST1460BY       55mm x 345mm       1.5m       4mm       5.355 Kg       Black/Yellow         ST1460YL       55mm x 345mm       1.5m       4mm       5.355 Kg       Yellow
ST1460YL 55mm x 345mm 1.5m 4mm 5.355 Kg Yellow
- The state of the
ST1479BL 55mm x 345mm 2m 4mm 7.14 Kg Black
ST1479BW         55mm x 345mm         2m         4mm         7.14 Kg         Black/White
ST1479BY         55mm x 345mm         2m         4mm         7.14 Kg         Black/Yellow
ST1479YL 55mm x 345mm 2m 4mm 7.14 Kg Yellow
ST1410BL 55mm x 345mm 3m 4mm 10.71 Kg Black
ST1410BW 55mm x 345mm 3m 4mm 10.71 Kg Black/White
ST1410BY         55mm x 345mm         3m         4mm         10.71 Kg         Black/Yellow
ST1410YL 55mm x 345mm 3m 4mm 10.71 Kg Yellow
ST1412BW 55mm x 345mm 3.6m 4mm 12.816 Kg Black/White
ST1412BY 55mm x 345mm 3.6m 4mm 12.816 Kg Black/Yellow

Please note, cutting tolerance +/- 3mm



Technical Specification	
Slip resistant:	Excellent slip resistance to level 3
Wear resistant:	Excellent wear resistance to level 3, suitable for heavy footfall
Chemical resistant:	Yes
Cut to size:	Yes, tolerance +/- 3mm
Disability friendly:	Yes, the low profile makes it suitable for wheelchair users
Dry area:	Yes
Wet area:	Yes
Oily and greasy area:	Yes
Heavy area:	Yes
Wheeled area:	Yes
Environment:	Suitable for indoor and outdoor use
Flame retardant:	Yes
Impact resistant:	Yes
Non-conductive (Electrical):	Yes
Non-conductive (HV Electrical):	Yes
Product testing:	<ul> <li>Slip resistance tested to BS7976.2 - PTV 'Extremely Low' for dry conditions, PTV 'Low' for wet and oily and greasy conditions</li> <li>Coefficient of Friction (CoF): Dry 70; Wet 63 and Oil 51</li> <li>Ignitability - Tested to EN ISO 9239-1:2010</li> </ul>
Temperature resistance:	-50°C to +110°C
UV Resistant:	Yes
Cleaning:	Using a stiff brush will normally be sufficient to remove everyday dirt and debris. For more stubborn dirt, wash with warm water and a mild detergent, or a pressure washer on a low-pressure setting can also be used



### **Pendulum Slip Testing**

The pendulum slip testing was carried out on 17.02.23 and concluded that our Anti-Slip Stair Treads achieved the highest slip resistant classification of 'Extremely Low' pedestrian slip risk in dry conditions and 'Low' for wet and oily/greasy environments.

Pendulum Test Value (PTV)	Slip Risk
0 - 24	High
25 - 35	Moderate
36 - 64	Low
65+	Extremely Low

Pendulum test	Coefficient of Friction (CoF)			
results	Dry	Wet	Oil	
Standard Grit	70	63	51	

#### **GRP Care and Maintenance**

### Cleaning

Being a highly durable material, using a stiff brush will normally be sufficient to remove everyday dirt and debris, and for more stubborn dirt, wash with warm water and a mild detergent. A pressure washer on a low-pressure setting can also be used, however, care should be taken to ensure that this does not harm the integrity of the fixings being used, likely to be screws and/or adhesive.

We recommend always testing any cleaning method and liquids on a small inconspicuous section before applying to the full area. Any spills should be cleaned immediately in line with the product data sheets and the company's own safety procedures.

Please note, yellow stair treads can become discoloured if not cleaned properly. To maintain a clean finish, having a regular cleaning program in place is essential.

#### General Routine Maintenance

The integrity of all fixings should be checked on a regular basis to ensure that the stair tread covers remain in a firm and stable position. The gritted surfaces and GRP substrate should also be checked regularly, the frequency would depend on the nature and volume of footfall. As a guide, for high traffic areas a monthly inspection would be advisable.

### Life expectancy

Our Anti-Slip Stair Treads have a design life of 10+ years, however, the life expectancy of any flooring product will be dictated by the nature and volume of the traffic it receives. Factors such as footwear type and material, weight of individual, pedestrian or non-pedestrian traffic, and any contamination such as dirt or grit are all factors that will influence the life term through natural wear and tear of the GRP.



#### Installation

#### Handling

Safe handling practices should always be employed. GRP should also be stored face down to prevent damage.

### Cutting

Minor adjustments, small cut outs, can be made with a hacksaw or a jigsaw with a suitable blade. We offer a full in-house cutting service, however, should you wish to cut the stair tread yourself, this is easily to do by using orbital cutting equipment with either a stone or diamond blade. Cutting should be carried out externally, or where there is dust extraction or suitable ventilation. Appropriate protective equipment should always be worn.

### **Fixing and Preparation**

Please refer to our **Installation and Maintenance Guide** for further details.

#### We're here to help

Should you have any questions about our Anti-Slip Stair Treads, or need advice regarding care, maintenance or installation, we're only a phone call away.



## **GRP Chemical Resistance Chart**

Environment	%Conc.	Max.Oper. Temp.F/C.
Acetic Acid	50	125/52
Aluminum Hydroxide	100	160/71
Ammonium Chloride	ALL	170/77
Ammonium Bicarbonate	15	125/52
Ammonium Hydroxide	28	N/R
Ammonium Sulfate	ALL	170/77
Benzene	ALL	N/R
Benzoic Acid	SAT	150/66
Borax	SAT	170/77
Calcium Carbonate	ALL	170/77
Calcium Nitrate	ALL	180/82
Carbon Tetrachloride	100	N/R
Chlorine Dry Gas	-	140/60
Chlorine Water	SAT	80/27
Chromic Acid	5	70/21
Citric Acid	ALL	170/77
Copper Chloride	ALL	170/77
Copper Cyanide	ALL	170/77
Copper Nitrate	ALL	170/77
Ethanol	50	75/24
Ethylene Glycol	100	90/32
Ferrous Chloride	ALL	170/77
Formaldehyde	50	75/24
Glucose	100	170/77
Gasoline	100	80/27
Glycerin	100	150/66
Hydrobromic Acid	50	120/49
Hydrochloric Acid	37	75/24
Hydrogen Peroxide	5	100/38
Lactic Acid	ALL	170/77

Environment	%Conc.	Max.Oper. Temp.F/C.
Lithium Chloride	SAT	150/66
Magnesium Chloride	ALL	170/77
Magnesium Nitrate	ALL	140/60
Magnesium Sulfate	ALL	170/77
Mercuric Chloride	100	150/66
Mercurous Chloride	ALL	140/60
Nickel Chloride	ALL	170/77
Nickel Sulfate	ALL	170/77
Nitric Acid	20	70/21
Oxalic Acid	ALL	75/24
Perchloric Acid	10	N/R
Phosphoric Acid	100	120/49
Potassium Chloride	ALL	170/77
Potassium Dichromate	ALL	170/77
Potassium Sulfate	ALL	170/77
Propylene Glycol	ALL	170/77
Sodium Acetate	ALL	160/71
Sodium Bisulfate	ALL	170/77
Sodium Bromide	ALL	170/77
Sodium Cyanide	ALL	170/77
Sodium Hydroxide	N/R	N/R
Sodium Nitrate	ALL	170/77
Sodium Sulfate	ALL	170/77
Stannic Chloride	ALL	160/71
Sulfuric Acid	25	75/24
Tartaric Acid	ALL	170/77
Vinegar	100	170/77
Water Distilled	100	170/77
Zinc Nitrate	ALL	170/77
Zinc Sulfate	ALL	170/77