

Technical Datasheet

JUNOLAC ANTIOXIDANT SATIN

JUNO

Prod.Code: 4893/4894 Enamels - Tinting Bases

DESCRIPTION

Quick-drying synthetic enamel with antioxidant properties to apply directly on new or old steel or iron, whether bare or pre-painted, without the need for priming. Satin enamel, with excellent resistance to weathering and corrosive environments.

USE: INTERIOR - EXTERIOR

Recommended for iron or steel surfaces where exhaustive preparation of the substrate is not possible (large structures, gates, railings, bridges ...). Designed for the protection and decoration of ferrous surfaces where a satin finish and quick drying time is required.

PROPERTIES

- Efficient anti-oxidant protection
- Direct on rust application - Self-priming
- Quick Drying
- Short repaint time
- Quick turnover time on sites
- No primer or sanding required on metals
- Long lasting satin finish
- Excellent hardness and finish
- Excellent weathering resistance
- Rub resistant



THE INTERNATIONAL EPD® SYSTEM

CERTIFICATIONS

- Fire retardant certified as per Euroclass Bs1,d0 according to EN L3501-1,2007 + AL:2009

Finish: Satin

Color: Tinting System Colours

Viscosity: Min. 90" P S/FR1002

Density:

WHITE: 1,31 ± 0,05 g/cc S/FR1001

COLORS: 1.14 ± 0,15 g/cc S/FR1001

Drying: Touch dry in 1 hour

Min. Repaint time: 1 hour

Max. Repaint time: 6 hours.

After 6 hours wait 4 days before recoating.

Diluent: D-40

Coverage: 10 m²/L/Coat (apply min. 100 microns)

Coloring: Use Juno Universal Colorant (max 3%)

Flash Point: Flammable @ 34 °C

VOC Content: Max.500 g/l

4894 WHITE BASE P

4893 DEEP BASE TR



Format: 0,750L / 4L

The information contained in this data sheet may change and must be updated. See www.junopaints.com or your nearest JUNO representative for the most recent data sheet. The technical advice of application, whether verbal, written or through trials, are based on the experience and technical knowledge of JUNO. The data shown in this document should be considered a recommendation and as such does not imply any commitment, even with regard to possible industrial property rights of third parties. The application, employment and transformation of the products supplied by JUNO are carried out by third parties. Consequently, the final result is the sole responsibility of the client, applicator or manipulator of the products and not of the supplying company. This document does not exempt the client from carrying out his own examination of the products supplied, in order to verify their suitability for the procedures and intended purposes. In case of responsibility assumed by JUNO, it will be limited to the strict value of the goods supplied and used by the customer, whatever the damages and losses caused. JUNO guarantees the quality of all its products, in accordance with the current General Sales Conditions.

Technical Datasheet

JUNOLAC ANTIOXIDANT SATIN



Prod.Code: 4893/4894 Enamels - Tinting Bases

SURFACE PREPARATION

IRON & STEEL.

The surface to be painted must be free from grease, loose rust, dust and completely dry. Remove loose rust and poorly adhered old paint by brushing or sanding.

On unpainted surfaces, sanding with abrasive paper is recommended to improve adhesion.

If the surface shows areas of corrosion, they must be mechanically removed until all rust is eliminated, Degree St-2 according to standard UNE EN ISO 8501-1.

For proper protection, apply a minimum of 100 microns dry film thickness, which depending on the application method corresponds to 2 or 3 coats of product.

If greater anti-corrosive protection is desired, apply one coat of anti-corrosive primer **Multisupport (Code 27.040)**.

ALUMINIUM & GALVANIZED STEEL. When hot-dip galvanized surfaces are exposed to atmospheric conditions, they form zinc corrosion (whitish rust), and contaminants can accumulate. This must be removed by washing with fresh, clean water containing detergents and by using a scourer, followed by intensive cleaning with hot water. Alternatively, the use of hot water, pressurized water, steam cleaning, sweep blasting or cleaning with manual or mechanical tools may be suitable. Dry the surface properly and apply a coat of **Multisupport primer. (Prod.Code 27040)**

PAINTED SURFACES. If the existing paint is in good condition it can be overcoated after washing and a smooth sanding to completely eliminate any gloss. Always carry out this operation to avoid surface tension, cracking and lack of adhesion. If the paint is in poor condition, eliminate it completely using JUNO **Quitapinturas (Paint Remover) (Prod.Code 83.100)**. Clean, dry and proceed as with bare surfaces.

APPLICATION TIPS

Stir contents until complete homogenization. Apply on consistent, clean and dry surfaces.

ENVIRONMENTAL CONDITIONS. Do not apply at temperatures below 5°C, nor on excessively hot surfaces. The temperature of the surface to be painted must be at least 3°C above the dew point. The relative humidity should not exceed 80%. Do not apply when risk of rain or strong winds is present.

APPLICATION METHOD.

Brushing /Rolling: Use brush or enamel roller special for alkyd-based enamels.

Spread the paint well during application.

Product can in optimal conditions be applied neat or thinned 5-10% with JUNO D-40 Thinner.

As this is a quick-drying product, JUNO D-75 retardant thinner is recommended to keep a longer open time and wet edge during application, and to avoid streaks and uneven dried finish.

For exterior use, it is recommended to apply at least two coats or 100 microns, not exceeding 6 hours between coats.

Spray application:

In the case of spray application, dilute a maximum of 10% with JUNO D-17 Thinner (Code 50.004).

CLEANING.

Immediately clean stains and tools with D-16 solvent (Code 50.012) or universal solvent D-45 (Code 50.017).

SAFETY AND ENVIRONMENT

When dealing with a solvent based product ensure good air ventilation and employ proper protection measures.

Avoid sources of ignition.

Minimize product waste by estimating the real amount needed, taking into account the m2, porosity and texture of the substrate.

Store surplus material in a ventilated, dry place. The container must be clean and of adequate size for the quantity of product left over.

Close containers carefully and keep them upright to prevent spills.

Preserve containers from frost, high temperatures and direct exposure to the sun. Store unused product for new use and to reduce environmental effects. Do not eat, drink or smoke during the preparation and application of the product.

Surface preparation and application operations must be carried out with appropriate safety measures.

For more information consult the Material Safety Data Sheet. In case of contact with eyes, rinse with plenty of clean water. Keep out of the reach of children.

Do not discharge into drains or the environment. Dispose to an authorized waste collection point.

Consult your council about the correct recycling of both packaging and waste and leftover paint according to law and principles of environmental respect.

The information contained in this data sheet may change and must be updated. See www.junopaints.com or your nearest JUNO representative for the most recent data sheet. The technical advice of application, whether verbal, written or through trials, are based on the experience and technical knowledge of JUNO. The data shown in this document should be considered a recommendation and as such does not imply any commitment, even with regard to possible industrial property rights of third parties. The application, employment and transformation of the products supplied by JUNO are carried out by third parties. Consequently, the final result is the sole responsibility of the client, applicator or manipulator of the products and not of the supplying company. This document does not exempt the client from carrying out his own examination of the products supplied, in order to verify their suitability for the procedures and intended purposes. In case of responsibility assumed by JUNO, it will be limited to the strict value of the goods supplied and used by the customer, whatever the damages and losses caused. JUNO guarantees the quality of all its products, in accordance with the current General Sales Conditions.